CURRICULAM VITAE

ABHAY DEEP SINGH

Rae Bareli Uttar Pradesh
Mob:+91 9455381831 +916306555075(IND)
Email: chauhanabhay4@gmail.com

OBJECTIVE

A position with an organization where I can utilize the best of my skills and abilities that fit to my education, skills and experience a place where an encourage and permitted to be an active participant as well vital contribute on development of the company

EDUCATION QUALIFICATION

- **BA (graduate) passed**
- **ITI in Welding trade passed**
- **Basic Knowledge of Computer**

WORK EXPERIENCE

- Worked as a **Welder (GTAW+SMAW) with SICIM IRELAND LTD** in **KAZAKSTAN(13/04/2023 to 25/08/2023)**
- Worked as a **Welder (GTAW+SMAW) with SICIM IRELAND LTD** in **KAZAKSTAN(13/09/2019 to 26/03/2020)**
- Worked as a **Welder (GTAW+SMAW) with POWER EXCEL ELECTROMECHANICAL CONTRACTING L.L.C in Abu Dhabi UAE. (13/02/2016 to 22/08/2018)**
- Worked as **Welder (GTAW+SMAW)** with **Anglo Eastern Industries LLC** in **DUBAI UAE** (**04/08/2013 to 20/02/2015)**
- Worked as **Welder (GTAW+SMAW) with KAY PEE MECHANICAL PVT LTD** in **Bharuch** India, **From Jan.2013 to July.2013)**
- Worked as **Welder (GTAW+SMAW)** with **Neo Structro Const. (I) LTD** in **Surat** India **(July.2012 to Jan.2013)**
- Worked as a **Welder (GTAW+SMAW)** with **U B Engineering LTD** in **Surat** India. **(Feb.2011 to April.2012)**
- Worked as a **Welder (Trainee)** with **Yamaha Motor India PVT LTD** in **Noida** India. **(Dec.2009 to Dec.2010)**

PERSONAL INFORMATION

Father's Name	:	BASANT SINGH
Nationality	:	Indian
Date of birth	:	02.07.1991
Gender	:	Male
Marital Status	:	Married
Language Known	:	Hindi, and English

PASSPORT DETAILS

Passport No	:	W0155035	Date of Issue	:	29/06/2022
Date of Expiry	:	28/06/2032	Place of Issue	:	Lucknow

CHARACTER REFERENCE

I hereby and certify that the above mentioned is true and correct to the best of my knowledge and belief.

Thanking you

Yours Faithfully,

ABHAY DEEP SINGH



Karachaganak

KEP-1 Project

WELDER ID

Name : ABHAY DEEP SINGH

Welder No: SA-347

Date Qualified: 19-Apr-23

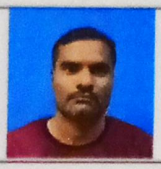
Signature:

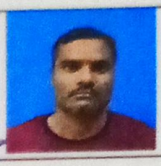
Approved By: KKS-SICIM LLP Aksai

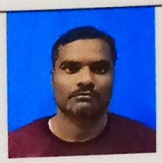
Welding Engineer (Signature & Date)

Marat Muldagaliev

Head of Special Process Department







Karachaganak

Gas Debottlenecking (KGDBN) Project

WELDER ID

Name : ABHAY DEEP SINGH

Welder No: SA - 347

Date Qualifie 22-Sep,2019

Approved By:

Welding Engineer (Signature & Date)

Naseer K. Rahman

Welding Engineer

KKS-SICIM LLP Aksai





SPECIAL PROCESS DEPARTMENT
QUALIFIED RANGE AS PER ASME SEC IX

WPS	PROCESS (ES)	RANGE QUALIFIED				
		P. No	F.No.	OD. (mm)	Thk (mm)	Position
Refer Piping Welder List	GTAW	P 1 through P 15F, P34, P41 through P49	All F-6	Pipe OD ≥ 1" (25 mm) & Plate	11.08 for groove; Unlimited for fillet	All (Uphill Only)

REMARKS:

SPECIAL PROCESS DEPARTMENT
QUALIFIED RANGE AS PER ASME SEC IX

WPS	PROCESS (ES)	RANGE QUALIFIED				
		P. No	F.No.	OD. (mm)	Thk (mm)	Position
Refer Piping Welder List	GTAW (1) + SMAW (2)	P1 Through P15F	1.All F-6 2.F.1-4(With Backing only)	Pipe OD≥ 2 ⅜" (73 mm) & Plate	1.≤ 16.0 & 2.Unlimited	All (Uphill Only)

REMARKS:

SPECIAL PROCESS DEPARTMENT
QUALIFIED RANGE AS PER API 1104

WPS	PROCESS (ES)	RANGE QUALIFIED				
		Gr. No	F.No.	OD. (mm)	Thk (mm)	Position
-PL-CS-01	GTAW	A,B,C	N/A	>12.750"	> 19.1	All position
-PL-CS-02	+			(323.9mm)		
	SMAW					

MARKS:

QUALITY CONTROL DEPARTMENT
QUALIFIED RANGE AS PER ASME SEC IX

WPS	PROCESS (ES)	RANGE QUALIFIED				
		Gr. No	F.No.	OD. (mm)	Thk (mm)	Position
Refer Piping Welder List	GTAW	P1 Through P15F	All F-6	Pipe OD > 1" (25 mm) & Plate	Max. 17.48 mm	All (Uphill Only)

REMARKS:

QUALITY CONTROL DEPARTMENT
QUALIFIED RANGE AS PER ASME SEC IX

WPS	PROCESS (ES)	RANGE QUALIFIED				
		Gr. No	F.No.	OD. (mm)	Thk (mm)	Position
Refer Piping Welder List	GTAW (1) + SMAW (2)	P1 Through P15F	1.All F-6 2.F.1-4(With Backing only)	Pipe OD > 2 ⅜" (73 mm) & Plate	1.≤ 8.0 mm & 2.Unlimited	All (Uphill Only)

REMARKS:

I деңгейлі
(аттестацияланған дәнекерлеуші)
I уровня
(аттестованный сварщик)
level I
(certifield welder)

Берілгені/Выдано ТОО "УЦ "ALIM"
Given

Аттестат №KZ74VEK00007257 от 07.11.2017г. на право проведения работ в области обеспечения промышленной безопасности

ТОО "УЦ "ALIM" №P1379-19

Тегі/Фамилия — Абхай Дип / Abhay Deep
Surname

Аты/Имя — Сингх / Singh
First name

Әкесінің аты/Отчество
Middle name

Туған жылы/Год рождения — 1991г.
Date of birth



М.П.

I деңгейлі
(аттестацияланған дәнекерлеуші)
I уровня
(аттестованный сварщик)
level I
(certifield welder)

Берілгені/Выдано ТОО «УЦ"ALIM"
Given

Аттестат №KZ74VEK00007257 от 07.11.2017г. на право проведения работ в области обеспечения промышленной безопасности

ТОО «УЦ"ALIM" № A1378-19

Тегі/Фамилия — Абхай Дип / Abhay Deep
Surname

Аты/Имя — Сингх / Singh
First name

Әкесінің аты/Отчество
Middle name

Туған жылы/Год рождения — 1991г.
Date of birth



М.П.

ТОО "УЦ "ALIM" № Р1379-19 ,

Допущен к: *РД, РДН -ручная электродуговая сварка*
(вид (способов) сварки (наплавки), виды опасных производственных объектов)

покрытыми электродами. Трубопроводов из углеродистых,низколегированных, нержавеющих и теплоустойчивых сталей, на всех промышленных объектах.

Протокол № *21-19* от *31.05.2019г.*

Удостоверение действительно до *31.05.2020г.*

Руководитель аттестованной организации _____

Государственный инспектор по ПБ _____
(Ф.И.О., подпись, дата)

М.П.

ТОО "УЦ "ALIM" № Р1379-19 ,
Область распространения аттестации

Параметры сварки	Область распространения аттестации
Вид (способ) сварки (наплавки)	*РД + РАД*
Вид деталей	*Т(Т), Л(Р), Л+Т (Т+Р)*
Типы швов	*СШ(BW); УШ(FW)*
Группа свариваемого материала	*М01(W01); М02(W02); М03(W03); М07(W07);М11(W11)*
Присадочный материал или покрытие электрода	А,Б,РА,РРБ,РЦ (A,B,RA,R,RB,RC)
Толщина деталей, мм	*от 3мм и выше*
Наружный диаметр, мм	*от 25 и выше*
Положение при сварке	Н1, Н2, Г, П1, П2, В1, Н45
Вид соединения	*ос, дс (ss, bs), бп (nb)*

ТОО «УЦ"ALIM"№ А1378-19

Допущен к: *РАД, РАДН -ручная аргонодуговая сварка*
(вид (способов) сварки (наплавки), виды опасных производственных объектов)

неплавящимся электродом. Трубопроводов из углеродистых, низколегированных, нержавеющих и теплоустойчивых сталей, на всех промышленных объектах.

Протокол № *21-19* от *31.05.2019г.*

Удостоверение действительно до *31.05.2020г.*

Руководитель аттестованной организации _____

Государственный инспектор по ПБ _____
(Ф.И.О., подпись, дата)

М.П.

