APPLICATION FORM &BIO-DATA



MINESHBHAI DHIRUBHAI PATEL
WELDER GTAW + SAMW + MIG
6G TIG & ARC/MIG/DSS/SS/CS WELDER
(20 YEARS ABOVE EXP.)
E-Mail Id : mineshpatel61177@gmail.com

PERMANENT ADDRESS (INDIA) : At & Po. HANSAPORE, DESAI STREET
TA. JALALPORE, DIST. NAVSARI,
PIN CODE – 396445. STATE – GUJARAT, INDIA
MO : + 91 9313474522
WHATAPP NO. +91 9979912774

PERSONAL DETAILS:

NAME IN FULL	:	MINESHBHAI DHIRUBHAI PATEL
DATE OF BIRTH	:	06/11/1977
PLACE OF BIRTH	:	NAVSARI, GUJARAT
NATIONALITY	:	INDIAN
LANGUAGES KNOWN	:	ENGLISH, HINDI,GUJARATI
MARITAL STATUS	:	MARRIED.

PASSPORT DETAILS:

PASSPORT NO.	:	P 0514020
PLACE OF ISSUE	:	SURAT, INDIA
DATE OF ISSUE	:	27-09-2016
DATE OF EXPIRE	:	26-09-2026
ECNR STATUS	:	CLEAR

EDUCATIONAL QUALIFICATION:

- PASSED 10TH PASS IN 1992.
- STATE TRADE CERTUFUCATE AS WELDR FROM AUG.1997 TO JULY 1998.
- WELL WELD TRAINING CENTRE AT NAVSARI, AS A GTAW + SMAW WELDER FROM JANUARY 5, 2007.

WORK EXPERIENCE :

- **GULF EXPERIENCE : 16. YEARS 9 MONTHS**
  DESIGNATION : TIG / ARC TIG / ARC WELDER
- **INDIA EXPERIENCE : 2.5 YEARS**
  DESIGNATION : TIG / ARC TIG / ARC WELDER

1. **EMPLOYER : SARAL ENGINEERING CO.**
   DESIGNATION : TIG/ ARC WELDER
   DURATION : FROM 20-06-2023 TO CONTINUE

2. **EMPLOYER : MIDLAND STEEL REINFORCEMENT SUPPLIES LTD, UNIT 21, BAY ROAD BUSINESS PARK, MOUNTMELLICK, CO. LAOIS R32 NY77, IRELAND**
   DESIGNATION : MIG WELDER
   DURATION : FROM 28-11-2022 TO 26-04-2023

3. **EMPLOYER : HLE GLASCOAT LTD. AT. MAROLI, NAVSARI GUJARAT**
   PROJECT : MFG. MACHINARY
   DESIGNATION : MIG / TIG WELDER
   DURATION : FROM 06-01-2022 TO 30-09-2022

4. **EMPLOYER : BAHWAN ENGINEERING COMPANY AT. OMAN**
   PROJECT : OMAN LNG
   DESIGNATION : TIG / ARC WELDER
   DURATION : FROM 08/09/2021 TO 22/11/2021

5. **EMPLOYER : BAHWAN ENGINEERING COMPANY AT. OMAN**
   PROJECT : OMAN LNG
   DESIGNATION : TIG / ARC WELDER
   DURATION : FROM 04/02/2021 TO 22/03/2021

6. **EMPLOYER : REDES CONST. AFRICA CONGO**
   PROJECT : ACID PLANT PROJECT
   DESIGNATION : TIG / ARC WELDER
   DURATION : FROM 02/04/2019 TO 06/04/2020

7. EMPLOYER : REDES CONST. AFRICA CONGO
PROJECT : COPPER & GOLD MAINING PROJECT
DESIGNATION : TIG / ARC WELDER
DURATION : FROM 24/04/2018 TO 12/12/2018

8. EMPLOYER : REDES CONST. AFRICA CONGO
PROJECT : COPPER & GOLD MAINING PROJECT
DESIGNATION : TIG / ARC WELDER
DURATION : FROM 22/01/2017 TO 23/12/2017

