

CURRICULUM- VITAE

To
Respected sir,
Sub : application for the post of **"TIG & ARC WELDER"**
Being given to understand that there are some vacancies for the above mentioned post lying under your kind control I hereby submit my curriculum-vitae as a candidate. My bio-data and other particulars are given below for the consideration.

PERSONAL DETAILS:

NAME	:	**MR. SHRI PAL YADAV**
FATHER'S NAME	:	SHRI RAJA RAM YADAV
DATE OF BIRTH/PLACE	:	18-03-1985/PRATAPGARH, BIHAR
SEX	:	MALE
MARITAL STATUS	:	MARRIED
RELIGION/ NATIONALITY	:	HIDNU/ INDIAN
LANGUAGE KNOWN	:	ENGLISH, HINDI.

PRESENT ADDRESS	PERMANENT ADDRESS
VILL-KHAJURI, POST- KHAJURI, DIST-PRATAPGARH, U.P.-230132 **INDIA** **MOB. NO. +91 7318273531 / 8756479419**	VILL-KHAJURI, POST- KHAJURI, DIST-PRATAPGARH, U.P.-230132 **INDIA** **MOB. NO. +91 7318273531 / 8756479419**

EDUCATIONAL QUALIFICATION:

- ✓ 12TH PASSED.

PASSPORT DETAILS				
PASSPORT NO.	DATE OF ISSUE	DATE OF EXPIRY	PLACE OF ISSUE	OLD PASSPORT NO.
C6614356	31.01.2025	30.01.2035	DUBAI	N12722669

TOTAL WORKING EXPERIENCE: 15.3 YEARS (6.6 YEARS EXP. IN GULF)

NAME OF THE COMPANY	POSITION	PERIOD
JYOTI ENGINEERING, **INDIA**	TIG & ARC WELDER	09.08.2006 TO 21.07.2008
NEO STRUCTO, **INDIA**	TIG & ARC WELDER	17.04.2009 TO 18.06.2010
KHARAFI NATIONAL ABU DHABI, **UAE**	TIG & ARC WELDER	29.09.2010 TO 01.02.2013
ANGLO EASTERN ENGG. **UAE**	TIG & ARC WELDER	18.08.2013 TO 25.06.2016
PETRONASH GARRAF OIL GIELD, **IRAQ** (SULY BY ANGLO EASTERN	TIG & ARC WELDER	09.09.2014 TO 08.04.2015
SAMSUNG ENGG. BADRA OIL FIELD **IRAQ**	TIG WELDER	08.11.2016 TO 24.10.2017
ATCO CO. GARRAF OIL FIELD **IRAQ**	TIG & ARC WELDER	08.01.2019 TO 25.09.2019
ATCO CO. GARRAF OIL FIELD **IRAQ**	TIG WELDER	29.01.2023 TO TILL DATE
DAESHIN PLANT CO.LTD (IRAQ)	TIG & ARC WELDER	08/10/2023 TO 18/11/2024

Date:-.....
Place:-.....

Signature
{.....}

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PETRONAS / JETTY ATCO	CERTFICATE NO.: PIP 03/22	WPS Rev.: ATCO-WPS-004	
Welder name : SHRIPAL YADAV	Welder ID : W 17	Coupon NO.: WQT 110	

WELDER PERFORMANCE QUALIFICATION

ASME IX Ed. 2017

Vanables		Record actual value	Qualification rang
Welder or Welding operation		WELDER	'WELDER
Type (manual, machine, automatic, semiautomatic)		MANUAL	MANUAL
Welding process		SMAW	SMAW
Joint (QW-402)	Backing	With	With
Base metal (QW-403)	P-No	P-No.1	P-No.1-PNo.15F
	Diameter	Ø 168.3	≥Ø 73
	Material thickness	18.26mm	N/A
	Fillet Weld Thickness	N/A	Unlimited
Filler metal (QW-404)	Spec No.	A5.1	N/A
	Type (AWS). Diameter (mm)	E7018 Ø3.2	N/A
	F No	F-NO.4	F-NO.1, 2, 3 & 4 with backing
	Weld Deposit (mm)	18.26mm	Unlimited
Position (QW-405)	Test Position	6G	All
	Welding Progression	Uphill	Uphill
Gas (QW-408)	Backing gas (GTAW)	N/A	N/A
Electrical Characteristics (QW-409)	Current and Polarity	DC/EP	N/A

Test Result

Test Item	Result	Tested by	Date	Lab NO.
VT	ACC	ATCO	09/05/2022	HVT-WQT-32
RT	ACC	ATCO	11/05/2022	HRT-WQT-33
PT	N/A	N/A	N/A	N/A
Bend test	N/A	N/A	N/A	N/A
Macro test	N/A	N/A	N/A	N/A

Qualify date	11/05/2022	Final result	ACC	Tested by	ATCO

We the undersigned, certify that statements in this record are correct and that the test weld , and tested in conformance with requirement of ASME SECTION IX

Board use only

	Chief Examiner	Approved by	PCIHBV	Verified Stamp
Name:	Hussein Osman	Hussein Osman	Raup	
Date:	12 May 22	12 May 22	12-05-20	
Signature:				

PCIHBV GARRAF PROJECTS 0-005

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PETRONAS EPPIM ATCO	CERTFICATE NO.: PIP 03/22	WPS Rev.: ATCO-WPS-004	
Welder name : SHRIPAL YADAV	Welder ID : W 17	Coupon NO.: WQT 110	

WELDER PERFORMANCE QUALIFICATION

ASME IX Ed. 2017

Variables		Record actual value	Qualification rang
Welder or Welding operation		WELDER	WELDER
Type (manual, machine, automatic, semiautomatic)		MANUAL	MANUAL
Welding process		SMAW	SMAW
Joint (QW-402)	Backing	With	With
Base metal (QW-403)	P-No	P-No.1	P-No.1-PNo.15F
	Diameter	Ø 168.3	≥Ø 73
	Material thickness	18.26mm	N/A
	Fillet Weld Thickness	N/A	Unlimited
Filler metal (QW-404)	Spec No.	A5.1	N/A
	Type (AWS). Diameter (mm)	E7018 Ø3.2	N/A
	F No	F-NO.4	F-NO.1, 2, 3 & 4 with backing
	Weld Deposit (mm)	18.26mm	Unlimited
Position (QW-405)	Test Position	6G	All
	Welding Progression	Uphill	Uphill
Gas (QW-408)	Backing gas (GTAW)	N/A	N/A
Electrical Characteristics (QW-409)	Current and Polarity	DC/EP	N/A

Test Result

Test Item	Result	Tested by	Date	Lab NO.
VT	ACC	ATCO	09/05/2022	HVT-WQT-32
RT	ACC	ATCO	11/05/2022	HRT-WQT-33
PT	N/A	N/A	N/A	N/A
Bend test	N/A	N/A	N/A	N/A
Macro test	N/A	N/A	N/A	N/A

Qualify date	11/05/2022	Final result	ACC	Tested by	ATCO

We the undersigned, certify that statements in this record are correct and that the test weld , and tested in conformance with requirement of ASME SECTION IX

