PERMANENT ADDRESS:

MR. PRAMOD GAUTAM
S/O. SHRI. JAGDISH GAUTAM
VILL & POST. TAMAULI,
DIST. AZAMGARH,
PIN NO. 276207.(U.P.)
#CELL: +91



PRESENT ADDRESS:

MR. PRAMOD GAUTAM
SAME AS ABOVE.
#CELL: +91 9519976425

BIO-DATA

POST APPLIED FOR : **"6G TIG/ARC WELDER"(C.S.)**

NAME IN FULL : MR. PRAMOD GAUTAM

FATHER'S NAME : SHRI. JAGDISH GAUTAM

MOTHER'S NAME : SMT. SIROJA DEVI

DATE & PLACE OF BIRTH : 01/01/1997. AZAMGARH (U.P.)

EDU. QUALIFICATION : 10TH CLASS.

NATIONALITY/RELIGION : INDIAN/HINDU

MARITAL STATUS : UNMARRIED

LANGUAGES KNOWN : HINDI & ENGLISH

PASSPORT DETAILS :

PASSPORT NO.	PLACE OF ISSUE	DATE OF ISSUE	DATE OF EXPIRY
V 4777520	LUCKNOW	07/01/2022	06/01/2032

EXPERIENCE IN INDIA :-

NAME OF COMPANY'S	DESIGNATION	PERIOD OF SERVICE
1) EXCEL PETRO-TECH & ENGG. PVT. LTD.	6G TIG/ARC WELDER	12.08.2016 TO 15.09.2018.
2)PETRON ENGG. CONST. LTD.	6G TIG/ARC WELDER	22.11.2018 TO 05.10.2020.
3) ONSHORE CONST.CO.P.LTD.	6G TIG/ARC WELDER	16.12.2020 TO 13.12.2022.
4) GOPUNATH ENGG. CO. PVT. LTD. SITE:- BPCL REFINERY CHEMBUR-MUMBAI.	6G TIG/ARC WELDER	10.02.2023 TO TILL DATE.

PLACE:
DATE:

(SIGNATURE OF APPLICANT)

PHONE : (022) 5220341-5
TELEX : 1161111 PTRN IN
FAX : (022) 5229749
: (022) 5228353

Petron

Petrotech

SWASTIK CHAMBERS, SION TROMBAY ROAD, P. BOX 7206, CHEMBUR, BOMBAY 400 071.

REF : PECL/0250/2020 **DATE** : 05/10/2020

SITE : R.I.L. HAZIRA SURAT

SERVICE CERTIFICATE

Name	:	**PRAMOD GAUTAM**
Ticket No.	:	0254 / 13
Designation	:	**6G TIG & ARC WELDER**
Employee's Provident Fund No.	:	GR/02614/13313
Period of Service	:	22.11.2018 TO 05.10.2020
Reason for termination of service	:	COMPLETION OF WORK
Remarks	:	GOOD

For PETRON ENGINEERING CONSTN LTD.

RESIDENT MANAGER / ENGINEER

FOR PETRON ENGG. CONSTN. LTD

PETRON ENGINEERING CONSTRUCTION LIMITED
BOMBAY - 400 071.

Petron

FORMAT OD - 7.1

REPORT NO. 029
DATE 22.11.2018.

QW - 484 SUGGESTED FORMAT FOR MANFUACTURER'S RECORD OF WELDER OR WELDING OPERATOR QUALIFICATION TESTS (WPQ)

See QW - 301, Section IX, ASME Boller and Pressure Code

Shop Site RIL HAZIRA SURAT Contract No. 0122 Customer's Ref. 18
Welder's name PRAMOD GAUTAM Clock number 127 Stamp no W/T-250
Welding process (es) used GTAW/SMAW
Identification WPS followed by welder during welding of test coupon TT/WPS/02,03
Baec material (s) welded ASTM-A-106-GRB Thickness 5.54 TO 11.08 MM