9. EMPLOYER : NEW AGE ENGINEERING SOLUTIONS
PROJECT : OIL & GAS
DESIGNATION : TIG / ARC WELDER
DURATION : FROM 09/08/2016 TO 17/09/2016

10. EMPLOYER : REDES CONST. AFRICA CONGO
PROJECT : COPPER & GOLD MAINING PROJECT
DESIGNATION: TIG / ARC WELDER
DURATION : FROM 26/03/2015 TO 28/01/2016

11. EMPLOYER : REDES CONST. AFRICA CONGO
PROJECT : COPPER & GOLD MAINING PROJECT
DESIGNATION : TIG / ARC WELDER
DURATION : FROM 16/05/2014 TO 06/02/2015

12. EMPLOYER : ENKA AT. RASIA
PROJECT : OIL & GAS
DESIGNATION : TIG / ARC WELDER
DURATION : FROM 08/09/2013 TO 03/11/2013

13. EMPLOYER : AL MANSOOR ENTERPRSIES LLC.
PROJECT : OIL & GAS
DESIGNATION : TIG / ARC WELDER
DURATION : FROM 11-12-2011 TO 06-06-2012

14. EMPLOYER : PETROMAR / SAIPEM
PROJECT : ANGOLA LNG PROJECT
DESIGNATION : TIG / ARC WELDER

DURATION : FROM 02/06/2010 TO 09/10/2011

15.EMPLOYER : STAFF BRUO STAFFING
PROJECT : COPPER & GOLD MAINNG
DESIGNATION : TIG / ARC WELDER
DURATION : FROM 26/06/2008 TO 21/01/2009

16.EMPLOYER : WILLBROS (NIGGRIA) LIMITED AT. NIGGRIA
PROJECT : GAS PIPELINE
DESIGNATION : TIG / ARC WELDER
DURATION : FROM 22/09/2007 TO 30/01/2008

17.EMPLOYER : AL-AHLEIA SWITCHEGEAR CO. AT. KUWAIT
PROJECT : MFG. PENAL BAORD
DESIGNATION : MIG / TIG WELDER
DURATION : FROM 22/01/2003 TO 21/09/2006

18.EMPLOYER : KUWAIT CONTROLS CO. W.L.L. AT. KUWAIT
PROJECT : OIL & GAS
DESIGNATION : TIG / ARC WELDER
DURATION : FROM 12/01/2002 TO 10/06/2002

19.EMPLOYER : ATUL LIMITED AT. ATUL, GUJARAT, INDIA
PROJECT : COLOR DIVISION
DESIGNATION : TIG / MIG / ARC WELDER
DURATION : FROM 10/07/2000 TO 20/03/2001

20.EMPLOYER : NARAN LALA LTD. AT. NAVSARI, GUJARAT, INDIA
PROJECT : MFG.BY : DISTILLERY & ALCHOLD BASSED CHEMICAL PLANTS.
DESIGNATION : TIG / MIG / ARC WELDER
DURATION : FROM 07/09/1998 TO 14/11/1999.

WELDING TEST CERTIFICATE :

1. **TRADE TEST CERTIFICATE OF TIG / ARC TIG / ARC WELDER (GTAW + SMAW - 6G) 6 INCHES C.S. PIPE WITH FROM ANUPTECH TECHNICAL AND TRADE**

ACCREDITATION INSTITUTE, RABALE NAVI MUMBAI, & VADODAR GUJARAT, INDIA.

SAFETY AWARDS :

- **"SAFETY AT WORK" CERTIFICATE BY AL-AHLEIA SWITCHGEAR CO.AT. KUWAIT EMPLYEE OF TH MONTH JULY 2004**
- **"SAFETY AT WORK" CERTIFICATE BY PETROMAR PLNG TANK CONSTRUCTION PROJECT. ANGOLA CERTIFICATE OF APPRECIATION FROM JULY 2011.**

DECLARATION:

I HEREBY DECLARE THAT THE INFORMATION FURNISHED ABOVE IS TRUE TO THE BEST OF MY KNOWLWDGE.