ТОО «УЦ"ALIM" № А1378-19
Область распространения аттестации

Параметры сварки	Область распространения аттестации
Вид (способ) сварки (наплавки)	*РАД,РАДН(141GTAW-TIGW)*
Вид деталей	*Т(Т), Л(Р), Л+Т (Т+Р)*
Типы швов	*СШ (BW); УШ (FW)*
Группа свариваемого материала	*М01(W01); М02(W02); М03(W03); М07(W07);М11(W11)*
Присадочный материал или покрытие электрода	*Сварочная проволока*
Толщина деталей, мм	*от 2мм и выше*
Наружный диаметр, мм	*от 15 и выше*
Положение при сварке	Н1, Н2, Г, П1, П2, В1, Н45
Вид соединения	*ос, дс (ss, bs), бп (nb)*

KKS-SICIM LLP Karachaganak	WELDER QUALIFICATION TEST RECORD (WQTR - ASME SEC IX)	Form No: FM-714-1006 REV. NO. 3 Page : 1 OF 1

Welder's Name : ABHAY DEEP SINGH B/N: Welder's ID: SA - 347

Welding Process Used: GTAW Type: Manual

Identification of WPS followed by welder during welding of test coupon : KPO-PP-CS-01

Base Material(s) Welded : ASTM A 333 GR. 6 Thickness: 8.74 mm



Manual or Semi-Automatic Variables for each Process	Actual Values	Range Qualified
Backing (metal, weld metal, welded from both sided, flux, etc.)	Without	With or Without
Base Material P - Number to P - Number	P 1 to P 1	P 1 through P 15F, P34, P41 through P49 and any other materials with matching properties.
Plate ( ) Pipe OD (√)	OD - Ø 2" (60.33 mm)	Pipe OD ≥ 1" (25 mm) & Plate
Filler Metal / Electrode Specification(s) (info only)	AWS A5.18	-
Filler Metal / Electrode Classification(s) (info only):	ER 70S-6	-
Filler Metal F - Number(s)	F No. 6	All F-6
Consumable Insert (GTAW or PAW)	None	Not Allowed
Filler Metal Product Form (Solid/Metal or Flux cored/powder)	Solid Wire	Solid Wire only
Deposited thickness for each process		
Process 1 GTAW 3 layers minimum (√) Yes ( ) No	8.74 mm	17.48 mm
Process 2 ____ 3 layers minimum (√) Yes ( ) No	-	-
Welding Position (2G, 5G, etc.)	6 G	All Position
Vertical Progression (Uphil or Downhill)	Vertical Uphill	Vertical Uphill Only
Inert gas backing (GTAW, PAW, GMAW)	None	With or Without
Current type / polarity (AC. DCEP,DCEN)	DCEN	DCEN Only

Visual Examination Result

VT Report :	TS # 418	Date :	21-Sep-19

Mechanical Test Result

Type of Test / Report No	Result	Type of Test / Report No	Result
-	-	-	-

Radiographic test result

Radiographic Report:	WQT - 529	Date :	22-Sep-19	Film Interpreted BY:	BHUPENDRA SINGH - KAZ-EN

(For alternative qualification of groove welds by radiography)

Fillet Weld - fractrure test N/A Length and percentage of defect N/A mm

Macro test fusion N/A Fillet leg size N/A mm X N/A mm Concavity N/A mm

Welding Test Conducted by

Mechanical Test Conducted by N/A Laboratory test No. N/A

We certify that the statement in this record are correct and that the test coupons were prepared, welded and tested in accordance with the requirements of Section IX of the ASME BOILER AND PRESSURE VESSEL CODE.

Welding Engineer	QA QC Representative	KPO QA/QC Representative
Name: Naseer K. Rahmani	Name: KKS-SICIM, LLP	Name:
Signature: Welding Engineer 23/09/19	Signature:	Signature:
Date: KKS-SICIM LLP Aksai	Date: QA/QC Department 8	Date: 24 Karachaganak 19 KODDN Welding Inspection

KKS-SICIM LLP Karachaganak	WELDER QUALIFICATION TEST RECORD (WQTR - ASME SEC IX)	Form No: FM-714-1006 REV. NO. 3 Page : 1 OF 1

Welder's Name : ABHAY DEEP SINGH B/N: - Welder's ID: SA - 347

Welding Process Used: GTAW + SMAW Type: Manual

Identification of WPS followed by welder during welding of test coupon : KPO-PP-CS-02

Base Material(s) Welded : ASTM A 333 GR. 6 Thickness: 18.26 mm



Manual or Semi-Automatic Variables for each Process	Actual Values	Range Qualified
Backing (metal, weld metal, welded from both sided, flux, etc.)	Without for GTAW ; With (Weld Metal) for SMAW	With or Without for GTAW ; With (Weld or Base Metal) for SMAW
Base Material P - Number to P - Number	P 1 to P 1	P 1 through P 15F, P34, P41 through P49 and any other materials with matching properties.
Plate ( ) Pipe OD (√)	OD - Ø 6" (168.28 mm)	Pipe OD > 2 ⅜" (73 mm) & Plate
Filler Metal / Electrode Specification(s) (info only)	AWS A5.18 ; AWS A5.1	-
Filler Metal / Electrode Classification(s) (info only):	ER 70S-6 ; E 7018-1H4	-
Filler Metal F - Number(s)	GTAW - F No. 6 ; SMAW - F No. 4	GTAW - All F-6 ; SMAW - F-1 to 4 (With Backing only)
Consumable Insert (GTAW or PAW)	None	Not Allowed
Filler Metal Product Form (Solid/Metal or Flux cored/powder)	GTAW - Solid Wire ; SMAW - N/A	GTAW - Solid Wire only
Deposited thickness for each process		
Process 1 GTAW 3 layers minimum ( ) Yes (√) No	4.0 mm	8.0 mm
Process 2 SMAW 3 layers minimum (√) Yes ( ) No	14.26 mm	Unlimited
Welding Position (2G, 5G, etc.)	6 G	All Position
Vertical Progression (Uphil or Downhill)	Vertical Uphill	Vertical Uphill Only
Inert gas backing (GTAW, PAW, GMAW)	None	With or Without
Current type / polarity (AC. DCEP,DCEN)	GTAW - DCEN ; SMAW - DCEP	GTAW - DCEN ; SMAW - DCEP

Visual Examination Result

VT Report :	TS # 419	Date :	21-Sep-19

Mechanical Test Result

Type of Test / Report No	Result	Type of Test / Report No	Result
-	-	-	-

Radiographic test result

Radiographic Report:	WQT - 530	Date :	22-Sep-19	Film Interpreted BY:	BHUPENDRA SINGH - KAZ-EN

(For alternative qualification of groove welds by radiography)

Fillet Weld - fractrure test N/A Length and percentage of defect N/A mm

Macro test fusion N/A Fillet leg size N/A mm X N/A mm Concavity N/A mm

Welding Test Conducted by

Mechanical Test Conducted by N/A Laboratory test No. N/A

We certify that the statement in this record are correct and that the test coupons were prepared, welded and tested in accordance with the requirements of Section IX of the ASME BOILER AND PRESSURE VESSEL CODE.

Welding Engineer	QA QC Representative	KPO QA/QC Representative
Name: Naseer K. Rahmani	Name:	Name:
Signature: Welding Engineer 23/09/19	Signature: KKS-SICIM, LLP	Signature:
Date: KKS-SICIM LLP Aksai	Date: QA/QC Department 8	Date: KGOBD Welding Inspection

ADMA / HYUNDAI

Satah Al RazBoot (SARB)
Plant Faclities Package 4 EPC Work



Name	ABHAY DEEP SINGH
ID No.	SH-091
Certified by	HDEC
Issue Date	17-Sep-17
Valid up to	16-Mar-18

Process	P. No.	F. No.	Position	Qualified Dia	Qualified T'HK
GTAW	P No 43 thru P49	43 (Arcos 625)	All	≥25 mm OD	Max. 17.48 mm

ADMA / HYUNDAI

Satah Al RazBoot (SARB)
Plant Faclities Package 4 EPC Work



Name	ABHAY DEEP SINGH
ID No.	SH-091
Certified by	HDEC
Issue Date	3-Sep-17
Valid up to	2-Mar-18

Process	P. No.	F. No.	Position	Qualified Dia	Qualified Thickness
GTAW	P. No. 1~P. No. 1	6 ST-1N	All	73 mm OD & Over	Max. 10 mm
SMAW		4 E-7018-1H			Unlimited

ADMA / HYUNDAI

Satah Al RazBoot (SARB)
Plant Faclities Package 4 EPC Work



Name	ABHAY DEEP SINGH
ID No.	SH-091
Certified by	HDEC
Issue Date	12-Oct-17
Valid up to	11-Apr-18

Process	P. No.	F. No.	Position	Qualified Dia	Qualified T'HK
GTAW	P43 + P1 + 625 Int. Clad	43 ENiCrMo-3 Arcos625	All	≥73 mm OD	Max. 10 mm
SMAW		43 ENiCrMo-3 Arcos1N12			Unlimited

ADMA / HYUNDAI

Satah Al RazBoot (SARB)
Plant Faclities Package 4 EPC Work



Name	ABHAY DEEP SINGH
ID No.	SH-091
Certified by	HDEC
Issue Date	29-Aug-17
Valid up to	28-Feb-18

Process	P. No.	F. No.	Position	Qualified Dia	Qualified Thickness
GTAW	P. No. 1~P. No. 1	6 ST-1N	All	≥25 mm OD	Max. 17.48mm

ADMA / HYUNDAI

Satah Al RazBoot (SARB)
Plant Faclities Package 4 EPC Work



Name	ABHAY DEEP SINGH
ID No.	SH-091
Certified by	HDEC
Issue Date	24-Sep-17
Valid up to	23-Mar-18

Process	P. No.	F. No.	Position	Qualified Dia	Qualified T'HK
GTAW	P No 8~PNo8	6 ST-316L	All	≥25 mm OD	Max. 17.48 mm

ADMA / HYUNDAI

Satah Al RazBoot (SARB)
Plant Faclities Package 4 EPC Work



Name	ABHAY DEEP SINGH
ID No.	SH-091
Certified by	HDEC
Issue Date	4-Mar-18
Valid up to	3-Sep-18

Process	P. No.	F. No.	Position	Qualified Dia	Qualified Thickness
GTAW	P. No. 1~P. No. 15F	6 ST-1N	All	≥1/2"NPS	Max. 9.56 mm

Quality International

Quality International Co Ltd FZE
PlotNo:6C-02,Free Zone,Phase2 Sharjah
UAE Tel No:+971-65134100

WELDER IDENTITY CARD

WELDER NAME: ABHAY DEEP SINGH

WELDER NO:WH1895C

FAITH



This is to certify that this person has been tested in accordance with the requirments of welding code **ASME SEC IX** for and behalf of-
Quality International Co.Ltd FZE