Manual or Semiautomatic Variables for Each Process (QW-350)	Actual Values	Range Qualified
Backing (metal, weld metal, Welded from both sides, flux etc.) QW-402)	NONE	N/A
ASME P. No. 1 to ASME P. No. 1 (QW-403)	P1 to P1	P1 To P11&P4x
(X) Plate (6") pipe (enter diameter, if pipe)	6" X 80 SCH	6" X 80 SCH
Filler metal specification (SFA) 5.1 Classification (QW-404)	5.54MM	11.08 MM
Filler metal F. No.	ER-70S2,E-7018	ER-70S2,E-7018
Consumble inset fir GTAW or PAW	N/A	N/A
Weld deposit thikness for each welding process.	5.54 MM	11.08 MM
Welding position (1G, 5G, etc) (QW-405)	6G	ALL
Progression (iphill / downhill)	UPHILL	UPHILL
Backing gas for GTAW, Paw or GMAW/ fuel gas for OFW [QW - 406]	N/A	M/A
GMAW transfer mode (QW-409)	ARGON	ARC
GTAW welding current type / polarity	N/A	N/A
GTAW welding current typu/polarity	DCSP	DCSP

M anual Welding Variables for the Process Used (QQW-360)	Actual Values	Range Qualified
Direct / remote visual control	N/A	N/A
Automatic Voltage control (Gtaw	N/A	N/A
Automatic joint tracking	N/A	N/A
Welding position (1G, 5G, etc.)	6G	ALL
Consumable insert	N/A	N/A
Backing (metal, weld metal, welded from both sides. Flux etc.	N/A	N/A

Gulded Bend Test Results

Gulded Bend Tests Type ( ) QW - 462.2 (Side) Results ( ) QW - 462.3 (a) (Trans. R&F) Type ( ) QW - 462.3 (b) (Long R & Results)

Radiographic test results (QW - 304 and QW - 305) ACCEPTABLE
(For altmative qualification of groove welds by radiography
Fillet weld- Fracture test N/A Length and percent of defects N/A mm
Macro test fusion N/A Fillet leg s N/A mm Concavity / convexity N/A mm
Welding test conducted by EIL Laboratory test no. N/A
We the requuirement in this recordare Conect ant the Co Welder & Tested in accpida
With the requrements of Section IX of ASME code

S.G.S.



PETRON ENGG. CONST. Quality Control R.I.L. hazira site

tions PERTON ENGG. CONST. LTD
By IDEA

For PETRON ENGG. CONST.

CUSTOMER / INSPECTION AUTHORITY
Date 22.11.2018.

EXCEL
PETRO-TECH & ENGINEERING PVT. LTD.
ENGINEERS CONSULTANTS CONSTRUCTORS

Specialist In: Fabrication All Type, Insulation, Tower, Column, Vessel, Furnace, Maintenance Work.

Ref. No.: EPTE/WD/287/18 **Date:** 15/09/2018

To Whomsoever It May Concern

This is to certify that **Mr. PRAMOD GAUTAM** is working in our company as a **"6G TIG & ARC WELDER"** from 12.08.2016 to 15.09.2018 our site HPCL Refinery Chembur Mumbai.

During the period of working with us he has completed his duties excellent. We found him sincere, diligent and honest.

We strongly recommended his service in any other organization and wish him all the best for his future prospects.

For Excel Petro-Tech & Engineering Pvt. Ltd.

J. N. Patel
Director

EXCEL PETRO-TECH AND ENGINEERING PVT. LTD.

Shree Ganesh Patel Nagar, Room No - 9, Anik, Mahul Road, Chembur, Mumbai - 74
Telefax: 022-25540942, HPCL Office: 022-6525 5118,
Email: excelfabtech_engg@yahoo.com

EXCEL
PETRO-TECH & ENGINEERING PVT. LTD.



Welder Name : PRAMOD GAUTAM
Welder No. : W/T - 287
WPS No. : 05
Date of Qualification : 12.08.2016.
The above Welder is qualified for the following ranges :

Variable	Record Actual Values Used in Qualification	Qualification Ranges
1. Process	GTAW/SMAW	GTAW/SMAW
Process Type	Manual	Manual
2. Materials Details	----------	----------
Material Spec.	ASTM A-106- GRB	ASTM A-106- GRB
Thickness	04 MM	18 MM
Diameter	6"X 80 SCH	6"X 80 SCH
Groove	SINGLE V	SINGLE V
Fillet	N/R	N/R
3. Electrodes/Filler wire details	N/R	N/R
Fillet Metal Spec. No.	ER-70S2, E-7018	ER-70S2, E-7018
Class	02	02
F. No.	N/R	N/R
4. Position	6G	ALL
5. Weld Progression	UPHILL	UPHILL
6. Shielding/Puraing Requirement	N/R	N/R
Gas Type	ARGON	ARC
Shielding	N/R	N/R
Puraing	N/R	N/R
7. Electrical Characteristics:	N/R	N/R
Current	DC-90 TO 110 AMP	DC-90 TO 110 AMP
Polarity	DCSP	DCSP