Board use only

	Chief Examiner	Approved by	PCIHBV	Verified Stamp
Name:	Hussein Osman	Hussein Osman	Raup	
Date:	12 May 22	12 May 22	12-05-22	
Signature:				

PCIHBV GARMAE PROJECTS Q-005

ATCO Engineering Company QA/QC Manager

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PETRONAS / ATCO	CERTFICATE NO.: PIP 03/22	WPS Rev.: ATCO-WPS-004	
Welder name : SHRIPAL YADAV	Welder ID : W 17	Coupon NO.: WQT 110	

WELDER PERFORMANCE QUALIFICATION

ASME IX Ed. 2017

Variables		Record actual value	Qualification rang
Welder or Welding operation		Welder	Welder
Type (manual, machine, automatic, semiautomatic)		Manual	Manual
Welding process		GTAW	GTAW
Joint (QW-402)	Backing	NO	NO
Base metal (QW-403)	P-No	P-No.1	P-No.1-PNo.15F
	Diameter	Ø 60.3	≥Ø 25
	Material thickness	8.74 mm	N/A
	Fillet Weld Thickness	N/A	Unlimited
Filler metal (QW-404)	Spec No.	A5.18	N/A
	Type (AWS). Diameter (mm)	ER70S-6 Ø2.4	N/A
	F No	F-NO.6	F-NO.6
	Weld Deposit (mm)	8.74mm	≤14.22
Position (QW-405)	Test Position	6G	All
	Welding Progression	Uphill	Uphill
Gas (QW-408)	Backing gas (GTAW)	Argon	Argon
Electrical Characteristics (QW-409)	Current and Polarity	DC/EN	DC/EN

Test Result

Test Item	Result	Tested by	Date	Lab NO.
VT	ACC	ATCO	09/05/2022	HVT-WQT-32
RT	ACC	ATCO	11/05/2022	HRT-WQT-33
PT	N/A	N/A	N/A	N/A
Bend test	N/A	N/A	N/A	N/A
Macro test	N/A	N/A	N/A	N/A

Qualify date	11/05/2022	Final result	ACC	Tested by	ATCO

We the undersigned, certify that statements in this record are correct and that the test weld , and tested in conformance with requirement of ASME SECTION IX

Board use only

	Chief Examiner	Approved by	PCIHBV	Verified Stamp
Name:	Hussein Osman	Hussein Osman		
Date:	12 May 22	12 May 22		
Signature:			12	

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EPPME ATCO

Welder Name:- SHRIPAL YADAV

Welder No.:- W 17

Qualification Item	WPS INFORMATION		Effective Date
ASME XI	ATCO-WPS-003		N/A
	ATCO-WPS-003A		N/A
	ATCO-WPS-004	GTAW (CS) t" and over Th MAX 14.22	11/5/2022
	ATCO-WPS-005		N/A
AWS D1.1	ATCO-SWPS-001		N/A
API 1104	ATCO-WPS-001		N/A
	ATCO-RWPS-001		N/A

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EPPM ATCO

Welder Name:- SHRIPAL YADAV Welder No.:- W 17	

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JYOTI ENGINEERING

Mechnical Engineers & Contractor
Site: (NOCIL) Turbe Navi Mumbai



WELDER PERMORMANCE QUALIFICATIONS CERTIFICATE

Date of test : 04/08/2006

Welder's Name : MR. SHRI PAL YADAV	Clock No : ATTAIN/TR/R1542	
Welding Process (es) ased: GTAW+ SMAW	Type: MANUAL	
Identification of WPS followed by welder during welding:	TTS/ WPS/24	
Base material (s) welded : ASTM A- 106 Gr.B	Thikness: 7.11mm	
Manual or semiautomatic Variables for each Process (QW-209)	Actual Values	Range
Qualified		
Backing (metal,weld metal,welded from both sides,flux,etc)	NONE	N/A
ASME P No. 1 to ASME PNo. 1 (QW)-201)	P1	P1 Thro P11&P4x
(X) Plate (6 ") Pipe	6"Sch.40	2.7/8"and above
Filler metal specification (SFA): 5.18 &5.1 Classification (QW-404)		
Filler metal F. No. (ER-70S2 for root+hotpass and E-7018 for fillup & copping)	F4 &F6	F1 to F4& F6
Filler material variety for GTAW ,PAW (QW-304)	N / A	N / A
Consumable insert for GTAW OR PAW	N / A	N / A
Weld Deposit thickness for each welding Process:	7.11 mm	14.22 mm
Welding Position (1G,5G etc) (QW-305)	6G	All
Progression (Uphill/down hill)	UPHILL	UPHILL
Backing gas for GTAW,PAW or GMAW,fuel gas for OFW (QW-408)	N / A	N / A
GMAW transfer mode (QW-309)	N / A	N / A
GTAW Current type/Polarity	D C S P	D C S P
SMAW Current type/polarity	D C R P	D C R P

Visual Examination result (QW-302.4) ACCEPTABLE Date: 08/08/2006

FillerWeld – Frecture test N / A Legnth and Percent of defects N / A in

Macro test fusion N / A Fillet leg size N / A in X N / A in Concavity / Concavity N / A

Welding test conducted by JYOTI ENGINEERING,,

Machenical test conducted by N / A Labrotray test no 07474WE

We certify that the statements in this record are correct and that the test coupons were prepared,welded and tested in Accordance with the requirements of Section IX of the ASME code.

FOR JYOTI ENGINEERING

Tested by

Signature:

* To verify the authenticity of this certificate

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JYOTI ENGINEERING CO.
MECHANICAL ENGINEERS & CONTRACTORS
(Approved under IBR for Steem Pipe Fabrication
And SM-V (II) Rules-1981-CCOE)

Tel.: Factory 769 7222 / 769 72 23
769 75 36
Fax : 766 69 63 / 782 43 25
Factory :
A- 308, T.T.C. M.I.D.C.,
Mahape Village, P.O. Gansoli,
Dis. Thane, Pin – 400 701

Ref. No. BE/JFI/251

Date: 21/07/2008

To WHOM IT MAY CONCERN

This is to certify that **MR. SHRI PAL YADAV** has been working with out Concern at our Nocl Belapur Road Navi Mumbai site as **"TIG & ARC WELDER"** during the Period from 09/08/2006 TO 21/07/2008.

During this period, we found him very sincers, honest, punctual and hard working. His conduct

is very good and his work was satisfactory.

We wish him all the success in his future career.