THANK YOU ,

YOUR FAITHFULLY,
(YOURS SINCERELY)

(MINESHBHAI DHIRUBHAI PATEL)



شـــركـــة بـــهـــوان الـــهنـــدسيـــة ش.م.م.
BAHWAN ENGINEERING COMPANY LLC

ص.ب: ٧٠٣، روي - ١١٢، سلطنة عمان. هاتف: ٢٢٠٣١١١١ ، ٩٦٨ ٢٤٥٩٧٥١٠+. فاكس: ٩٦٨ ٢٤٥٩٧٥١١+. س.ت: ١٠٤٦٣٨١. رقم البطاقة الضريبية: ٨٠٥٥٠٧٣

P. O. Box 703, Ruwi -112, Sultanate of Oman. Tel.: +968 24597510, 22031111. Fax: +968 24597511, C.R. No.: 1046381. Tax Card No. 8055073
E-mail: becoman@becoman.com. www.bahwanengineering.com

BEC/HR&ADMIN/ER - 300096
18/11/2021

SERVICE CERTIFICATE

Name : MINESHBHAI DHIRUBHAI PATEL

Designation : WELDER (TIG/ ARC)

Date of Joining : 08/09/2021

Date of Separation: 22/11/2021

For AARKAY INTERNATIONAL SERVICES LLC

ASST. GENERAL MANAGER

P.O. Box 703 Ruwi
Postal Code 112
Sultanate of Oman
C.R. : 1046381
BAHWAN ENGINEERING CO. L.L.C.

BEC GROUP

k - 204

شـــركـــة بـــهـــوان الـــهنـــدسيـــة ش.م.م.
BAHWAN ENGINEERING COMPANY LLC

ص.ب: ٧٠٣، روي – ١١٢، سلطنة عمان . هاتف : ٢٢٠٣١١١١ ، ٢٤٥٩٧٥١٠ ٩٦٨+ . فاكس : ٢٤٥٩٧٥١١ ٩٦٨+ . س.ت : ١٠٤٦٣٨١ . رقم البطاقة الضريبية : ٨٠٥٥٠٧٣

P. O. Box 703, Ruwi -112, Sultanate of Oman. Tel.: +968 24597510, 22031111. Fax: +968 24597511, C.R. No.: 1046381. Tax Card No. 8055073
E-mail: becoman@becoman.com. www.bahwanengineering.com

BEC/HR&ADMIN/ER - 9158
17/03/2021

SERVICE CERTIFICATE

Name : MINESHBHAI DHIRUBHAI PATEL

Designation : WELDER (TIG/ ARC)

Date of Joining : 04/02/2021

Date of Separation: 22/03/2021

For AARKAY INTERNATIONAL SERVICES LLC

ASST. GENERAL MANAGER

شركة بهوان الهندسية ش.م.م
ص.ب: ٧٠٣ روي
الرمز: ١١٢ – سلطنة عمان
س.ت: ١٠٤٦٣٨١
P.O. Box 703 Ruwi
Postal Code 112
Sultanate of Oman
C.R. : 1046381
BAHWAN ENGINEERING CO. L.L.C.

Certificate of Service

AL TAHER
LIAISON PVT. LTD.

308/309, Konark Shram , Behind Everest
Building Tardeo Road, Tardeo, Mumbai 400 034, India.
Tel: +91 22 2352 0081/82 | Fax: +91 22 2354 2820
E: hr@altaher.in | www.altaher.in

This is to Confirm That

Mineshbhai Dhirubhai Patel
Name of Employee

TR10096
Employee No.

Was employed by Al Taher Liaison Pvt. Ltd. As *Welder*
Trade

From 24th Apr 2018 To 12th Dec 2018 On *Redis Kolwezi - DRC (Africa)*
Site

For *Redis Construction Africa*

Date of Issue 14th Dec 2018

Signature and Seal
For and on behalf of Al Taher Liaison Pvt. Ltd.

AL TAHER LIAISON PVT. LTD.

Certificate of Service

AL TAHER
LIAISON PVT. LTD.