Test	
Name of Test	DEPE & X-RAY TEST
Guided Band Test	N/R
Radiography Test	SATISFACTORY
Fracture Test	N/R
Micro Test	N/R
Test Conducted by	EIL
Laboratory Test Report	SATISFACTORY
Date	12.08.2016.

EXCEL PETRO-TECH & ENGINEERING PVT. LTD. QA/QC

Signature

Real / Quality Management Dept

Signature

ONSHORE CONSTRUCTION COMPANY PVT. LTD.

Bldg No. 4B/106, Powai Vihar Complex, A.S. Marg, Powai, Mumbai - 400 076.
TEL : 579 6050 / 52 / 577 6355, FAX :577 51 72

REF OCC/0121/2022. **DATE** 13/12/2022

SERVICE CERTIFICATE

THIS IS TO CERTIFY THAT ***MR. PRAMOD GAUTAM*** *HAS BEEN WORKING WITH US AS A* ***"6G TIG & ARC WELDER"*** *WITH EFFECT FROM 16.12.2020 TO 13.12.2022 FOR OUR WORK SITE AT* ***HPCL REFINERY CHEMBUR MUMBAI.***

DURING THE ABOVE PERIOD WE FOUND HIM TO BE SINCERE, HARD WORKING AND EFFICIENT IN PERFORMING THE DUTIES ENTRUSTED TO HIM IN A PROFESSIONAL MANNER. HE BEARS A GOOD MORAL CHARACTER.

WE WISH HIM ALL THE BEST FOR HIS BETTER FUTURE.

FOR ONSHORE CONSTRUCTION COMPANY PVT. LTD.

ONSHORE CONSTRUCTION COMPANY PVT. LTD.

SITE IN CHARGE

SITE OFFICE: HPCL REFINERY CHEMBUR MUMBAI

ONSHORE CONSTRUCTION COMPANY PVT. LTD.

Bldg No. 4B/106, Powai Vihar Complex, A.S. arg, Powai, Mumbai - 400 076.

Welder Name : PRAMOD GAUTAM
Using WPS No. : ONSHORE/WPS-03
The above welder is qualified for the following ranges.

WELDER NO. 121

	VARIABLE	RECORD ACTUAL VALUES	QUALIFICATION RANGE
1.	Process	MANUAL	MANUAL
2.	Process Type	GTAW/SMAW	GTAW/SMAW
3.	Backing (Metal, Weld Metal, Flux) etc.	NA	NA
4.	Materials Specification	ASTM A-106 GRB	ASTM A-106 GRB
5.	Material Thickness	5.54 MM	11.01 MM
6.	Diameter (Plate)		
a	Groove	06" X 80 SCH	06" X 80 SCH
b	Fillet	ALL	ALL
7.	Filler Metal		
a	Specification No.	5.1	5.1
b	Class	ER-70S2, E-7018	ER-70S2, E-7018
c	F. No.	4	4
8.	Welding deposit thickness of each Welding		
9.	Position	6G	ALL
10.	Welder Progression	UPHILL	UPHILL
	Gas Type	ARGON	ARC
11.	Electrical Characteristics		
a.	Current		
b.	Polarity	DEC	DEC

GUIDED BEND TEST RESULTS

Type and Fig No.	Result
N/A	N/A

VISUAL EXAMINATION :

Radiographic Test Result
For alternative qualification of groove welds by radiography

Radiographic Results : SATISFACTORY

Fillet Weld test Results

Fracture Test (Describe the location, nature and size of any crack of testing the specimen N/A.
Length and Percent of Defects N/A Inches % N/A
Macro test Fusion N/A.
Appearance - Fillet Size (inch) N/A.
Test Conducted by ONSHORE/EIL.

We certify that the statements in this records are correct and that the test welds were prepared.
Welded and tested in accordance with the rearmament of section IX of the ASME Code.
16.12.2020.
(Details of records tests are illustrative only and may be modified to conformation to the typ of tests required by the code).
Note : Any essential variables in addition to those above shall recorded.