ETSDC has membership with the following Organizations

- BS EN ISO 9001 : 2000
(Lloyd's Register Quality Assurance)
- OPITO
(Offshore Petroleum Industry Training Organization) UK.
- IASST
(International Association for Safety & Survival Training).
- IQA (Institute of Quality Assurance).
- NFPA (National Fire Protection Association).
- St. John's Ambulance License

Course Title	
SEA SURVIVAL	
Training Centre	
ETSDC	
Instructor	**Signature**
M. Dilbar	
Validity	
3 Years	
Training Date	**Expiry Date**
09/08/2017	08/08/2020

01

ADMA

HYUNDAI ENGINEERING & CONSTRUCTION

ACCESS CARD

Name	ABHAY DEEP SINGH		
Company	HDEC	Section	PIPING
Position	TIG WELDER		
Employee No.	HIL-023		
Nationality	INDIAN		

Hot Line Number : 056-305-2479

Satah Al RazBoot (SARB)
Plant Facilities Package 4 EPC Work

HYUNDAI ENGINEERING & CONSTRUCTION

Process	P. No.	F. No.	Position	Qualified Dia	Qualified T'HK
GTAW	P No 43 thru P49	43 (Arcos 625)	All	≥25 mm OD	Max. 17.48 mm

We certify that above person is HDEC's welder (SH-091)

HYUNDAI CONTRACTOR QC	ADMA CM-TPA / COMPANY
Name : Edwin E. Balote	Name : Manoharan
Signature :	Signature :
Date : 19 SEP 2017	Date : 24/09/17

Satah Al RazBoot (SARB)
Plant Facilities Package 4 EPC Work

HYUNDAI ENGINEERING & CONSTRUCTION

Process	P. No.	F. No.	Position	Qualified Dia	Qualified Thickness
GTAW	P. No. 1~P. No. 1	6 ST-1N	All	73 mm OD & Over	Max. 10 mm
SMAW		4 S-7018-1H			Unlimited

We certify that above person is HDEC's welder(SH-091)

HYUNDAI CONTRACTOR QC	ADMA CM-TPA / COMPANY
Name : Edwin E. Balote	Name :
Signature :	Signature :
Date : 05 SEP 2017	Date :

Satah Al RazBoot (SARB)
Plant Facilities Package 4 EPC Work

HYUNDAI ENGINEERING & CONSTRUCTION

Name	ABHAY DEEP SINGH
ID No.	SH-091
Certified by	HDEC
Issue Date	29-Aug-17
Valid up to	28-Feb-18



Process	P. No.	F. No.	Position	Qualified Dia	Qualified Thickness
GTAW	P. No. 1~P. No. 1	6 (ST-1N)	All	≥25 mm OD	Max. 17.48mm

Satah Al RazBoot (SARB)
Plant Facilities Package 4 EPC Work

HYUNDAI ENGINEERING & CONSTRUCTION

Process	P. No.	F. No.	Position	Qualified Dia	Qualified T'HK
GTAW	P No 8~PNo8	6 ST-316L	All	≥25 mm OD	Max. 17.48 mm

We certify that above person is HDEC's welder(SH-091)

HYUNDAI CONTRACTOR QC	ADMA CM-TPA / COMPANY
Name : Edwin E. Balote	Name :
Signature :	Signature :
Date : 25 SEPT 17	Date : 01/10/17

Satah Al RazBoot (SARB)
Plant Facilities Package 4 EPC Work

HYUNDAI ENGINEERING & CONSTRUCTION

Process	P. No.	F. No.	Position	Qualified Dia	Qualified Thickness
GTAW	P. No. 1~P. No. 15F	6 (ST-1N)	All	≥1/2"NPS	Max. 9.56 mm

We certify that above person is HDEC's welder (SH-091)

HYUNDAI CONTRACTOR QC	ADMA CM-TPA / COMPANY
Name : Umesh Chand Bhardwaj	Name :
Signature :	Signature :
Date : 07 MAR 2018	Date :

Quality International
Challenging Convention

Quality International Co Ltd FZE
PlotNo:6C-02,Free Zone,Phase2 Sharjah
UAE Tel No:+971-65134100

WELDER NAME:ABHAY DEEP SING | **WELDER NO:1895C**

Process	F No.	Position	Range Qualified			Thickness/ Pipe OD	Backing	Gas Backing
			Groove ≥2⅜" to 24"	Groove ≥24"	Fillet			
GTAW + SMAW	F6, F4	6G	All	All	All	4.32mm Max Maximum/ ≥2⅜"OD	With& Without, With	With& Without, NA

RESTRICTED

Welder Performance Qualification Record
SATAH AL RAZBOOT (SARB) FIELD DEVELOPMENT PROJECT
PACKAGE 4 EPC WORK



General Condition

WPQR No. : HD-WQT-01026

Reference WPS : WPS-CS-01, Rev. 2

Applicable Code : ASME SEC IX / ASME B 31.3

Welder Name : ABHAY DEEP SINGH Identification(Welder) No : SH-091

Test Condition

Test Date :	4-Mar-18	Welding Process :	GTAW	Method :	Manual

Variables (Qualified with)				Variables (Qualified for)			
Base Metal	Spec No.	ASTM A-106B		Base Metal	P No.	P. No.1 to P. No.15F	
	P No.	P No.1 to P No.1					
	Size(NPS)	1/2" x 4.78 mm			Size(NPS)	1/2" NPS & Above	
Filler Metal	Deposit T'HK	GTAW	4.78 mm	Filler Metal	Deposit T'HK	GTAW	Max. 9.56 mm
	AWS No.	ER80S-Ni1			F No.	F No.6	
	F No.	6					
Joint Type	Backing	GTAW - Without		Joint Type	Backing	GTAW - With or Without	
	Type	Butt ■ Fillet □			Type	Butt ■ Fillet ■	
Position	Position	6G		Position	Position	All	
	Progression	UP HILL			Progression	UP HILL	
Welding Current / Polarity		GTAW - DCEN		Welding Current / Polarity		GTAW - DCEN	
Backing Gas		N/A		Backing Gas		N/A	

Non-destructive Test Result

Visual Inspection Result (Welder Test Notification No.)	Accept ■ N/A □ :	ITN-PI-S3-8125
Radiography Test Result (Report No.)	Accept ■ N/A □ :	HD-WQT-PI-0375

Destructive Test Result

Fracture Test :	Accept □ N/A ■ :	
Macro Test :	Accept □ N/A ■ :	
Others :	Accept □ N/A ■ :	

We certify that the statements in this record are correct and that the test coupons were prepared, welded and tested in accordance with the requirements of section IX of the ASME Boiler and Pressure vessel Code, Edition 2013.

CONTRACTOR	CONTRACTOR QC	COMPANY TPA	COMPANY
SIGNATURE : N/A	SIGNATURE : Umesh Chand Bhardwaj	SIGNATURE :	SIGNATURE :
DATE :	DATE : 07 MAR 20	DATE :	DATE :

RESTRICTED

Welder Performance Qualification Record
SATAH AL RAZBOOT (SARB) FIELD DEVELOPMENT PROJECT
PACKAGE 4 EPC WORK

General Condition



WPQR No. : HD-WQT-0745

Reference WPS : WPS-CS-01, Rev. 1

Applicable Code : ASME SEC IX / ASME B 31.3

Welder Name : ABHAY DEEP SINGH **Identification(Welder) No :** SH-091

Test Condition

Test Date :	29-Aug-17	Welding Process :	GTAW	Method :	Manual

Variables (Qualified with)				Variables (Qualified for)			
Base Metal	Spec No.	ASTM A-106B		Base Metal	P No.	P. No.1 to P. No.1	
	P No.	P No.1 toP No.1			Size(NPS)	25mm OD & Above	
	Size(NPS)	2" x 8.74 mm					
Filler Metal	Deposit T'HK	GTAW	8.74 mm	Filler Metal	Deposit T'HK	GTAW	Max. 17.48 mm
	AWS No.	ER80S-Ni1			F No.	F No.6	
	F No.	6					
Joint Type	Backing	GTAW - Without		Joint Type	Backing	GTAW - With or Without	
	Type	Butt ■ Fillet □			Type	Butt ■ Fillet ■	
Position	Position	6G		Position	Position	All	
	Progression	UP HILL			Progression	UP HILL	
Welding Current / Polarity		GTAW - DCEN		Welding Current / Polarity		GTAW - DCEN	
Backing Gas		N/A		Backing Gas		N/A	

Non-destructive Test Result

Visual Inspection Result (Welder Test Notification No.)	Accept ■ N/A □ :	ITN-PI-S3-3841
Radiography Test Result (Report No.)	Accept ■ N/A □ :	HD-WQT-PI-0235

Destructive Test Result

Fracture Test :	Accept □ N/A ■ :	
Macro Test :	Accept □ N/A ■ :	
Others :	Accept □ N/A ■ :	

We certify that the statements in this record are correct and that the test coupons were prepared, welded and tested in accordance with the requirements of section IX of the ASME Boiler and Pressure vessel Code, Edition 2013.