308/309, Konark Shram , Behind Everest
Building Tardeo Road, Tardeo, Mumbai 400 034, India.
Tel: +91 22 2352 0081/82 | Fax: +91 22 2354 2820
E: hr@altaher.in | www.altaher.in

This is to Confirm That

Mineshbhai Dhirubhai Patel — Name of Employee

TR10096 — Employee No.

Was employed by Al Taher Liaison Pvt. Ltd. As Welder — Trade

From 22nd Jan 2017 To 23th Dec 2017 On Redis Kolwezi - DRC (Africa) — Site

For Redis Construction Africa

Date of Issue 06th Dec 2017

Signature and Seal
For and on behalf of Al Taher Liaison Pvt. Ltd.

AL TAHER LIAISON PVT. LTD.

NEW AGE
Engineering Solutions

New Age Engineering Solutions CC

3 York Street Evander, 2280, S A • Tel (017) 631 5282 • Tel (021) 522 2689
• Fax (017) 632 1018 • Alt Fax: 086 654 7761 • Cell: 0844580923
• e-mail: admin@newage-eng.com • Website: www.newage-eng.com
REG NO.2003/094339/23 VAT: 4530209560

CERTIFICATE OF SERVICE

IN TERMS OF THE UNEMPLOYMENT INSURANCE FUND ACT. NO.30 OF 1996.

FORM TO BE FULLY COMPLETED

EMPLOYEE DETAILS:

Surname:	PATEL
First names:	MINESHBHAI DHIRUBHAI
ID / Passport number:	10704453/ G-5976878
Designation:	WELDER

EMPLOYER'S DETAIL:

Name of business:	NEW AGE ENGINEERING SOLUTIONS
Address of business:	3 YORK STREET EVANDER, 2280, S. A.
UIF registration NO:	1551600/4

EMPLOYMENT DETAILS:

Period of service as a contributor: 09ND AUGUST,2016 TO 17TH SEPTEMBER,2016

Signature of authorised personnel:

Contact Person:	PRETTY JIYANE
Designation:	PAYROLL CLERK
Tel no:	017 631 5282

Date : 19TH SEPTEMBER, 2016

BUSINESS STAMP

New Age Engineering Solutions
3 York Street,
Evander,2280
Fax: 017 632 1018 Alt-Fax:086 654 7761
Tel: 017 631 5282 Alt-cell: 071 686 1334
Email: new.age@inafnca.co.za

Certificate of Service

AL TAHER
LIAISON PVT. LTD.

7 & 27, Dun Centre, 225/227 Tardeo
Road, Tardeo, Mumbai 400 007, India.
Tel: +91 22 2380 6448 | Fax: +91 22 2380 2820
E: info@altaher.in | www.altaher.in

This is to Confirm That

Mineshbhai Dhirubhai Patel — Name of Employee

TR10096 — Employee No.

Was employed by Al Taher Liaison Pvt. Ltd. As *Welder* — Trade

From *22nd Sep 2015* To *28th Jan 2016* On *Rapid Construction - DRC Africa* — Site

For *Rapid Construction Africa*

Date of Issue *30th Jan 2016*

Signature and Seal
For and on behalf of Al Taher Liaison Pvt. Ltd.

Certificate of Service

AL TAHER
LIAISON PVT. LTD.

308/309, Konark Shram , Behind Everest
Building Tardeo Road, Tardeo, Mumbai 400 034, India.
Tel: +91 22 2352 0081/82 | Fax: +91 22 2354 2820
E: hr@altaher.in | www.altaher.in

This is to Confirm That

Mineshbhai Dhirubhai Patel — Name of Employee

TR10096 — Employee No.

Was employed by Al Taher Liaison Pvt. Ltd. As Welder — Trade

From 26th Mar 2015 To 22nd Sep 2015 On Redis Kolwezi - Africa DRC — Site

For Redis Construction Africa

Date of Issue 22nd Sep 2015

Signature and Seal
For and on behalf of Al Taher Liaison Pvt. Ltd.

Certificate of Service

AL TAHER
LIAISON PVT. LTD.