FOR - JYOTI ENGINEERING

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Anglo Eastern Engineering

WELDER QUALIFICATION RECORD



Welder Name: GURPAL YADAV — Identification Number: W-146

Test Description

Identification of WPS followed: AEE / WPS / 006 Rev. 00 — ■ Test Coupon — ☐ Production weld

Specification and type / grade or UNS Number of base metal(s): SA 106 Gr B — Thickness: DUBAI 9.74 mm

Testing variables and Qualification Limits

Welding Variables	ACTUAL VALUES		RANGE QUALIFIED	
Welding Process (es)	GTAW	SMAW	GTAW	SMAW
Type(s) e : Manual, Semi-Auto) used	Manual	Manual	Manual	Manual
Backing (with / with out)	Without	With	With or Without	With
☐ Plate ■ Pipe (enter diameter if pipe or tube)	2", Sch 160		1" & Over	
Base metal : P-Number to P-Number	P-1 to P - 1	P-1 to P - 1	P1 throu P15F, P34, P-41throu P 49	
Filler metal or electrode specification(s) (SFA) (info. Only)	5.18	5.1	5.18	5.1
Filler metal or electrode Classification(s) (info. Only)	ER 70 S2	E 7018	ER 70 S2	E 7018
Filler metal F - Number(s)	6	4	All 6	4 & Below
Consumable insert (GTAW or PAW)	None	None	---	---
Filler metal product form (Solid/metal or flux cored/powder) (GTAW or PAW)	Solid	Solid	Solid	Solid
Deposit thickness for each process				
Process 1 GTAW 3 layers minimum Yes No	4 mm	---	8 mm	---
Process 2 SMAW 3 layers minimum Yes No	---	4.74	---	8.48
Position Qualified (2G, 6G, 3F, etc)	6G	6G	ALL	ALL
Vertical Progression (Up hill or downn hill)	Up hill	Up hill	Up hill	Up hill
Type of fuel gas (OFW)	None	None	None	None
Inert gas backing (GTAW, PAW, GMAW)	N/A	NA	N/A	NA
Transfer mode (spray/globular or pulse to short circuit - GMAW)	NA	NA	NA	NA
GTAW current type / Polarity(AC, DCEP,DCEN)	DCEN	DCEP	DCEN	DCEP

Results

Visual Examination of completed weld(QW-302.4): Satisfactory

☐ Transverse face and root bends(QW-462.3(a)) ☐ Longitudinal bens(QW 462.3(b)) ☐ Side Bends (QW-462.2)

☐ Pipe bend specimen, corrosion - resistant weld metal overlay(QW-462.5(c))

☐ Plate bend specimen, corrosion - resistant weld metal overlay(QW-462.3(d))

☐ Pipe specimen, macro test for fusion(QW-462.5(b)) ☐ Plate specimen, macro test for fusion(QW-462.2(e))

TYPE	RESULT	TYPE	RESULT	TYPE	RESULT
RT	RT-18221				

Alternative Volumetric Examination Results (QW - 191): Acceptable — RT: ■ UT: ☐ (Check one)

Fillet weld - fracture test (QW-181.2): NA — Length and percent of defects: NA

☐ Fillet welds in plate(QW-462.4(b)): NA ☐ Fillet welds in pipe(QW-462.4(c)):

Macro Examination (QW-184): NA — Fillet size(in): NA — Concavity/convexity(in): NA

Other tests: Radiography test report No ; N-AE-012-RT-178-01 / Dt : 12.01.2014

Firm or Specimens evaluated by: VIJAY — Company: INDOGULF

Mechanical tests conducted by: NA — Laboratory test no: NA

Welding supervised by:

We certify that the statements in this record are correct and that the test coupons were prepared, welded and tested in accordance with the requirements of Section IX of the ASME BOILER NAD PRESSURE VESSEL CODE

Manufacturer: Anglo Eastern Engineering

Date: 12.01.2014 — Certified By:

ABS

ANGLO EASTERN INDUSTRIES P.O. BOX DUBAI U.A.E. QA/QC

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Anglo Eastern Engineering

WELDER QUALIFICATION RECORD



Welder Name: SURPAL YADAV | Identification Number: W-146

Test Description

Identification of WPS followed: AEE / WPS / 006 Rev. 00 | ■ Test Coupon | ☐ Production weld

Specification and type / grade or UNS Number of base metal(s): SA 106 Gr B | Thickness: DUBAI 9.74 mm

Testing variables and Qualification Limits

Welding Variables	ACTUAL VALUES		RANGE QUALIFIED	
Welding Process (es)	GTAW	SMAW	GTAW	SMAW
Type(s) e : Manual, Semi-Auto) used	Manual	Manual	Manual	Manual
Backing (with / with out)	Without	With	With or Without	With
☐ Plate ■ Pipe (enter diameter if pipe or tube)	2", Sch 160		1" & Over	
Base metal : P-Number to P-Number	P-1 to P - 1	P-1 to P - 1	P1 throu P15F, P34, P 41throu P 49	
Filler metal or electrode specification(s) (SFA) (info. Only)	5.18	5.1	5.18	5.1
Filler metal or electrode Classification(s) (info. Only)	ER 70 S2	E 7018	ER 70 S2	E 7018
Filler metal F - Number(s)	6	4	All 6	4 & Below
Consumable insert (GTAW or PAW)	None	None	—	—
Filler metal product form (Solid/metal or flux cored/powder)	Solid	Solid	Solid	Solid
(GTAW or PAW)				
Deposit thickness for each process				
Process 1 GTAW 3 layers minimum Yes No	4 mm	—	8 mm	—
Process 2 SMAW 3 layers minimum Yes No	—	4.74	—	9.48
Position Qualified (2G, 6G, 3F, etc)	6G	6G	ALL	ALL
Vertical Progression (Up hill or downn hill)	Up hill	Up hill	Up hill	Up hill
Type of fuel gas (OFW)	None	None	None	None
Inert gas backing (GTAW, PAW, GMAW)	NA	NA	NA	NA
Transfer mode (spray/globular or pulse to short circuit - GMAW)	NA	NA	NA	NA
GTAW current type / Polarity(AC, DCEP,DCEN)	DCEN	DCEP	DCEN	DCEP

Results

Visual Examination of completed weld(QW-302.4): Satisfactory

☐ Transverse face and root bends(QW-462.3(a)) ☐ Longitudinal bens(QW 462.3(b)) ☐ Side Bends (QW-462.2)

☐ Pipe bend specimen, corrosion - resistant weld metal overlay(QW 462.5(c))

☐ Plate bend specimen, corrosion - resistant weld metal overlay(QW-462.3(d))

☐ Pipe specimen, macro test for fusion(QW-462.5(c)) ☐ Plate specimen, macro test for fusion(QW-462.5e)

TYPE	RESULT	TYPE	RESULT	TYPE	RESULT
RT	RT-16221				

Alternative Volumetric Examination Results (QW - 191): Acceptable RT ■ UT ☐ (Check one)

Fillet weld - fracture test (QW-181.2): NA | Length and percent of defects: NA

☐ Fillet welds in plate(QW-462.4(b)) NA ☐ Fillet welds in pipe(QW-462.4(c))

Macro Examination (QW-184): NA | Fillet size(in): NA | Concavity/convexity(in): NA

Other tests: Radiography test report No ; N-AE-012-RT-178-01 / Dt : 12.01.2014

Firm or Specimens evaluated by: VIJAY | Company: INDOGULF

Mechanical tests conducted by: NA | Laboratory test no: NA

Welding supervised by:

We certify that the statements in this record are correct and that the test coupons were prepared, welded and tested in accordance with the requirements of Section IX of the ASME BOILER AND PRESSURE VESSEL CODE

Date: 12.01.2014 | Manufacturer: Anglo Eastern Engineering | Certified By:

ABS

ANGLO EASTERN INDUSTRIES P.O. BOX 1 DUBAI U.A.E. QA/QC

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GAZPROM

SAMSUNG ENGINEERING

ID No. SECL-162 CERTIFICATE No. WQT-SECL-PI-356

WELDER IDENTITY CARD

This is to certify that this person has been tested in accordance with the requirements of ASME IX (and/or) API 650

PROJECT: CPF PHASE 2, BADRA OIL FIELDS, IRAQ

WELDER NAME: SHRI PAL YADAV

QUALIFICATION DATE: 21/11/2016



SECL GENR

Name: VIJAY Name:

Sign: Sign:

WELDING PERFORMANCE CARD					
P No.	F No.	WELDING PROCESS	QUALIFICATION		POSITION
			THK (mm)	DIA	
1	6	GTAW	8.74	2"	ALL/UP
					WPS-009

This card on its own qualifies the welder for 6 months from the date of issue. Beyond this date welding records must be consulted to ensure the welder's qualification has been maintained.

GAZPROM

SAMSUNG ENGINEERING

ID No. SECL-162 CERTIFICATE No. WQT-SECL-PI-356

WELDER IDENTITY CARD

This is to certify that this person has been tested in accordance with the requirements of ASME IX (and/or) API 650

PROJECT: CPF PHASE 2, BADRA OIL FIELDS, IRAQ

WELDER NAME: SHRI PAL YADAV

QUALIFICATION DATE: 21/11/2016

SECL GENR

Name: VIJAY Name:

Sign: Sign:

WELDING PERFORMANCE CARD

P No.	F No.	WELDING PROCESS	QUALIFICATION		POSITION
			THK (mm)	DIA	
1	6	GTAW	8.74	2"	ALL/UP
					WPS-009

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EPCC FOR EXPANSION OF OFFSITE) ( )41&GA4) OFFSITE 2
(WP-8) FOR PETRONAS CARIGALI IRAQ HOLI G B.V. GARRAF OPERATIONS
CONTRACT NO.: PCIHBV/2 /DD/217

WELDER IDENTIT CARD

NAME: Shripal Yadav

ID NO.: WQTX-08

TEST DATE: 10-09-2014



Contractor Representative	PCIHBV Representative

PARAMETERS	TESTED	QUALIFICATION RANGE
WELDER QUALIFICATION DETAILS CODE: ASME SEC IX		
Material	ASTM A106 Gr. B	P-1
Process	SMAW	SMAW
WPS No.	WPS-ATF-A02	----
Diameter	6"	2-7/8" - Unlimited
Thickness	15.23 mm	5mm – 30.46mm
Position	6G	All
Progression	Uphill	----
Filler Metal	E 7018	----

JYOTI ENGINEERING CO.
Relains Petrochemical Pvt. Ltd. (NOCIL) Navi Mumbai
+Quality control
-Welder's identity card
SITE: (NOCIL) TURBE NAVI MUMBAI.
Name-Mr. SHRIPAL YADAV
Welder id no.-02
Date of test-04/08/2006
Approved by-(JYOTI ENGG.)
Project-NOCIL



process	THK Qualified	Electrode	Filler Metel	Process
GTAW SMAW	7.11MM 14.22 MM	E-7018 E-6010	70	6G Position
		E-6013		

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HBP China Oil HBP Science & Technology Corporation Ltd.

WELDER NAME:
SHIRPAL YADAV

WELDER NO. :
HG46

Qualification date	Effective date
ASME IX	
1-GTAW-P-NO.1-6G-11.07/60.3-F-NO.6 (Report No. WPQ-ST-45) 2-GTAW-P-NO.10I1-6G-2.77/12.7-F-NO6 (Report No. WPQ-ST-45A)	11 FEB 2019
AWS D1.1	N/A
N/A	
API 1104	N/A
N/A	

WELDER ID CARD

KHARAFI NATIONAL Co. (L.L.C.)

HABSHAN 5 PROCESS PLANT



NAME : SHIRPAL YADAV
BADGE NO. : 116195
WELDER ID NO. : 452-557
CERTIFICATE NO. : 2031545/TP
ISSUED BY (KN QC) :
APPROVED BY TCM

NAME	PRAVEEN V	
SIGNATURE		
DATE	8.8.19	

QUALIFIED

WPS NO : 2031/01
PROCESS : GTAW
POSITION : All Position
MATERIAL
BASE (P - No.) : P No 1 through P No 15F, PNo 34 & PNo 41through P No 49
FILLER (F - No.) : All F No 6 with or without backing
RANGE DIA. : GTAW- 2mm" OD and Above THK GTAW-17.46 mm
CODE : ASME IX ☑ API-1104 ☐ AWS D 1.1 ☐
VALID UNTIL SATISFACTORY PERFORMANCES IN THE PROJECT

WELDER ID CARD

KHARAFI NATIONAL Co. (L.L.C.)

HABSHAN 5 PROCESS PLANT



NAME : SHIRPAL YADAV
BADGE NO. : 116195
WELDER ID NO. : 452-557
CERTIFICATE NO. : 2031/455/TP
ISSUED BY (KN QC) :
APPROVED BY TCM

NAME	PRAVEEN V	
SIGNATURE		
DATE	8.8.19	

QUALIFIED

WPS NO : 2031/02
PROCESS : GTAW + SMAW
POSITION : All Position
MATERIAL
BASE (P - No.) : P No 1 through P No 15F, PNo 34 & PNo 41through P No 49
FILLER (F - No.) : All F No 6 with or without backing
RANGE DIA. : GTAW- 2mm" OD and above THK GTAW- 6mm - Unlimited
CODE : ASME IX ☑ API-1104 ☐ AWS D 1.1 ☐
VALID UNTIL SATISFACTORY PERFORMANCES IN THE PROJECT

HBP China Oil HBP Science & Technology Corporation Ltd.

WELDER NAME:
SHIRPAL YADAV



12

Qualification date	Effective date
ASME IX	
1. GTAW-P-NO.1-6G-11.07/60.3-F-NO.6 (Report No. WPQ-ST-44)	08 JAN 2019
AWS D1.1	N/A

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BHARAT OMAN REFINERY LTD.

BINA REFINERY PROJECT, BINA MAHDYA PRADESH

CONSULTANT: ENGINEERS INDIA LTD.