CONTRACTOR	CONTRACTOR QC	COMPANY TPA	COMPANY
SIGNATURE :	SIGNATURE : Edwin L. Balote	SIGNATURE :	SIGNATURE :
DATE :	DATE : 31 AUG 2017	DATE :	DATE :

Welder Performance Qualification Record
SATAH AL RAZBOOT (SARB) FIELD DEVELOPMENT PROJECT
PACKAGE 4 EPC WORK



General Condition

WPQR No. : HD-WQT-0766

Reference WPS : WPS-CS-03 Rev. 1

Applicable Code : ASME SEC IX / ASME 31.3

Welder Name : ABHAY DEEP SINGH **Identification(Welder) No :** SH-091

Test Condition

Test Date :	3-Sep-17	Welding Process :	GTAW + SMAW	Method :	Manual

Variables (Qualified with)				Variables (Qualified for)			
Base Metal	Spec No.	ASTM A-106B		Base Metal	P No.	P. No.1 through P. No.1	
	P No.	No.1 to No.1					
	Size(NPS)	6" x 18.26 mm			Size	73 mm OD & Above	
Filler Metal	Deposit T'HK	GTAW	5 mm	Filler Metal	Deposit T'HK	GTAW	Max. 10 mm
		SMAW	13.26mm			SMAW	Unlimited
	AWS No.	ER80S-Ni1 & E7018-1H4R			F No.	F. No. 6 & F. No. 4	
	F No.	F. No. 6 & F. No. 4					
Joint Type	Backing	GTAW - Without SMAW - With		Joint Type	Backing	GTAW - With or Without SMAW - With	
	Type	Butt ■ Fillet □			Type	Butt ■ Fillet ■	
Position	Position	6G		Position	Position	All	
	Progression	UP HILL			Progression	UP HILL	
Welding Current / Polarity		GTAW - DCEN SMAW - DCEP		Welding Current / Polarity		GTAW - DCEN SMAW - DCEP	
Backing Gas		N/A		Backing Gas		N/A	

Non-destructive Test Result

Visual Inspection Result (Welder Test Notification No.)	Accept ■ N/A □ :	ITN-PI-S3-3931
Radiography Test Result (Report No.)	Accept ■ N/A □ :	HD-WQT-PI- 0242

Destructive Test Result

Fracture Test :	Accept □ N/A ■ :	
Macro Test :	Accept □ N/A ■ :	
Others :	Accept □ N/A ■ :	

We certify that the statements in this record are correct and that the test coupons were prepared, welded and tested in accordance with the requirements of section IX if the ASME Boiler and Pressure vessel Code, Edition 2013.

CONTRACTOR	CONTRACTOR QC	COMPANY TPA	COMPANY
SIGNATURE :	SIGNATURE : Edwin E. Balote	SIGNATURE :	SIGNATURE :
DATE :	DATE : 05 SEP 2017	DATE : 6/9/17	DATE :

51-066

RESTRICTED

ADMA	Welder Performance Qualification Record SATAH AL RAZBOOT (SARB) FIELD DEVELOPMENT PROJECT PACKAGE 4 EPC WORK	HYUNDAI ENGINEERING & CONSTRUCTION

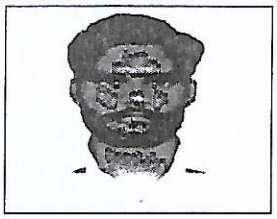
General Condition

WPQR No. : HD-WQT-0786

Reference WPS: WPS-IN-01 Rev. 01

Applicable Code : ASME SEC IX / ASME B 31.3

Welder Name : ABHAT DEEP SINGH **Identification(Welder) No : SH-091**



Test Condition

Test Date :	17-Sep-17	Welding Process :	GTAW	Method :	Manual

Variables (Qualified with)				Variables (Qualified for)			
Base Metal	Spec No.	ASTM A-106B		Base Metal	P No.	P No. 43 to P No. 43	
	P No.	P No.1 to P No.1					
	Size(NPS)	2" x 8.74 mm			Size(NPS)	25mm OD & Above	
Filler Metal	Deposit T'HK	GTAW	8.74 mm	Filler Metal	Deposit T'HK	GTAW	Max. 17.48 mm
	AWS No.	ERNiCrMo-3			F No.	F No. 43	
	F No.	F No. 43					
Joint Type	Backing	GTAW - Without		Joint Type	Backing	GTAW - With or Without	
	Type	Butt ■ Fillet □			Type	Butt ■ Fillet ■	
Position	Position	6G		Position	Position	All	
	Progression	UP HILL			Progression	UP HILL	
Welding Current / Polarity		GTAW - DCEN		Welding Current / Polarity		GTAW - DCEN	
Backing Gas		YES(ARGON)		Backing Gas		YES(ARGON)	

Non-destructive Test Result

Visual Inspection Result (Welder Test Notification No.)	Accept ■ N/A □ :	ITN-PI-S3-04232
Radiography Test Result (Report No.)	Accept ■ N/A □ :	HD-WQT-PI- 0257

Destructive Test Result

Fracture Test :	Accept □ N/A ■ :	
Macro Test :	Accept □ N/A ■ :	
Others :	Accept □ N/A ■ :	

We certify that the statements in this record are correct and that the test coupons were prepared, welded and tested in accordance with the requirements of Section IX of ASME Boiler and Pressure vessel Code, Edition 2013.

CONTRACTOR	CONTRACTOR QC	COMPANY TPA	COMPANY
SIGNATURE :	SIGNATURE : Edwin E. Balote	SIGNATURE :	SIGNATURE :
DATE :	DATE : 19 SEP 2017	DATE : 19/9/17	DATE :

RESTRICTED

Welder Performance Qualification Record
SATAH AL RAZBOOT (SARB) FIELD DEVELOPMENT PROJECT
PACKAGE 4 EPC WORK



General Condition

WPQR No. : HD-WQT-0830

Reference WPS : WPS-IN-02 Rev. 1

Applicable Code : ASME SEC IX /ASME B 31.3

Welder Name : ABHAY DEEP SINGH **Identification(Welder) No :** SH-091

Test Condition

Test Date :	12-Oct-17	Welding Process :	GTAW+SMAW	Method :	Manual

Variables (Qualified with)				Variables (Qualified for)			
Base Metal	Spec No.	ASTM A106 (Sch. 160)		Base Metal	P No.	P43 P1 + 625 int. Clad	
	P No.	No.1 to No.1					
	Size(NPS)	6 inch x T18.26 mm			Size	73mm OD & Above	
Filler Metal	Deposit T'HK	GTAW	5.0 mm	Filler Metal	Deposit T'HK	GTAW	Max. 10.0 mm
		SMAW	13.26 mm			SMAW	Unlimited
	AWS No.	ERNiCrMo-3 / ENiCrMo-3			F No.	F No. 43	
	F No.	43					
Joint Type	Backing	GTAW - Without SMAW - With		Joint Type	Backing	GTAW - With or Without SMAW - With	
	Type	Butt ■ Fillet □			Type	Butt ■ Fillet ■	
Position	Position	6G		Position	Position	All	
	Progression	UP HILL			Progression	UP HILL	
Welding Current / Polarity		GTAW - DCEN SMAW - DCEP		Welding Current / Polarity		GTAW - DCEN SMAW - DCEP	
Backing Gas		YES (ARGON)		Backing Gas		YES (ARGON)	

Non-destructive Test Result

Visual Inspection Result (Welder Test Notification No.)	Accept ■ N/A □ :	ITN-PI-S3-04618
Radiography Test Result (Report No.)	Accept ■ N/A □ :	HD-WQT-PI-0280

Destructive Test Result

Fracture Test :	Accept □ N/A ■ :	
Macro Test :	Accept □ N/A ■ :	
Others :	Accept □ N/A ■ :	

We certify that the statements in this record are correct and that the test coupons were prepared, welded and tested in accordance with the requirements of Section IX of ASME Boiler and Pressure Vessel Code, Edition 2013.

CONTRACTOR	CONTRACTOR QC	COMPANY TPA	COMPANY
SIGNATURE :	SIGNATURE : Edwin E. Balote	SIGNATURE :	SIGNATURE :
DATE :	DATE : 17-OCT-2017	DATE : 17/10/17	DATE :

DNV·GL INSPECTION SERVICES 51-50

RESTRICTED

Welder Performance Qualification Record
SATAH AL RAZBOOT (SARB) FIELD DEVELOPMENT PROJECT
PACKAGE 4 EPC WORK



General Condition

WPQR No. : HD-WQT-0800

WPS Followed : WPS-SS-01 **Rev.** 2

Applicable Code : ASME SEC IX /ASME B 31.3

Welder Name : ABHAY DEEP SINGH **Identification(Welder) No :** SH-091

Test Condition

Test Date :	24-Sep-17	Welding Process :	GTAW	Method :	Manual

Variables (Qualified with)			Variables (Qualified for)		
Base Metal	Spec No.	ASTM A-106B	Base Metal	P No.	P No. 8 ~P No. 8
	P No.	P No.1 to P No.1			
	Size(NPS)	2" x 8.74 mm		Size	25mm OD & Above
Filler Metal	Deposit T'HK	GTAW 8.74 mm	Filler Metal	Deposit T'HK	GTAW Max. 17.48 mm
	AWS No.	ER316L		F No.	F No. 6.
	F No.	F No. 6.			
Joint Type	Backing	GTAW - Without	Joint Type	Backing	GTAW - With or Without
	Type	Butt ■ Fillet □		Type	Butt ■ Fillet ■
Position	Position	6G	Position	Position	All
	Progression	UP HILL		Progression	UP HILL
Welding Current / Polarity		GTAW - DCEN	Welding Current / Polarity		GTAW - DCEN
Backing Gas		YES(ARGON)	Backing Gas		YES(ARGON)

Non-destructive Test Result

Visual Inspection Result (Welder Test Notification No.)	Accept ■ N/A □ :	ITN-PI-S3-4357
Radiography Test Result (Report No.)	Accept ■ N/A □ :	HD-WQT-PI-0263

Destructive Test Result

Fracture Test :	Accept □ N/A ■ :	
Macro Test :	Accept □ N/A ■ :	
Others :	Accept □ N/A ■ :	

We certify that the statements in this record are correct and that the test coupons were prepared, welded and tested in accordance with the requirements of Sec. IX ASME Boiler and Pressure vessel Code, 2013 Edition

CONTRACTOR	CONTRACTOR QC	COMPANY TPA	COMPANY
SIGNATURE :	SIGNATURE : Edwin E. Balote	SIGNATURE : Manoharan	SIGNATURE :
DATE :	DATE : 25 SEPT 2017	DATE :	DATE :