7 & 27, Dun Centre, 225/227 Tardeo
Road, Tardeo, Mumbai 400 007, India.
Tel: +91 22 2380 6448 | Fax: +91 22 2380 2820
E: info@altaher.in | www.altaher.in

This is to Confirm That

Mineshbhai Dhirubhai Patel — Name of Employee

TR10096 — Employee No.

Was employed by Al Taher Liaison Pvt. Ltd. As Welder — Trade

From 16th May 2014 To 06th Feb 2015 On Redis Kolwezi - DRC Africa — Site

For Redis Construction Africa

Date of Issue 08th Feb 2015

Signature and Seal
For and on behalf of Al Taher Liaison Pvt. Ltd.

AL TAHER LIAISON PVT. LTD.

ENKA

WORK CERTIFICATE

NAME AND SURNAME	**: MINESHBHAI DHIRUBHAI PATEL**
PLACE OF BIRTH	**: HANSAPORE NAVSARI**
DATE OF BIRTH	**: 06.11.1977**
EMPLOYER	**: ENKA CONSTRUCTION COMPANY**
DUTY	**: PIPE WELDER**
SALARY	:
DATE OF EMPLOYMENT	**: 08.09.2013**

DEAR SIR / MADAM,

ABOVE MENTIONED MINESHBHAI DHIRUBHAI PATEL HAS BEEN EMPLOYED IN OUR COMPANY SINCE **08.09.2013** and CONTINUE TO HIS CURRENT JOB IN OUR COMPANY.

THIS CERTIFICATE WAS GIVEN TO THE BEARER UPON HIS OWN REQUEST.

YOURS TRULY,

ENKA İNŞAAT VE SANAYİ A.Ş. ENKA ИНШААТ ВЕ САНАЙИ А.Ш.
ENKA

HR MANAGER

MUHARREM EMRE SIMSEK

Enka İnşaat ve Sanayi A.S.
Balmumcu, Bestekar Şevki Bey Sokak,
Enka 1 Binası, 34349 Beşiktaş
İstanbul, Turkiye
Ticaret Sicili: 68194

Tel : +90 (212) 376 10
Fax: +90 (212) 272 88
e-mail : enka@enka.com
http://www.enka.com

Moscow Head Office
10 Presnenskaya Nab.,
Block C, Floor 58,
Moscow, 123317, R.F.

Tel : +7 (499) 922 35 00
Fax: +7 (499) 922 35 01
e-mail: MoscowHeadOffice@enka.com

BSI ANAB
Certified Quality System

AL MANSOOR ENTERPRISES L.L.C. مشاريع المنصور ذ.م.م.
AL MANSOOR

06th June 2012.

TO WHOM IT MAY CONCERN

This Is to certify that Mr. MINESHBHAI DHIRUBHAI PATEL holder of Indian Passport No. G - 5976878 was employed with our company from 11.12.2011 to 06.06.2012.

During this period he has worked as a " PIPE WELDER" with ABU DHABI ASAB ADCO OIL FIELD SHUTDOWN through maintenance manpower supply contract.

This certificate is issued to him on his own request and without any further obligations on the part of this company.

SESA E. D'MELLO
BUSINESS DEVELOPMENT MANAGER
AL MANSOOR ENTERPRISES L.L.C.

مشاريع المنصور ذ.م.م. ص.ب: ٢٨٤٠، أبوظبي
P.O.Box: 2840 - Abu Dhabi
MANSOOR ENTERPRISES L.L.C.

P.O. Box 2840, Abu Dhabi - U.A.E.
Tel. : (+9712) 68 15 800
Fax : (+9712) 68 15 881
E-mail : mansoor@emirates.net.ae
Website : www.almansoorgroup.com

ص.ب : ٢٨٤٠ - أبوظبي - أ.ع.م.
تليفون : ٨٠٠ ١٥ ٦٨ (٩٧١٢+)
فاكس ٨٨١ ١٥ ٦٨ (٩٧١٢+)
بريد الالكتروني mansoor@emirates.net.ae
ويب سايت : www.almansoorgroup.com

TÜV CERT
DAR
TGA ZM 30 96 00
ISO 9001 : 2000 / EN ISO 9001 : 2000

Petromar

BECHTEL

ANGOLA LNG TANK CONSTRUCTION PROJECT

Work Certificate

PETROMAR PROJECT PLNG certify that Mr.