WELDER QALIFICIATION RECORD

JOB No. 6787 DOCUMENT No. PLL- SRU/BORL/QCP-01

WELDER NAME: SHRI PAL YADAV

WQT NO. **PLL/SRU/WPS-05/WQT-250**

TYPE OF WELDING: GTAW+SMAW

DATE : 12/04/2009

WELDER NO. **W 012**



Identification of WPS followed by welder of test coupon

Se material(s) welded----------A516 GR 60

VARIBLES FOR GTAW/SMAW	Actual Value	Rang Qualification
ASME P.No.1 TO ASME P.No.1 (QW-403)	P8 TO P3	ALL P8
{ } Plate {√ } Pipe (enter diameter, if pipe)	6G	6G
Filler Metal Specification (SFA): Classification(QW-404)	5.1	5.1
Filler Metal F.No.	**E - 70_{S2}**	**E - 70_{S2}**
Electrodrad varirty for SMAW (QW- 404)	**E 7018, 6013**	**EQUAL & E7018**
Weld Deposit Thikness For Each Welding Process	**8MM**	**UP TO 16MM**
Welding Position (1g5g Etc.) (QW-405)	**6G VERTICAL**	**6G**
Progression (Uphill/Downhill)	UP HILL	UP HILL
Backing gas for gtaw, paw or gmaw fuel gas for OFW (QW-408)	ARGON	ARGON
GTAW/SMAW Welding Current Type/Polarity	DCEP	DCEP
Machine Welding Varibles for the process uses(QW- 408)	DC	DC
Dirct /remote visual contril	**REMOTE CONTROL**	**REMOTE CONTROL**

Visual examination results (QW-302.4)-- OK

Radiographic test results (QW-304 and QW-305) –Satisfactory RADIOGRAPHY ACC DATE 16/04/2009

Welding test conducted by -----**NEO STRUCTO CONS.LTD.**

Wecertify that the statements in this record are correct and that the test coupons were prepared and tested in accordan with the requriments of Section ix of the ASME Code ASEC-IX

SING:	**SING:**
NAME:	**NAME:**
DATE: 16/04/09	**DATE:** 15/04/2009

WELDER PERFORMANCE QUALIFICATION (WPQ)

REPROT NO.: 45
DATE: 15/09/2014

Welder's Name	Shripal Yadav	Test Date	10/09/2014
ID Number	WQTX 08	WQT Report No.	WQT-R-006
Date Of Birth	1968		
Stamp Number	N/A	WPS Record No.	WPS-ATF-02
Company	AL-TAFAWEQ Co.	Qualification Code	ASME SEC IX, Latest Edition 2013



BASE METALS

Product Form				Specification (Type 'OR' Grade)	P/S No.	F. No.	Size	Sch.	Thick.	Dia.
Pipe	√	Plate		ASTM A 106 Gr .B	1	1	6"	160	18.26	N/A
Welded To										
Pipe	√	Plate		ASTM A 106 Gr .B	1	1	6"	160	18.26	N/A
Joint Type		Groove	√	Fillet		Overlay		Stud Welding		Weld Type	Butt Weld

PROCESS VARIABLE

Welding Process	SMAW	√	GMAW		GTAW	
Type	Manual	√	Automatic		Manual	
Backing	N.A.	Backing Metal			N.A.	
Filler Metal Specification	SFA A 5.1					
Filler Metal Classification	SMAW E 7018					
Root Shielding Gas Type						
Position Qualified	6G	Progression			Up Hill	

QUALIFICATON RANGE

Qualification	Range			Remarks
	Actual	Minimum	Maximum	
Pipe Diameter	Ø 6"	Ø 2-7/8"	Unlimited	
Pipe/Plate Thickness	15.23 mm	5 mm	30.46 mm	

TEST RESULTS

Type Of Test	Acc. Criteria	Result	Comment
Visual Inspection	ASME Sec IX	ACC.	
RT (X-Ray) Inspection	ASME Sec IX	ACC.	

	NDT Representative	Contractor Representative	PCIHBV Representative
Name	Mahmood D Alwan	Gokul Lal	
Signature			
Date	15-9-2014	15-9-14	

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Welder Qualification Card

Name: SHIPAL YADAV

Emp. # 781

Welder#

Process (es):
GTAW+SMAW

DA / QC

Welding Inspector

QC Engineer

Qualified Range:

Material P-Nos	P1 through P15F,P34,P41 TO P49
Process	GTAW+SMAW
Elect./F-No's	ER 70S2 / 6
Position/Progress	6G / UPHILL
Thickness range	Max 11.08 mm
Dia meter range	1" to Max Unlimited
Qualifying WPS	AEE/WPS/006

Anglo Eastern Engineering
Po Box: 18126,
Jebel Ali Free Zone, Dubai-UAE.
Tel:04-8806816,Fax:04-8860817.

Welder Qualification Record

PROJECT NO.: PCI/HBV/2013/GO/31

Name: Shripal Yadav

Passport No.: G4089251

STAMP No.: W-08

TEST DATE: 11/2/2018

PROCESS: GTAW

TEST COUPON: Pipe Ø2" Sch. XXS

ATQ	PCI/HBV

Applicable Code Sec IX — WPS# ATF-03

Test Variable		Qualification Range
Material	ASTM A-106 Gr. B	P1
Position	6G	All
Progression	UPHill	Uphill
Filler Metal(S/H)	ER-70S-3	ER-70S-3
Filler Metal (F/C)	ER-70S-3	ER-70S-3
Root opening	1.3mm	3.2mm
THK. Range	11.08mm	22.14mm
Polarity	DP	DP
Validity	8/3/2014	4/3/2018

EPPM

ATCO

Welder Name:

SHIRPAL YADAV

Welder No.: W 17

Qualification Item	WPS N°	Effective Date
ASME XI	ATCO-WPS-003	N/A
	ATCO-WPS-003A	N/A
	ATCO-WPS-004	08/01/2019
	ATCO-WPS-005	N/A
AWS D1.1	ATCO-SWPS-001	N/A
API 1104	ATCO-WPS-001	N/A
	ATCO-RWPS-001	N/A

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National Construction Co. Pvt. Ltd.

Site : TARAPORE, Boisar

WELDER'S IDENTIFICATION CARD

Name	MR. SHRI PAL YADAV
Welder No.	W-388
Type of Process	GTAW
Type of Welding	PIPING
Base Material	A106 Gr.B
Position	6G FULL TIG
Electrode	E-316+ER-316
Qualified for	4.11 MM to 14.94 MM
Date of Testing	06.01.2021
Validity From	06.01.2021 to Till Date



For National Construction Co. Pvt. Ltd.

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شركة الخرافي ناشيونال (ذ.م.م)
Kharafi National Co. (L.L.C)

Date: 17/01/2013

Reference: 116195

CERTIFICATE OF SERVICE

We certify that Mr. Shri Pal Yadav Raja Ram Yadav of Indian Nationality,
holder of Passport/ Civil ID Number G4069251 /
has been employed with us in the position of E00655 TIG & ARC WELDER from 29/09/2011
until 26/01/2013
and his last earned salary was amounting to AED2040.00
(Uae Dirham Two Thousant Forty only)
This certificate has been issued upon his request.

The company is not responsible for any liabilities resulting from the details contained in this certificate .