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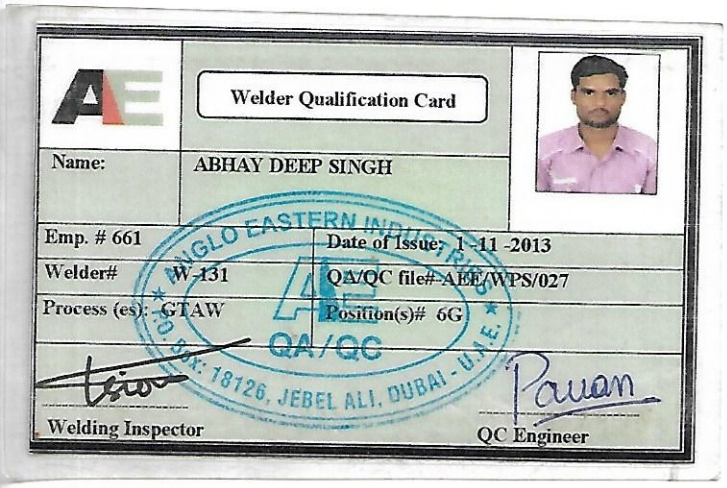


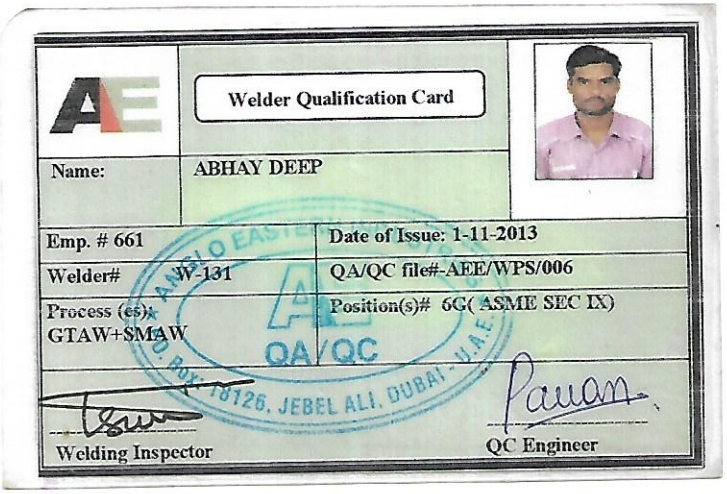
Welder Qualification Card

Name:	ABHAY DEEP SINGH
Emp. # 661	Date of Issue: 1-11-2013
Welder# W-131	QA/QC file#-AEE/WPS/027
Process (es): GTAW	Position(s)# 6G

ANGLO EASTERN INDUSTRIES P.O. BOX: 18126, JEBEL ALI, DUBAI - U.A.E. QA/QC

Welding Inspector

QC Engineer



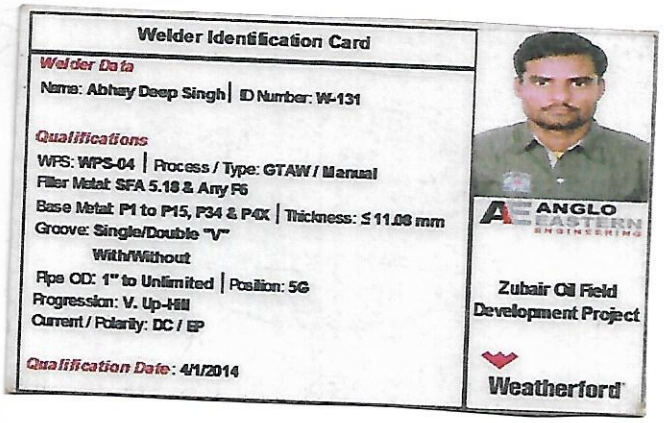
Welder Qualification Card

Name:	ABHAY DEEP
Emp. # 661	Date of Issue: 1-11-2013
Welder# W-131	QA/QC file#-AEE/WPS/006
Process (es): GTAW+SMAW	Position(s)# 6G(ASME SEC IX)

ANGLO EASTERN INDUSTRIES P.O. BOX: 18126, JEBEL ALI, DUBAI - U.A.E. QA/QC

Welding Inspector

QC Engineer



Welder Identification Card

Welder Data

Name: Abhay Deep Singh | ID Number: W-131

Qualifications

WPS: WPS-04 | Process / Type: GTAW / Manual

Filler Metal: SFA 5.18 & Any F6

Base Metal: P1 to P15, P34 & P4X | Thickness: ≤ 11.08 mm

Groove: Single/Double "V" With/Without

Pipe OD: 1" to Unlimited | Position: 5G

Progression: V. Up-Hill

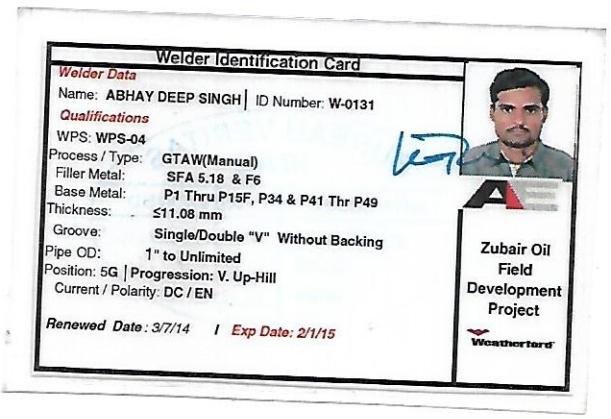
Current / Polarity: DC / EP

Qualification Date: 4/1/2014

ANGLO EASTERN ENGINEERING

Zubair Oil Field Development Project

Weatherford



Welder Identification Card

Welder Data

Name: ABHAY DEEP SINGH | ID Number: W-0131

Qualifications

WPS: WPS-04

Process / Type: GTAW(Manual)

Filler Metal: SFA 5.18 & F6

Base Metal: P1 Thru P15F, P34 & P41 Thr P49

Thickness: ≤11.08 mm

Groove: Single/Double "V" Without Backing

Pipe OD: 1" to Unlimited

Position: 5G | Progression: V. Up-Hill

Current / Polarity: DC / EN

Renewed Date: 3/7/14 / Exp Date: 2/1/15

Zubair Oil Field Development Project

Weatherford

Qualified Range:

Material P-Nos	P 1 throu P15F,P34, P41 throu P 49
Process	GTAW
Elect./F-No's	ER 316 L
Position/Progress	6G / UPHILL
Thickness range	5.54 to 11.08 mm
Dia meter range	PIPE OD > 30.15 mm – F,V,
Qualifying WPS	AEE/WPS/027

Anglo Eastern Engineering
Po Box: 18126,
Jebel Ali Free Zone, Dubai-UAE.
Tel:04-8860016,Fax:04-8860017.

Qualified Range:

Material P-Nos	P1 through P15F,P34,P41 TO P49
Process	GTAW+SMAW
Elect./F-No's	ER 70S2 / 6
Position/Progress	6G / UPHILL
Thickness range	Max 11.08 mm
Dia meter range	1" to Max Unlimited
Qualifying WPS	AEE/WPS/006

Anglo Eastern Engineering
Po Box: 18126,
Jebel Ali Free Zone, Dubai-UAE.
Tel:04-8860016,Fax:04-8860017.

BUREAU VERITAS
IRAQ

WITNESSED	REVIEWED
SURVEYOR	A.Yehia
DATE	4/1/2014
SIGN	

BUREAU VERITAS
IRAQ

~~WITNESSED~~	REVIEWED
SURVEYOR	RAVI KANNAIYAN
DATE	07:07:14
SIGN	

ANGLO EASTERN ENGINEERING

HABTOOR LEIGHTON GROUP



WELDER QUALIFICATION RECORD

Welder Name: **Abhay Deep Singh** | ID No.: **W-131** | Certificate No. **AE-H-P-021**

Test Description

Identification of WPS followed	HLG/WPS/04 REV EXDE-02	☐ Test Coupon	☑ Production Weld
Specification and type / grade or UNS Number of base metal(s)	ASTM A106 Gr.B	Thickness	5.54 mm

Testing variables and Qualification Limits

Welding Variables	TEST CONDITIONS	RANGE QUALIFIED
WELDING PROCESS	GTAW / SMAW	GTAW
PROCESS TYPE	MANUAL	MANUAL
BASE METAL	ASTM A106 Gr.B	P1 thro P11,P34 & P4x
BASE METAL THICKNESS (mm)	5.54	≤ 11.08
☐ PLATE ☑ PIPE OD	2"	1" to Unlimited
WELD METAL DEPOSIT (mm)	5.54	≤ 11.08
FILLET/GROOVE TYPE	Single "V"	Single or Double "V"
GROOVE ANGLE (°)	70	Any
BACKING/BACK WELD	Without	With/Without
WELDING POSITION	5G	Grove: F,V,O Fillet: ALL Positions
PROGRESSION	V.Up hill	V.Up hill
FILLER METAL/ ELECTRODE SPEC SFA NO	SFA 5.18	SFA 5.18
FILLER METAL/ ELECTRODE CLASSIFICATION	ER70S-2	Any F6
FILLER METAL/ ELECTRODE F NO	F6	F6
WELD PASS PER SIDE (SINGLE/MULTIPLE)	Multiple	Single or Multiple
CURRENT (AC/DC)	DC	DC
POLARITY	EN	EN
SHIELDING GAS	None	None
INERT GAS BACKING	None	None
GMAW / FCAW TRANSFER MODE	N/A	N/A

Results

Visual Examination of completed weld (QW-302.4)	Satisfactory

☐ Transverse face and root bends [QW-462.3(a)] ☐ Longitudinal bens [QW-462.3(b)]

☐ Pipe bend specimen, corrosion - resistant weld metal overlay [QW-462.5(c)] ☐ Side Bends (QW-462.2)

☐ Plate bend specimen, corrosion - resistant weld metal overlay [QW-462.5(d)]

☐ Pipe specimen, macro test for fusion [QW-462.(b)]

Alternative Volumetric Examination Results (QW - 191) ☑ RT ☐ UT

TYPE	REPORT	RESULT		
		HLG	WFT	BV
RT	RT-207	SATISFACTORY	SATISFACTORY	SATISFACTORY

Fillet weld - fracture test (QW-181.2)	NA
Fillet welds in plate[QW-462.4(b)]	NA
Macro Examination (QW-184)	NA
Concavity/convexity(in)	NA
Fillet size(in)	NA
Other Previous Tests	BIS-AE-RT-0629 7/9/2013
Films or Specimens evaluated by	NA
Mechanical tests conducted by	NA
Welding supervised by	HLG

Witnessed By

Name: Ramesh Nadhimuthu

Date: 4/1/2014

Signature:

BUREAU VERITAS IRAQ

WITNESSED	✓ REVIEWED
SURVEYOR	A.Yehia
DATE	4/1/2014
SIGN	



WELDER
IDENTIFICATION CARD

For, KAYPEE MECHANICAL
INDIA PVT LTD

WELDER'S SIGN

INSPECTOR'S SIGN

KAYPEE MECHANICAL
INDIA PVT. LTD.