ONSHORE CONST. CO. P. LTD.

EIL

EPE

EXCEL
PETRO-TECH & ENGINEERING PVT. LTD.

WELDER'S IDENTITY CARD



Name : PRAMOD GAUTAM

W.No. : W/T - 287

Approvedby : SUNIL KUMAR

Site : HPCL REFINERY MUMBAI

EXCEL PETRO-TECH & ENGINEERING PVT. LTD.

ONSHORE CONSTRUCTION COMPANY PVT. LTD.

Bldg No. 4B/106, Powai Vihar Complex, A.S. arg, Powai, Mumbai - 400 076.

Onshore
CONSTRUCTION COMPANY PVT. LTD.

WELDER'S IDENTITY CARD



Welder Name : PRAMOD GAUTAM

Welder No. : ONSHORE - 121

SITE : HPCL REFINERY MUMBAI

ONSHORE CONST.CO.P.LTD.

ID No. 250



S.G.S.

PETRON ENGG. CONST.
Quality Control
R.I.L. Jhabua Site

PECL

वीज़ा / VISA

IMMIGRATION INDIA
D4 - 093
29 JAN 2024
DEPARTURE
CSMI AIRPORT, MUMBAI
D093
390D

भारत गणराज्य / REPUBLIC OF INDIA

टाईप / Type	कोड / Code	राष्ट्रीयता / Nationality	पासपोर्ट नं. / Passport No
P	IND	भारतीय / INDIAN	V4777520