Authorized Signature

Tel : +971 2 5130513
Fax: +971 2 5130519
P.O. Box: 26831, Abu Dhabi, United Arab Emirates
Email: abudhabi@kharafinational.com
Capital: AED 20,000,000
Commercial Reg.No: 1023823
www.kharafinational.com

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WELDER PERFORMANCE QUALIFICATION (WPQ)

REPROT NO.: 53
DATE: 05/03/2015

Welder's Name	Shripal Yadav	Test Date	15/02/2015
ID Number	WQTX 08	WQT Report No.	WQT-R-011
Date Of Birth	18-03-1985		
Stamp Number	N/A	WPS Record No.	WPS-ATF-03
Company	AL-TAFAWEQ Co.	Qualification Code	ASME SEC IX, Latest Edition 2013



BASE METALS

Product Form				Specification (Type 'OR' Grade)	P/S No.	F. No.	Size	Sch.	Thick.	Dia.
Pipe	√	Plate		ASTM A 106 Gr .B	1	6	2"	xxs	11.07	N/A
Welded To										
Pipe	√	Plate		ASTM A 106 Gr .B	1	6	2"	xxs	11.07	N/A
Joint Type	Groove	√	Fillet		Overlay		Stud Welding		Weld Type	Butt Weld

PROCESS VARIABLE

Welding Process	SMAW		GMAW		GTAW	√
Type	Manual		Automatic		Manual	√
Backing	N.A.	Backing Metal			N.A.	
Filler Metal Specification	SFA A 5.18					
Filler Metal Classification	GTAW ER 70S-2					
Root Shielding Gas Type	100%					
Position Qualified	6G	Progression			Up Hill	

QUALIFICATON RANGE

Qualification	Range			Remarks
	Actual	Minimum	Maximum	
Pipe Diameter	Ø 2"	Ø1"	Unlimited	
Pipe/Plate Thickness	11.07 mm	5 mm	22.14 mm	

TEST RESULTS

Type Of Test	Acc. Criteria	Result	Comment
Visual Inspection	ASME Sec IX	ACC.	
RT (X-Ray) Inspection	ASME Sec IX	ACC.	

	NDT Representative	Contractor Representative	PCIHBV Representative
Name	Mawlood D. Alwan		
Signature			
Date	5-3-2015	05-03-2015	5/3/15

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NEO STRUCTO CONTRUCTION LIMITED

Corporate Office : 301, Mahan Terrace, Adajan Road ,Surat-395009, Gujrat, India.
Tel.: 91-261-2686085, 2680377-79, 2692990, 2694733, Fax: 91-261-2681175
E-mail:info@neostructo.com, Website: www.neostructo.com

DATE : 19/06/2011

SERVICE CERTIFICATE

This is to certify that MR. **SHRI PAL YADAV** has been employed with us as "**ARGON & ARC WELDER**" with effect from 17/04/2009 TO 19/06/2011.

During his tenure he works diligently and proved to be honest and can be Trusted on his job with minimum supervision. This certificate issued to him Upon his own request without any obligation to the company.

I wish him to be better prosperious and more successful in his every walk of Life.

FOR **NEO STRUCTO CONTRUTION LIMITED**

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Ministry of Health & Family Welfare
Government of India

Final Certificate for COVID-19 Vaccination

Beneficiary Details

Beneficiary Name / लाभार्थी का नाम	**SHRI PAL YADAV**
Age / उम्र	**36**
Gender / लिंग	**Male**
ID Verified / पहचान पत्र सत्यापित	**Passport # N1272669**
Unique Health ID (UHID)	
Beneficiary Reference ID	**37652537555900**

Vaccination Details

Vaccine Name / वैक्सीन का नाम	**COVISHIELD**
Date of 1st Dose / पहली खुराक की तारीख	**10 Jun 2021 (Batch no. 4121Z092)**
Date of 2nd Dose / दूसरी खुराक की तारीख	**03 Sep 2021 (Batch no. 4121MC022)**
Vaccinated by / टीका लगाने वाले का नाम	**MANJU SHUKLA**
Vaccination at / टीकाकरण का स्थान	**LALGANJ COVISHILD (18-44), Pratapgarh, Uttar Pradesh**



"दवाई भी और कड़ाई भी।
Together, India will defeat COVID-19"
- प्रधानमंत्री नरेंद्र मोदी

In case of any adverse events, kindly contact the nearest Public Health Center/ Healthcare Worker/District Immunization Officer/State **Helpline No. 1075**

टीकाकरण पश्चात किसी प्रतिकूल घटना के होने पर नजदीकी स्वास्थ्य केंद्र/स्वास्थ्य कर्मी/जिला टीकाकरण अधिकारी/राज्य हेल्प लाइन 1075 पर सम्पर्क करें

COWIN
Winning Over COVID

This certificate can be verified by scanning the QR code at http://verify.cowin.gov.in

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KHARAFI NATIONAL



WELDER OR WELDING OPERATOR PERFORMANCE QUALIFICATION TEST CERTIFICATE (WPQ)
See QW301, Section IX, ASME Boiler and Pressure Vessel Code.

Company Name: KHARAFI NATIONAL Test Date: 6/12/2011 Certificate No. 2031/545/757
Welder's name: SHRIPAL YADAV (ID-116195) Stamp no: KU-557
Welding process(es): GTAW Type: Manual
Identification of WPS followed by welder during welding of test coupon: 2031/01
Base material(s) welded: SA 106 Gr.B Thickness: 8.74 mm

Manual or Semiautomatic Variables for Each Process (QW-350)	Actual Values	Range Qualified
Backing(metal,weld metal,welded from both sides,flux,etc.)(QW-402)	Without	With or Without
ASME P-No 1 to ASME P-No (QW-403)	P No. 1	P-No.1 Through P-No.15F, P-No.34, & P-No.41 through P-No.49.
( ) Plate (√) Pipe (enter diameter, if pipe)	DN 50 (NPS 2"OD)	21mm (1"OD) & above
Filler metal specification(SFA) Classification(QW-404)	5.18	
Filler metal F-No.	6	All F No 6 with or without backing
Consumable insert(QW-404)	None	None
Consumable type(QW-404)	Solid	Solid
Weld deposit thickness for each welding process	GTAW - 8.74 mm	GTAW - 17.48 mm
Welding position (QW-405)	6G	All position
Progression (uphill / downhill)	Uphill	Uphill
Backing gas (QW-408)	With out Backing	With and without Backing
GMAW transfer mode(QW-409)	NA	NA
Welding Current type / polarity	DC-EN	DC-EN

Machine Welding Variables for the Process Used(QW-360)	Actual Values	Range Qualified
Direct / remote visual control		
Automatic voltage control (GTAW)		
Automatic joint tracking		
Welding position		
Consumable insert		
Backing (metal, weld metal, welded from both sides, flux, etc.)		