Name : Abhaydeep Singh

Welder No.: W-20

W. No.:

Type of Welding : GTAW + SMAW

Base Material : ASME A106 Gr. B

Position : 6G F, H, V

Electrode : ER 70S2 E7018

Qualified For :

Sp. Remarks : A5.1

Date of Tasting : 02/02/2013

Valid Up To : 31/03/2013

Approved By : Bannu

KAYPEE MECHANICAL INDIA PVT. LTD.

KAYPEE

PHONE : 245016, 245022
FAX : (02642) 249847
G R A M : K A Y P E E
P. BOX NO. : 79, BHARUCH

WELDER PERFORMANCE TEST RECORD



NAME	ABHAYE[illegible] S NGH
ID NO. /WQT NO	W-20/ [illegible]QT-
QUALIFICATION DATE	2/2/2013
WELDING PROCESS	GTAW+SMAW
WELDING PROCEDURE NO.	BTS/UPL/[illegible]/002
CODE	SECTION IX

PARAMETERS

VIRIABLE	TEST COND. [illegible]	QUALIFICATION RANGE
WELDING PROCESS(ES)/TYPE	GTAW+S[illegible]	GTAW+SMAW
Electrode (single or multiple)	SIN[illegible]	SINGLE
Current / polarity	DCEP	DCEP/DCEN/AC
Position	6G	F,H,V
WELD PROGRESSION	UP[illegible]	UPHILL
BACK CHIPPING (YES/NO)	YES	With back chipping
METERIAL/SPEC.	ASME A 106 Gr.B	ASME A 106Gr.B
BASE METAL		
THICKNESS (PIPE):GROOVE	7.11 mm	7.11mm
FILLET	.....	Unlimited
THICKNESS (PIPE)For GROOVE	.....	3mm to 20mm
FILLET	.....	ALL
DIAMETER (PIPE):For GROOVE	.....	ALL
FILLET	.....	ALL
Position	.....	F,H,V
FILLER METEL Spec. No.	AS[illegible]	As Per F number
FILLER METEL Class	FR70S2[illegible]	As Per F number
F. NO.	6	1 thru 4
Gas / Flux type	None	None

NON-DESTRUCTIVE TESTING

VISUL	Accepted	[illegible]	
RADIOGRAPHY	Accepted	[illegible]ORT: 66	
DESTRUCTIVE TESTING		[illegible]	APNIL NDT & INSPECTION CER
SIDE BENDS	N/A	FIL[illegible]WELG BR.TEST	N/A
ROT BEND	N/A	[illegible] HARDNESS TEST	N/A
FASE BENDS	N/A	[illegible] ICK BREAK	N/A
MARCO SECTION	N/A	OTHER	N/A

We certify that the statements in this record are correct and that the test coupons were prepared, welded and tested in accordance with the requrments of SECTION IX

CERTIFIED BY KAYPEE

mano

[illegible]

ACCEPTED BY QC

31/3/13

NEO STRUCTO CONSTRUCTION. LTD.

WELDERS IDENTIFICATION CARD



WELDER NAME : ABHAY DEEP SINGH

WELDER NUMBER : W / 128

PROJECT : R.I.L. - HAZIRA, SURAT

LOCATION : NILL

REMARKS : GOOD

INSPECTION ENGINEER (NSCL)

NEO STRUCTO CONSTRUCTION

INSPECTION & CORROSION * RIL. HAZIRA *

SL NO.	MATERIAL TYPE	FILLER ELEC. TYPE	PROCESS	DIA/THK QUALIFIED	DIA/THK QUALIFIED	POS.	DATE OF CATION
NSCL/ECC/03	2062-63	ER – 7082 + E - 7018	GTAW + SMAW	7.12mm	12.5mm	6G ARGON / ARC /WELDER	16/07/2012

NEO STRUCTO CONSTRUCTION LTD.
R.I.F.

NEO STRUCTO CONSTRUCTION LTD.

Welder Qualification Certificate

R.I.L. - HAZIRA, SURAT



WELDER 'S NAME : **ABHAY DEEP SINGH**

Check No. : NSCL WOT P...

NSCL/RIL/WPS- 07

NSW - 128

TEST DESCRIPITION

Rev : 1

The above Welder is qualified for the following ranges

DATE – : 16/07/2012

Specification of Base . Metal(s). A106 Gr. B to A 106 Gr. B

TESTENG CONDITIONS AND QUALIFICATI LIMITS

WELDER VARRIABLES (AQW-350)		ACTUAL	ANGE QUALIFIED
Welding process ( )		GTAW + SMAW	GTAW + SMAW
Lype Manual( ) Semi Auto ( )		Mannal	Manual
Backing Yes ( ) No ( )		_____	_____
Pipe ( ) pipe ( )		Pipe	Pipe
Base Metal P .No. P.No		P 1 to O 1	P 1to p1
Thickness (D.S.S)	Groove	7.12MM	12.5MM
		2.00mm	25.00mm
Diameter	Groove	6" (inches)	6" (inches) and above
	Fillet	_____	All
Electrode Specification (SFA)		2.5	3.15
Electrode Classification		ER - 70S2 + E - 7018	ER - 70S2 + E - 7018
Calls		W23 9 4 NI/ER 2209	EN:12072/SFA 5.9
Filler metal f-number		6	F-6/F-1 TO 4
Consumable Insert (GTAW OR PAW)		N/A	N/A
Filler Type (Solid of FLUE Cord)		Solid/ Composite	Solid /Composite
Position Qualified		6G ARGON / ARC / WELDER	6G ARGON / ARC / WELDER
Weld Progression (Uphill or Downhill)		Uphill	Uphill
Type of Gas (Shielding / Purging)		ARC / 99.995%	ARC / 99.995%
Inert gas Backing		ARC / 99.995%	ARC / 99.995%
Current Type/Polarity		DCEN/DCEP	DCEN/DCEP
Fillet Weld Fracture Results	Fracture Test		N/A Macro Test – N/A

Test conducted by : _____ ECL _____ Last Date : E.N. -17 - 10/01/2013

We certify that statements in the this record are correct test welds were prepared welder tested in

Thickness 7.12MM T 12.5MM : accordance with the requirement of am section IX.

Tasting Date : 16/07/2012

Organization

R.I.L. - HAZIRA, SURAT

UB ENGINEERING LIMITED

WELDERS IDENTIFICATION CARD

SITE : ESSAR, CONST. HAZIRA, SURAT

NAME : ABHAY DEEP SINGH

STAMP.NO. : UB - 72

PROJECT : ESSAR, CONST. HAZIRA, SURA

POSITION : 6G ARGON / ARC / WELDER

PROCESS : GTAW + SMAW

FILLER METAL: ER - 70S2 + E- 7018



WPS. No. UB /WPS/26

BASE METAL : 15-2062 UB

FILLER METAL : ER - 70S2 + E- 7018

THICKNESS : 7.12mm

RANGE QUALIFED : 12.5mm

QUALIFEIED : ASME SEC-IX

TEST DATE : 16/07/2012

UB Engineering LTD.
C/o. ESSAR CONSTRUCTION LTD.
HAZIRA, SURAT. (GUJARAT)

ESSAR CONSTRUCTION (I) LTD.
QA/QC
HAZIRA

UB ENGINEERING LTD.

ESSAR,CON. HAZIRA,SURAT.

WELDER QUALIFCATION TEST CERTFICA

WELDER 'S NAME : **ABHAY DEEP SINGH** Welder no. : 72

Using wps no. 07 Date : 03/02/2011



The above welder qualified for following ranges

Process	**GTAW + SMAW**	**GTAW + SMAW**
Process type	Manual	Manual
Backing	Nill	Nill
Material.	Api 5l grb	Api 5l grb
P.no. From to	01 gr to 01 gr1	01 gr to 01 gr1
Kg	groove 15.00	30.00
Diameter	groove 6"	6" and above

Pipe Electrode Specification (SFA)	**2.5**	**3.15**
Pipe Electrode Classification ( )	ER - 70S2 + E - 7018	ER - 70S2 + E - 7018
Deposited metal (T) thickness :	7.12MM	12.5MM
Fill up	2t	
Fillet all sizes		
Position	6G ARGON/ARC/WELDER	6G ARGON/ARC/WELDER
Weld progression	Up hill	up hill

Pipe Electrical characteristics

current	ROOT	80 TO 120 AMP	2.5 - 80 -100
	HOT	100 - 140	3.15 - 100 - 115
			4 = 140 - 160

GUDED BEND TEST RESULTS

IDENTIFICATION MARK	DEGREE	OBSERVATION
UB ENGINEERING	6G ARGON/ARC/WELDER	6G ARGON/ARC/WELDER
NA	NA	NA
NA	NA	NA

Radiographic test result

For al tentative qualification of groove welds by radiography

Radiographic result acceptable Report : 01

Length and percent defects : Na Iches : na

Macro test fusion : Na

Appearance Fillet size) lagan

Test conducted : ESSAR,CON. HAZIRA, SURAT.

We certify that statements in this record are correct and test welds were prepared

For. UB Engg.

Site with the requirements of section ix of the same code

UB Engineering LTD.
C/o. ESSAR CONSTRUCTION LTD.
HAZIRA, SURAT. (GUJARAT)

ESSAR CONSTRUCTION (I) LTD. HAZIRA

ESSAR,CON. HAZIRA,SURAT.