Patel Mineshbhai Dhirubhai

worked in this company under registration 938083 as

Welder (Tig & Arc)

Angola LNG project the refinery's construction of liquefied natural gas

from 1 June, 2010 to 10 Oct, 2011

Soyo, Oct 10, 2011

Renato Montalban
Human Resources
Project Coordinator PLNG

PLNG TANKS PROJECT
PTM

Michel Dumetz
Project Director

PLNG

angola LNG

global petroprojects services ag

Global Petroprojects Services AG
Uetlibergstrasse 134a
CH-8045 Zurich
Tel +41 (0)43/210 22 00
Fax +41 (0)43/210 22 01
Email:info@gps.eni.it
http://www.gpsag.ch

Zurich, 29.09.2011/ZL

PRIVATE / CONFIDENTIAL

Mr. PATEL Mineshbhai Dhirubhai

c/o PLNG Project

TO WHOM IT MAY CONCERN

We, GPS (Global Petroprojects Services AG), Swiss based Company, confirm herewith, that Mr. PATEL Mineshbhai Dhirubhai, national of Indian is employed by our Company since June 02nd 2010 until October 09th 2011. He is assigned to our Project PLNG, performing his duties as TIG & ARC Welder.

This certificate is issued upon request of Mr PATEL Mineshbhai Dhirubhai for whatever purpose it may serve.

Yours faithfully

Global Petroprojects Services
Laura Bernasconi
Recruitment and Administration Dept.
Team Leader – Saipem SA

SBS

Staff Buró Staffing

CERTIFICATE OF SERVICE

This is to confirm that

MINESHBHAI DHIRUBHAI PATEL

G 5976878
Passport No.

RT 0812
Employee No.

was employed by **Staff Buró Staffing**
as a

WELDER

from 26-06-08 to 21-01-09

on Tenke Fungurume - DRC

for Redis Construction Afrika

S.C.N

Subhash C. Bose (Site Administrator)
(For and on behalf of SBS)

"Passion for People" SBS "Committed to Service"

Company No. 072316/C2/GBL - License No. C2 07011460
HEAD OFFICE - Mauritius: Appavoo Business Centre, 29 Bis Mére Barthélemy Street, Port Louis, Mauritius. Tel: +230 203 3900 Fax: +230 211 5123
OPERATING OFFICE - South Africa: No 1 Bloemfontein Road, Founders Hill, Modderfontein, South Africa.
PO Box 187, Modderfontein, 1645, South Africa. Tel: +27 11 608 4649 Fax: +27 11 608 4901
BRANCH OFFICES - India: 7 Dun Centre, 225/227 J.D. Road, Tardeo, Mumbai, 400007, India. Tel: +91 22 2380 6448 Fax: +91 22 2380 2820
Philippines: 3rd Flr., DMR Building, 459 Alabang Zapote Rd., Brgy. Almanza Uno, Las Pinas City 1750, Metro Manila, Philippines.
Tel: +632 805 0435 / +632 806 1896

WILLBROS (NIGERIA) LIMITED

30th JAN., 2008

TO WHOM IT MAY CONCERN

This is to certify that **Mr. MINESHBHAI D. PATEL** worked for Willbros (Nigeria) as a **TIG & STICK** from 29/09/2007 to 30/01/2008 on Pipeline & Station work both on land. (Badge No.: 92133)

He is an excellent **TIG & STICK**

While on the job he was a good behavior and we were satisfied with the performance he demonstrated on the job.

We wish success in all his future endeavors.

WILLBROS (NIGERIA) LIMITED

Mike Father
Construction Manager

256 Kofo Abayomi Street
Victoria Island
P.O. Box 1057
Lagos, Nigeria
Cable "BONCON"
Telex: 28410
Telephone: 2614877/2614990
Telefax: 2615676

P.O. Box 649
Choba,
Port Harcourt.