Guided Bend Test Results

Guide Bend Test Type	Specimen No:	Result
NA	NA	NA

Visual examination results (QW-302.4): Accepted
Radiographic test results(QW-304 and QW-305) Accepted, RT report No WQT/2031/1674., Dated: 06/12/2011
(For alternative qualification of groove welds by radiography)
Fillet Weld - Fracture test: NA Length and percent of defects: NA
Macro test fusion: NA Fillet leg size: NA mm X ____ mm
Welding test conducted by: Welding Service Unit UAE
Mechanical test conducted by: NA
Laboratory test no.: NA

We certify that the statements in this record are correct and that the test coupons were prepared, welded, and tested in accordance with the requirements of Section IX of the ASME Code.

KHARAFI NATIONAL

NAME: SURESH.K.

DATE:

Test Witnessed by AI / CLIENT/ COMPANY

NAME:

DATE: 09-12-11

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KHARAFI NATIONAL



WELDER OR WELDING OPERATOR PERFORMANCE QUALIFICATION TEST CERTIFICATE (WPQ)

See QW301, Section IX, ASME Boiler and Pressure Vessel Code.

Company Name: KHARAFI NATIONAL Test Date 2/11/2011 Certificate No. 2031/455/625

Welder's name SHRIPAL YADAV(ID-116195) Stamp no: KU-557

Welding process(es) GTAW + SMAW Type Manual

Identification of WPS followed by welder during welding of test coupon 2031/02

Base material(s) welded SA 106 Gr.B Thickness 18.26mm

Manual or Semiautomatic Variables for Each Process (QW-350)	Actual Values	Range Qualified
Backing(metal,weld metal,welded from both sides,flux,etc.)(QW-402)	Without	With or Without for GTAW&with for SMAW
ASME P-No 1 to ASME P-No (QW-403)	P.No. 1	P-No.1 Through P-No.15F, P-No.34, & P-No.41 through P-No.49.
( ) Plate (√) Pipe (enter diameter, if pipe)	DN 150 (NPS 6"OD)	73mm (27/8"OD) & above
Filler metal specification(SFA) Classification(QW-404)	5.18 & 5.1 (ER70S-2 &E7018-1)	
Filler metal F-No.	6 & 4	All F No 6 with or without backing, 1 to 4 with backing
Consumable insert(QW-404)	None	None
Consumable type(QW-404)	Solid	Solid
Weld deposit thickness for each welding process	GTAW - 4 mm & SMAW -14.26 mm	GTAW - 8mm & SMAW - Unlimited
Welding position (QW-405)	6G	All position
Progression (uphill / downhill)	Uphill	Uphill
Backing gas (QW-408)	With out Backing	With and without Backing
GMAW transfer mode(QW-409)	NA	NA
Welding Current type / polarity	GTAW-EN, SMAW - EP	GTAW-EN, SMAW - EP

Machine Welding Variables for the Process Used(QW-360)	Actual Values	Range Qualified
Direct / remote visual control		
Automatic voltage control (GTAW)		
Automatic joint tracking		
Welding position		
Consumable insert		
Backing (metal, weld metal, welded from both sides, flux, etc.)		

Guided Bend Test Results

Guide Bend Test Type	Specimen No:	Result
NA	NA	NA

Visual examination results (QW-302.4): Accepted

Radiographic test results(QW-304 and QW-305) Accepted, RT report No WQT/2031/1755, Dated:02/11/2011

(For alternative qualification of groove welds by radiography)

Fillet Weld - Fracture test NA Length and percent of defects NA

Macro test fusion NA Fillet leg size NA mm X mm

Welding test conducted by Welding Service Unit-UAE

Mechanical test conducted by: NA

Laboratory test no. NA

We certify that the statements in this record are correct and that the test coupons were prepared, welded, and tested in accordance with the requirements of Section IX of the ASME Code.

KHARAFI NATIONAL **Test Witnessed by AI / CLIENT/ COMPANY**

NAME: SURESH.K. NAME:

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GAZPROM	EPC CPF PHASE 2 AT BADRA OILFEILD , IRAQ	SAMSUNG ENGINEERING

WELDER QUALIFICATION TEST RECORD



Welder Name: SHRI PAL YADAV
WPS No: - S-WPS-009 Rev:- 0
Code :- ASME SEC IX

Identification no: -SECL-0162
Date :- 21.11.2016
Certificate no :- WQT-SECL- PI-355

The above welder is qualified for the following range:

Process	GTAW	GTAW
Process type	MANUAL	MANUAL
Backing (metal ,weld metal or flux)	WITHOUT	WITHOUT
Base metal p number to p number (QW-403)	PI TO PI	PI TO PI
THICKNESS GROOVE	8.74 mm	Up to 17.48 mm
Fillet	-	-
Plate –pipe diameter	2"	1" UP TO UNLIMITED
Fillet	-	-
Filler metal ASME specification	A5.18	A5.18
AWS classification	ER 70S6	ER 70S6
F .No	6	6
Deposited weld metal thickness Groove	8.74 mm	Up to 17.48 mm
Position (QW-405)	6G	ALL
Weld progression	UPHILL (6G)	UPHILL (6G)
Gas shielding (QW-408)	ARGON	ARGON
Gas backing	N/A	N/A
Electric characteristic (QW-409) Current	DCEN	DCEN

Guided bend test result QW-462.2(A) , QW462.3 (A) ,QW-462.3(B)	
Type and figure no	Result

Visual inspection result (QW-302.4): 6G ACC REPORT NO: - SECL-VT-PI-356 DATE : 21.11.2016

Radiographic test result (QW-304 and QW-305 :- REPORT NO SECL-RT-WQT-125 DATE: 21.11.2016

For the alternative qualification of groove weld by radiographic

Film test	Accepted

Fillet weld fracture test (QW-180) :-

Macro examination (QW-184):-

Convexity / Concavity (in)

Film evaluated by SISK,SECL,GPNB

length & proeedure :-

fillet size (in)

other tests

Employer: - GPNB

We certify that statements in this record are correct and that the test coupons were prepared, welded and tested in according to ASME IX

Prepared by	Reviewed by	Certified by	Approved by

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भारत गणराज्य / REPUBLIC OF INDIA

टाईप / Type	देश / Code	राष्ट्रीयता / Nationality	पासपोर्ट न. / Passport No.
P	IND	भारतीय / INDIAN	C6614356



उपनाम / Surname
YADAV

दिया गया नाम / Given Name(s)
SHRI PAL

जन्मतिथि / Date of Birth
18/03/1985

लिंग / Sex
M

जन्म स्थान / Place of Birth
PRATAPGARH,UTTAR PRADESH

जारी करने का स्थान / Place of Issue
LUCKNOW



जारी करने की तिथि / Date of Issue
31/01/2025

समाप्ति की तिथि / Date of Expiry
30/01/2035

P<INDYADAV<<SHRI<PAL<<<

DAESHIN PLANT CONSTRUCTION CO., LTD.

735, Yeosusandan-ro, Yeosu-si Jeollanam-do, KOREA 59614

Cert No: DSH-FCC-430

Certificate of Employment

Date:16-Dec-2024

This is to certify that **Mr. SHRI PAL YADAV, Passport No. N1272669, INDIAN** has been working with Daeshin Plant Construction Co., Ltd. as "**PIPING WELDER**" for Basrah Refinery Upgrading Project (Iraq) in FCC Project from 14-Oct-2023 to 16-Dec-2024.