YAMAHA

INDIA YAMAHA MOTOR PVT. LTD.
Corporate Office: A-3, Industrial Area, Noida-Dadri Road,
Surajpur-201306, Distt. G.B. Nagar (U.P.) INDIA.
Phone: +91-120-2350634 (6 Lines)
Fax: +91-120-2350632, 2350642
http://www.yamaha-motor-india.com

IYM/SJP/A2736/10

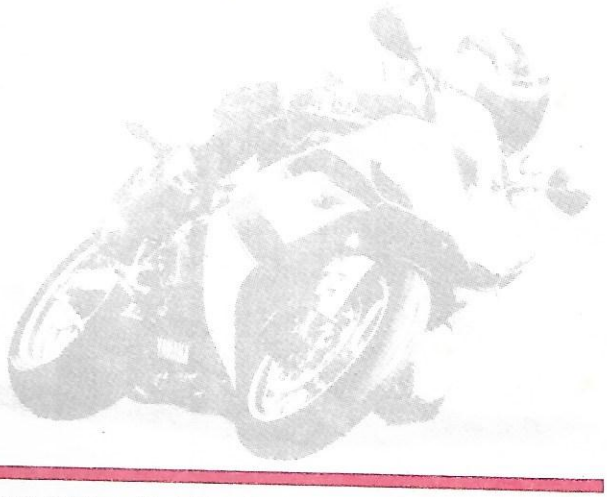
DEC 23,2010

TRAINING CERTIFICATE

Name	: Mr. Abhay Deep Singh Chauhan
Father's Name	: Sh.Basant Singh Chauhan
Designation	: Apprentice Welder
Department	: Welding Shop
Date Of Joining	: 23.12.2009
Date Of Leaving	: 22.12.2010
Trade	: Welder
Registration No.	: 4639/WL/F/Z-4/GR.Noida/2009
Stipend	: 1800/- P. M.
Conduct	: Good

For INDIA YAMAHA MOTOR PVT.LTD.

Authorised Signatory



PROVISIONAL NATIONAL APPRENTICESHIP MARK SHEET CUM CERTIFICATE
OFFICE OF THE STATE APPRENTICESHIP ADVISOR
UTTAR PRADESH

Roll No. **025310882** Sl. No. **254659**

Shri **Abhay Deep Singh** S/O Shri **Basant Singh** having completed the course of Apprenticeship Training under the Apprenticeship Act-1961 at M/s **India Yamaha Motors Pvt Ltd Noida** and passed the prescribed test in the trade of **Welder (Gas & Electric)** held on **May 2011** is awarded this APPRENTICESHIP MARK SHEET Provisionally.

Government Industrial Training Institute, Noida (Gautam Buddh Nagar)
Period of training from **23 December 2009** to **22 December 2010**
Character **Good**

Trade Test Marks

Sl. No.	Subject for the Test	Marks to each Subject	Minimum marks required for pass each subject	Marks obtained
1.	**Practical** (Including Sessional Work)	**400** Practical Test – 300 Sessional Work – 100	**240**	**369**
2.	**Trade Theory** (Including Sessional Work)	**120** Written Test Paper – 100 Sessional Work – 20	**48**	**82**
3.	**Social Study**	**50**	**18**	**35**
	TOTAL	**570**		**486**

Result – **Pass**

Date 12 JAN 2012

Signature of Candidate Abhay Deep Singh

Address F-A-216, Lajpat Nagar, Sahibabad Ghaziabad. U.P.

Prepared by

Checked by

PRINCIPAL
(MAHIRAM SINGH)
Principal/Actt. App. Adviser (Sr.)
Govt. I.T.I., Sector 31, Noida
Gautam Budh Nagar (U.P.)

GOVERNMENT OF N.C.T. DELHI
DEPARTMENT OF TRAINING & TECHNICAL EDUCATION
MUNI MAYA RAM MARG, PITAM PURA, DELHI – 110088

S.No. 158

PROVISIONAL TRADE CERTIFICATE

Shri/Shrimati/Kumari Abhaydeep Singh

Son/Wife/Daughter of Shri Basant Singh

Roll No. 09/08 having completed the course of training at I.T.I. Shahdara, Delhi (Name of Institute and place) and passed the prescribed trade test in the trade of Welder held in the month of July 2009 is awarded this certificate provisionally.

The National Trade Certificate will be issued by the National Council Vocational Training.

Period of Training from Aug.-2008 to July-2009

His/Her Character during training period Good

TRADE TEST MARKS

	Subject	Max. Marks	Marks Obtained
1.	Trade Practical	400	307
2.	Trade Theory	120	71
3.	W/Shop Cal. & Science	60	33
4.	Engineering Drawing	70	59
5.	Social Studies	50	35
	TOTAL	700	505

Dated of Birth as recorded in the School Certificate 2-07-1991

Prepared by

Checked by

PRINCIPAL
I.T.I. Shahdara, Delhi-95

Signature of Principal of I.T.I./Incharge
Affiliated Institute, with seal

Rajender
Secretary
Training & Technical Education
DELHI

Dated : 30/11/09

Abhay Deep Singh
(Signature of Certificate Holder)

क्र. सं. (एन.टी.सी.)2008(S-8)
Sl. No. (N.T.C.) 2008(S-8)

№ 065760

सत्यमेव जयते

भारत सरकार
GOVERNMENT OF INDIA

श्रम एवं रोज़गार मंत्रालय
MINISTRY OF LABOUR AND EMPLOYMENT

राष्ट्रीय व्यावसायिक प्रशिक्षण परिषद्
NATIONAL COUNCIL FOR VOCATIONAL TRAINING

राष्ट्रीय व्यवसाय प्रमाण-पत्र
NATIONAL TRADE CERTIFICATE

श्री/श्रीमती/कुमारी अभयदीप सिंह

सुपुत्र/पत्नी/सुपुत्री श्री बसंत सिंह को

औद्योगिक प्रशिक्षण संस्थान, शाहदरा में

प्रशिक्षण पूरा करने और माह जुलाई सन् दो हजार नौ

में आयोजित वेल्डर की निर्धारित व्यवसाय

परीक्षा में उत्तीर्ण होने पर यह व्यवसाय प्रमाण-पत्र प्रदान किया जाता है।

Shri/Shrimati/Kumari Abhaydeep Singh

Son/Wife/Daughter of Shri Basant Singh

having completed the course of training at Industrial Training Institute, Shahdara *and passed the prescribed trade test in the trade of* Welder

held in the month of July *two thousand* Nine

is awarded this trade Certificate.

सचिव
Secretary
राष्ट्रीय व्यावसायिक प्रशिक्षण परिषद्
National Council for Vocational Training

सचिव
Secretary
राज्य व्यावसायिक प्रशिक्षण परिषद्
State Council for Vocational Training

KTB
APPOSTAC

se104171025339

ATTESTED

NOTARY PUBLIC
DELHI (India)

प्रशिक्षण अवधि

अगस्त 2008 से जुलाई 2009 तक

Period of Training

From August 2008 To July 2009

स्कूल के प्रमाण-पत्र में दर्ज जन्म-तिथि

Date of birth as recorded in School Certificate 02-07-1991

पता

Address

(PUNEET KUMAR PATEL)
SDM (Karawal Nagar),
DC Office Complex, J-Block,
Nand Nagari, Delhi-93

प्रधानाचार्य

PRINCIPAL

Principal I.T.I. Shahdara, Delhi-95

तारीख

Date

Certificate of the Certificate has been Checked with Reference to Relevent Record

Checked by

Principal

भारत सरकार GOVERNMENT OF INDIA
अपोस्टिल / APOSTILLE
(Convention de La Haye du 5 octobre 1961)
REPUBLIC OF INDIA

Country

This public document
CERTIFICATE
has been signed by N/A
acting in the capacity of SECRETARY
bears the seal/stamp of SDM, KARAWAL NAGAR, DELHI

Certified
at NEW DELHI, INDIA the 16-Aug-2019
by SO (OI/Attestation) MINISTRY OF EXTERNAL AFFAIRS
No. DLND0010114019

Seal / Stamp

is issued to ABHAYDEEP SINGH

Signature

(सुनील चनाप)
(SUNIL CHANAP)
अनुभाग अधिकारी (ओ.आई.)
Section Officer (OI)
सी. पी. वी. प्रभाग / C.P.V. Division
विदेश मंत्रालय, नई दिल्ली
Ministry of External Affairs, New Delhi

anuptech
in good hands

ISO 45001
URS Certification ltd

Mumbai Centers : R-84/R-421, M.I.D.C. Rabale, Navi Mumbai - 400 701, India. Tel.: +91-22-2769 1214, 2769 1221, 2760 1594 , website: www.anuptech.com

Vadodara Center: C/38, Krishna Industrial Estate, Opposite BIDC, Gorwa, Vadodara, Gujarat - 390 016, Tel: +91-265-6455970.