उपनाम / Surname
GAUTAM

दिया गया नाम / Given Name(s)
PRAMOD

जन्मतिथि / Date of Birth
01/01/1997

लिंग / Sex
M

जन्म स्थान / Place of Birth
AZAMGARH,UTTAR PRADESH



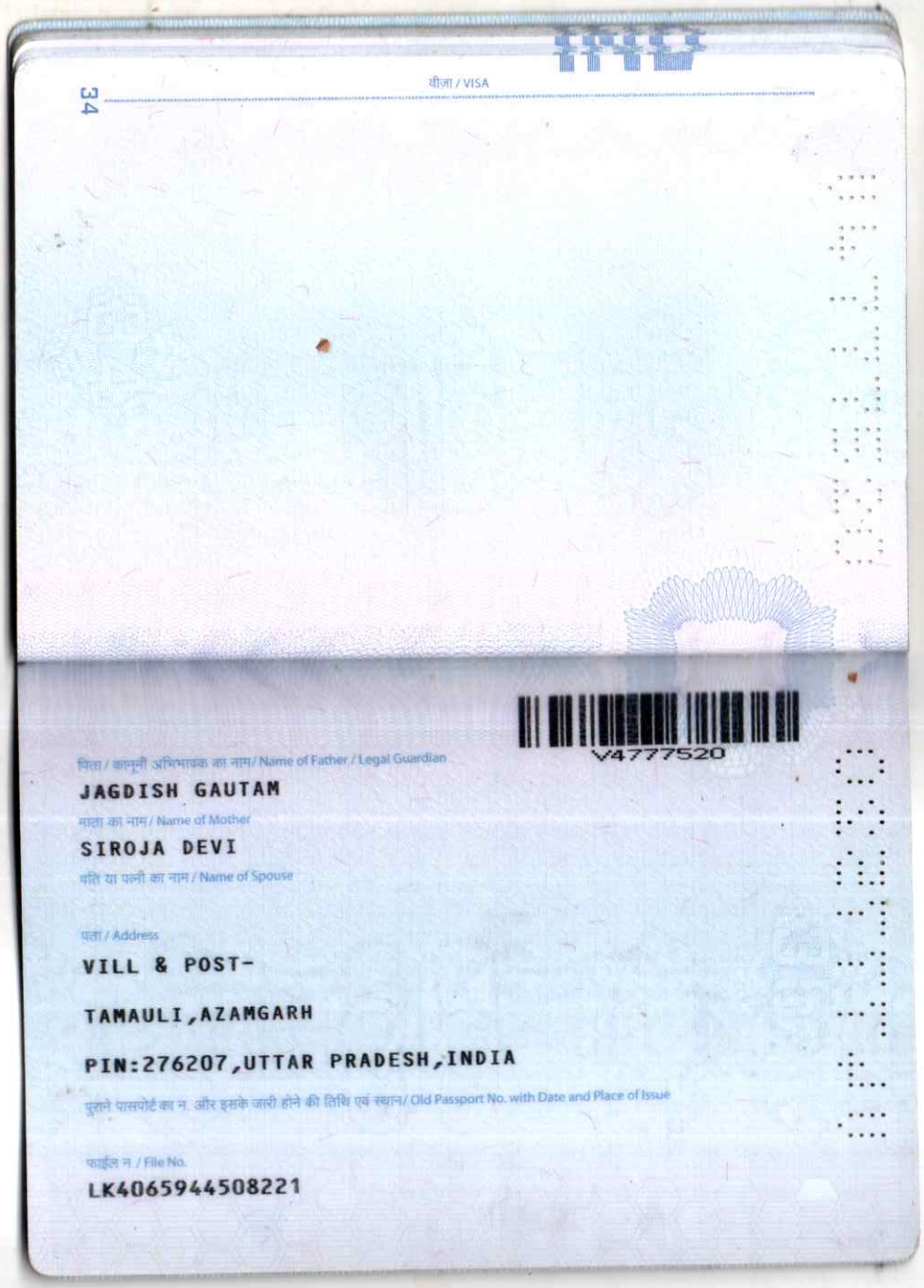
Pramod gautam

जारी करने का स्थान / Place of Issue
LUCKNOW

जारी करने की तिथि / Date of Issue
07/01/2022

समाप्ति की तिथि / Date of Expiry
06/01/2032

P<INDGAUTAM<<PRAMOD<<<<<<<<<<<<<<<<<<<<<<<<
V4777520<5IND9701012M3201060406594450822l<44


34
वीज़ा / VISA
V4777520
पिता / कानूनी अभिभावक का नाम/ Name of Father / Legal Guardian
JAGDISH GAUTAM
माता का नाम/ Name of Mother
SIROJA DEVI
पति या पत्नी का नाम / Name of Spouse
पता / Address
VILL & POST-
TAMAULI,AZAMGARH
PIN:276207,UTTAR PRADESH,INDIA
पुराने पासपोर्ट का न. और इसके जारी होने की तिथि एवं स्थान/ Old Passport No. with Date and Place of Issue
फाईल न. / File No.
LK4065944508221

GULF ASIA

WELDER'S IDENTITY CARD

Welder ID: RLPP2-P-059

Welder's Name: PRAMOD GAUTAM

Qatar ID.NO: 29735635213



This is to Certify that this person has been tested in accordance with the requirements of Section IX edition 2021 of ASME BOILER AND PRESSURE VESSEL CODE

Gulf Asia

Tecnimont

Company

07 MAY 2024

QUALIFICATION DETAILS

Welder's Name	PRAMOD GAUTAM	**Welder ID**	RLPP2-P-059
Tested date	28-04-2024	**Welding Process**	GTAW + SMAW
Type	Manual	**Current / Polarity**	GTAW - DCEN SMAW - DCEP
Base Metal	P1 to P15F, P34 and P41 to P49	**Uphill / Downhill**	Uphill
F No.	GTAW : F6, SMAW : F4	**Filler Metal**	GTAW - All F.No 6 SMAW - F1 to F4
Thickness Qualified	GTAW: 9.6 mm max SMAW- Unlimited	**Dia Qualified**	OD 2 7/8" (73 mm) to Unlimited
Backing	GTAW-With / Without SMAW-With	**Joint Design**	Groove & Fillet
Position Qualified	All position	**Backing Gas**	With / Without
Date of Issue	02-05-2024	**Validity**	01-11-2024

Crystal industrial

CRYSTAL INDUSTRIAL SYNDICATE PVT. LTD.

WELDER IDENTITY CARD

Welder Name : Pramod Gautam

Welder ID No.: W- 901

Initial Qualification Date: 30.10.23

Process Qualified: GTAW + SMAW.



CRYSTAL INDUSTRIAL SYNDICATE PVT. LTD. PATALGANGA

Welding Engineer
CISPL

39/3,Near Cipla corner, village mouje kaire, patalganga, Dist Raigad-410220, Maharashtra, India
91-22-27563850, Web-www-crystalindustrial.com