Daeshin Plant Co., Ltd. is thankful for his professionalism, intuition, diligence as well as his exemplary work as the **PIPING WELDER**. Furthermore, his devotion and energy put into FCC shall be recognized as one of the great contribute factors that helped the company maintain the Project Schedule.

Lastly, M/s. Daeshin Plant Construction Co., Ltd. will wish him the best and success in many years to come.

Yours sincerely,

DAESHIN PLANT CONSTRUCTION CO., LTD. B.E.S.T BASRA REFINERY UPGRADING PROJECT

Kim, Jeong Tae

Admin General Manager
M/s. Daeshin Plant Construction Co., Ltd.

BASRAH REFINERY UPGRADING PROJECT
WELDER QUALIFICATION RECORD

Contractor Job Code	0-8494-20-0000
Contract No	5360/B/2020
Project Doc. No	SP-000-16700-2003
Page	1 of 1

Photograpgh



Welder's Name : SHRI PAL YADAV 23-Oct-2023 W/N : DSP-066

Welding Process(es) used: GTAW Type : MANUAL

Identification of WPS followed by welder durring of test coupon SGT-0101-N01

Base material(s) Welded A 106 Gr.B + A 106 Gr.B Thickness 5.54 mm (2" Sch.80)

Manual or Semi-automatic Variables for Each Process	Actual Values	Range Qualified
Backing(metal, weld metal, welded from both sides, flux, etc.)	WITHOUT	WITH & WITHOUT
P-No. 1 to P-No. 1	P-No. 1	P-No. 1
Plate / Pipe (enter diameter, if pipe)	2"	3/4 and Above
Filler metal specification(SFA) : SFA5.18 Classification	ER70S-6	ER70S-6
Filler metal F-No.	6	6
Consumable insert for GTAW or PAW	N/A	N/A
Weld deposit thickness for each welding process	5.54	11.08
Welding position (1G, 5G, etc.)	6G	ALL POSITION
Progression (Uphill / Downhill)	Uphill	Uphill
Backing gas for GTAW, PAW, or GTAW : fuel gas for OFW	N/A	N/A
GMAW tranfer mode	N/A	N/A
Welding current type / polarirty	DCEN	DCEN

Machine Welding Variables for the process Used	Actual Values	Range Qualified
Direct / remote visual control	N/A	N/A
Automatic voltage control (GTAW)	N/A	N/A
Automatic joint tracking	N/A	N/A
Welding Position (1G, 5G, etc.)	N/A	N/A
Consumable insert	N/A	N/A
Backing (metal, weld metal, welded from both sides, flux, etc.)	N/A	N/A

Guided Bend Test Result (If required)

Type of Guided Bend Test	Side Results	Trans. R & F Results	Long. R & F Results
N/A	N/A	N/A	N/A
N/A	N/A	N/A	N/A
N/A	N/A	N/A	N/A

Radiographic test results Report No : WQT-DHN-RT-0131 RT Results : ■ Accept ☐ Reject

(For altenative qualification of groove welds by radiography)

Fillet weld - Fracture test Length and percentage of defect mm

Macro test fusion Fillet leg size mm X mm Concavity/convexity mm

Welding Test Conducted b

Mechanical Test Conducted b Laboratory Test No.

DAESHIN PLANT	JGC / HDEC	EMPLOYER (If Required)
Name : SUDHIR SINGH	Name : SAI KRISHNA	Name :
Signature :	Signature :	Signature :
Date : 23-Oct-2023	Date : 23rd Oct 2023	Date :

DAESHIN PLANT CONSTRUCTION CO., LTD. B.E.S. BASRA REFINERY UPGRADING PROJECT

BASRAH REFINERY UPGRADING PROJECT
WELDER QUALIFICATION RECORD

Contractor Job Code	0-8494-20-0000
Contract No	5360/B/2020
Project Doc. No.	SP-000-16700-2003
Page	1 of 1

Photograpgh



Welder's Name : SHRI PAL YADAV 2023-Nov-03 W/N : DSP-066

Welding Process(es) used: GTAW + SMAW Type : MANUAL

Identification of WPS followed by welder durring of test coupon SGS-0101-N01

Base material(s) Welded A 106 Gr.B + A 106 Gr.B Thickness 10.97 mm (6" Sch.80)

Manual or Semi-automatic Variables for Each Process	Actual Values	Range Qualified
Backing(metal, weld metal, welded from both sides, flux, etc.)	GTAW WITHOUT/ SMAW WITH	GTAW WITH & WITHOUT/ SMAW WITH
P-No. 1 to P-No. 1	P-No. 1	P-No. 1
Plate Pipe (enter diameter, if pipe)	6"	2-7/8" and Above
Filler metal specification(SFA) : SFA5.18 & SFA5.1 Classification	ER70S-6 & E7018-1	ER70S-6 & E7018-1
Filler metal F-No.	6 & 4	6 & 4
Consumable insert for GTAW or PAW	N/A	N/A
Weld deposit thickness for each welding process	GTAW 3mm SMAW 7.97 mm	GTAW 6mm SMAW 15.94 mm
Welding position (1G, 5G, etc.)	6G	ALL POSITION
Progression (Uphill / Downhill)	Uphill	Uphill
Backing gas for GTAW, PAW, or GTAW : fuel gas for OFW	N/A	N/A
GMAW tranfer mode	N/A	N/A
Welding current type / polarirty	DCEN & DCEP	DCEN & DCEP

Machine Welding Variables for the process Used	Actual Values	Range Qualified
Direct / remote visual control	N/A	N/A
Automatic voltage control (GTAW)	N/A	N/A
Automatic joint tracking	N/A	N/A
Welding Position (1G, 5G, etc.)	N/A	N/A
Consumable insert	N/A	N/A
Backing (metal, weld metal, welded from both sides, flux, etc.)	N/A	N/A

Guided Bend Test Result (If required)

Type of Guided Bend Test	Side Results	Trans. R & F Results	Long. R & F Results
N/A	N/A	N/A	N/A
N/A	N/A	N/A	N/A
N/A	N/A	N/A	N/A

Radiographic test results Report No : WQT-DHN-RT-0137 RT Results : ■ Accept ☐ Reject

(For altenative qualification of groove welds by radiography)

Fillet weld - Fracture test _____ Length and percentage of defect _____ mm

Macro test fusion _____ Fillet leg size _____ mm X _____ mm Concavity/convexity _____ mm

Welding Test Conducted by _____

Mechanical Test Conducted b Laboratory Test No.

DAESHIN PLANT	JGC / HDEC	EMPLOYER (If Required)
Name : SUDHIR SINGH Signature : Date : 03/NOV/2023	Name : SAI KRISHNA Signature : Date : 03 NOV 2023	Name : Signature : Date :

DAESHIN PLANT CONSTRUCTION CO.,LTD. B.E.S.T BASRA REFINERY UPGRADING PROJECT