Visakhapatnam Center: 84/12, D-Block, Autonagar, Gajuwaka, Visakhapatnam - 530 026, Tel.: +91 0891-2749514, +91 9160311133

Certificate of Trade Proficiency



Certificate No. : **ATTAIN/24626/11/2022**

Date of Issue : **Wednesday, November 09, 2022**

We hereby certify that

Mr. **ABHAY DEEP SINGH**

holder of Passport no. **W - 0155035** has successfully cleared the skill evaluation duly conducted by us, thereby qualifying

for the trade of **WELDER (GTAW + SMAW - 6G) 6" SCH 80 CS****

on **08-Nov-22**. His practical competency in the discipline is found to be **80 (Eighty) % GRADE - A*****

** Evaluation By Radiography

For Anuptech

Director

ST
298X3

R-1C

NOTARY
FIROZ AHMAD
NEW DELHI
Reg. No. 10636
GOVT. OF INDIA

ATTESTED

NOTARY PUBLIC
DELHI (INDIA)

ENTRY No. 659

Sub Divisional Magistrate
Shahdara, Delhi

(KSHITISH KUMAR MISHRA)
SDM (Shahdara)
DC Office Complex, A-Block,
Nand Nagari, Delhi-110093

भारत सरकार GOVERNMENT OF INDIA
अपोस्टिल / APOSTILLE
(Convention de La Haye du 5 octobre 1961)

The Ministry of External Affairs accept no responsibility for the contents of the above documents

Country REPUBLIC OF INDIA

This public document
CERTIFICATE
has been signed by DIRECTOR
acting in the capacity of DIRECTOR
bears the seal/stamp of SDM, SHAHDARA, NEW DELHI

Certified
at NEW DELHI, INDIA the 14-Nov-2022
by SO (OI/Attestation) MINISTRY OF EXTERNAL AFFAIRS
No. KAKA0044386622

Seal / Stamp

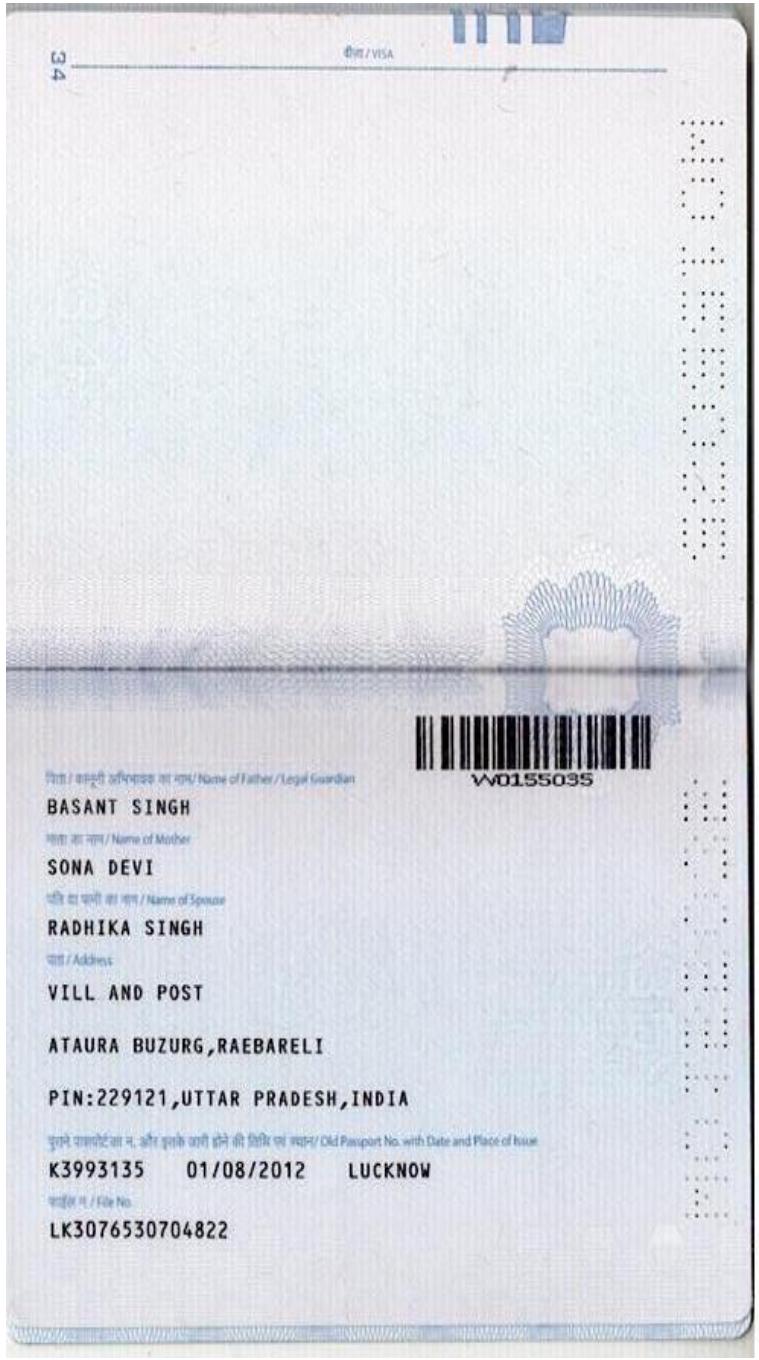
Signature

is issued to ABHAY DEEP SINGH

OI 606335

(सुनील चनप)
(SUNIL CHANAP)
अनुभाग अधिकारी (सत्यापन / ओ.आई.)
Section Officer (Attestation/O.I.)
सी.पी.वी. प्रभाग / C.P.V. Division
विदेश मंत्रालय, नई दिल्ली
Ministry of External Affairs, New Delhi

MINISTRY OF EXTERNAL AFFAIRS
मुद्रा संख्या 568
GOVT. OF INDIA, NEW DELHI



वीजा / VISA

W0155035

पिता / कानूनी अभिभावक का नाम/ Name of Father / Legal Guardian
BASANT SINGH

माता का नाम / Name of Mother
SONA DEVI

पति या पत्नी का नाम / Name of Spouse
RADHIKA SINGH

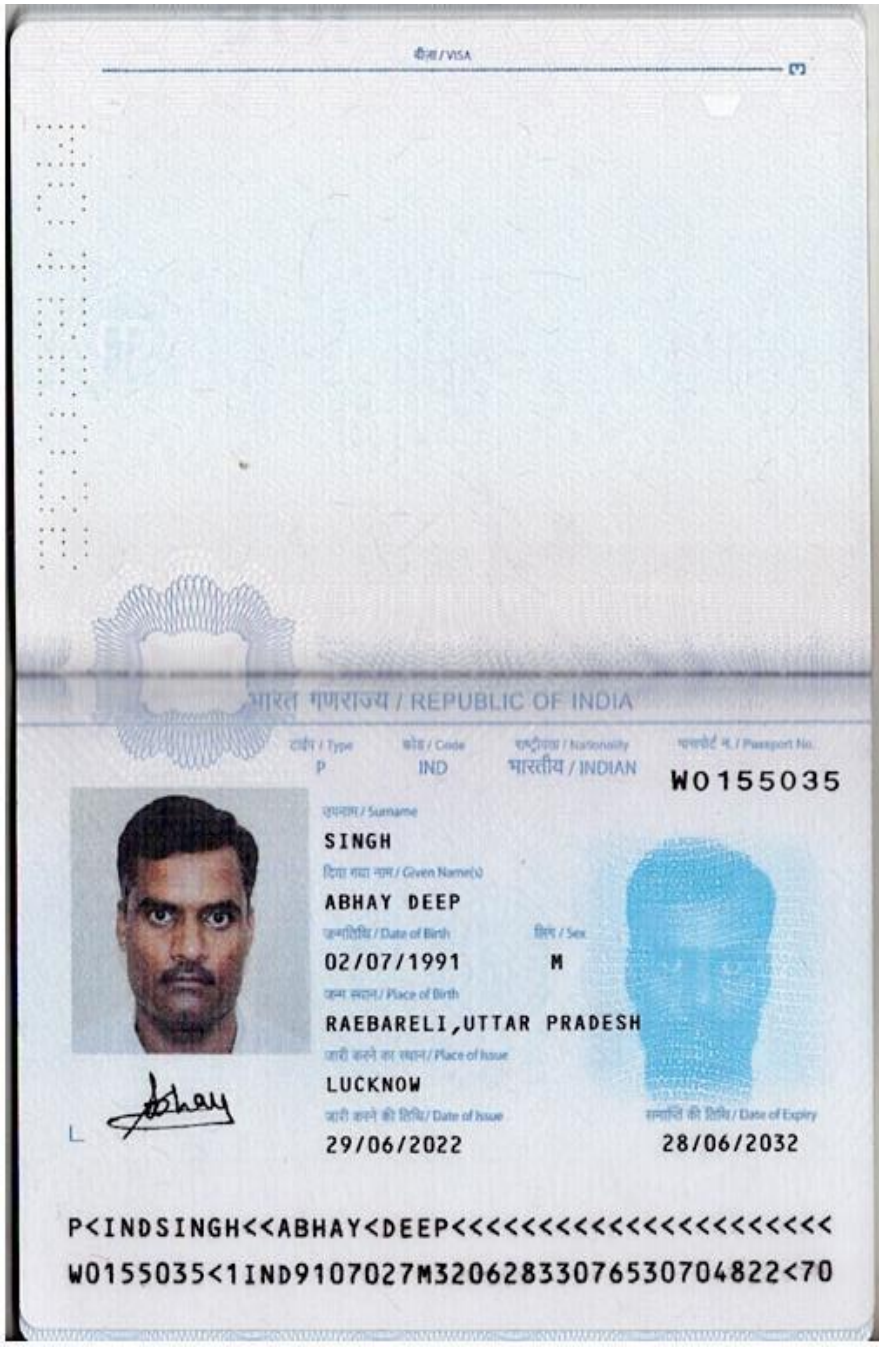
पता / Address
VILL AND POST

ATAURA BUZURG,RAEBARELI

PIN:229121,UTTAR PRADESH,INDIA

पुराने पासपोर्ट का न. और इसके जारी होने की तिथि एवं स्थान/ Old Passport No. with Date and Place of Issue
K3993135 01/08/2012 LUCKNOW

फाईल न. / File No.
LK3076530704822



वीजा / VISA

भारत गणराज्य / REPUBLIC OF INDIA

टाईप / Type
P

कोड / Code
IND

राष्ट्रीयता / Nationality
भारतीय / INDIAN

पासपोर्ट न. / Passport No.
W0155035

उपनाम / Surname
SINGH

दिया गया नाम / Given Name(s)
ABHAY DEEP

जन्मतिथि / Date of Birth
02/07/1991

लिंग / Sex
M

जन्म स्थान / Place of Birth
RAEBARELI,UTTAR PRADESH

जारी करने का स्थान / Place of Issue
LUCKNOW

जारी करने की तिथि / Date of Issue
29/06/2022

समाप्ति की तिथि / Date of Expiry
28/06/2032

P<INDSINGH<<ABHAY<DEEP<<<<<<<<<<<<<<<<<<<<<<
W0155035<1IND9107027M3206283307653070482 2<70