DIRECTORS: J.K. Tillery (U.S.A.), D.L. Kavanaugh (U.S.A.), T.B. Reilly (U.S.A.), P.J.C.A. Thomas, J.O. Tomisin

AL-AHLEIA SWITCHGEAR CO.

ISO 9001 REGISTERED
MGMT. SYS. RvA C 024
DNV Certification B.V., The Netherlands

TO WHOM IT MAY CONCERN

Ref # AS/PS/LTR/5851/06

*This is to certify that **Mr. MINESH BHAI DHIRUBHAI PATEL** was working in our Company from 22/01/2003 to 21/09/2006 as "WELDER". He was efficient, hard working and sincere. He has worked in the following departments of our Company:*

- *PRODUCTION*
-
-

*For **Al –Ahleia Switchgear Co.***

AL-AHLEIA SWITCHGEAR CO. P.O.BOX 25876 SAFAT 13119 KUWAIT K.S.C.C.

21109106

Yusuf Fakhruddin
Personnel Manager

P.O. BOX 25876,
13119 SAFAT, KUWAIT.
TEL: (00965) 822600
FAX: (00965) 4761963
DATE : 21/09/2006
(FILE NO.A1549)

شركة كويت كونترولز ذ.م.م
KUWAIT CONTROLS CO. W.L.L.

TO WHOM SO EVER IT MAY CONCERN

CERTIFICATION

This is to certify that Mr. MINESHBHAI D. PATEL holder of Indian Passport No. A 8501275 was employed by KUWAIT CONTROLS CO. W.W.L. on the KNPC at Mina Abdulla Refinery

He was working as a " **TIG & ARC WELDER** " From : 12-01-2000 to 10-06-2002 at the time of leaving the organization.

We wish him all success in his future endeavors.

For KUWAIT CONTROLS CO. W.L.L.

شركة كويت كونترولز ذ.م.م
KUWAIT CONTROLS CO. W.L.L.

Project Manager

P.O. BOX 20298 , SAFAT , 13062 KUWAIT TEL.: (+965) 2418830 FAX: (+965) 2433698 E-MAIL: kcc@ncc.moc.kw

ATUL LIMITED

Colors Division

Atul 396 020, Gujarat, India
Telephone (02632) 33291-2, 33617-8, 33643 Telefax 33667, 33122, 33123 E-mail: west@atul.co.in Web site:www.atul.co.in

DATE : 20-03-2001

TO WHOM IT MAY CONCERN

This is to certify that **Mr. Patel Mineshbhai Dhirubhai**l is employed in our concern as a **" Argon Arc Welder "** From 10-07-2000 to 20-03-2001

During this service period he is found to be honest, hardworking, punctual, trustworthy, tactful and always very regular in his attendance.

We hardly recommend a needy & noble person.

We wish him every success in his future endeavours

This certificate is issued by his own request

For, ATUL LIMITED

In. Manager

REGD OFFICE :
NEAR RAILWAY STATION,
POST BOX NO. : 20,
NAVSARI-396 445.GUJ. INDIA

PHONE : 50371 / 56192
FAX : 02637 - 52092
E-mail : vijaymk@bom3.vsnl.net.in
Visit us at : www. naranlala @ com

Naran Lala Ltd.
Turnkey Suppliers of Distillery & Alcohol based Chemical Plants

Date: 14/11/1999.

TO WHOM IT MAY CONCERN:-

THIS is to certify that Mr. MINESHBHAI DHIRUBHAI PATEL has been employed in our concern as a 'ARGON ARC WELDER' from 07/09/1998 to 14/11/1999 to our entire satisfaction.

DURING this tenure he was found to be honest, hard-working, punctual, trustworthy, active and always very regular in his attendance.

HE left us for his better prospects.

WE hardly recommend a needy person.

HE will surely shine out his work in a very short period.

WE wish him every success in his future career.

For NARANLALA LIMITED
V M Kansara
(V.M. Kansara)
Managing Director

FACTORY: OPP. RAILWAY GOODS YARD, VIJALPOR-396450. VIA: NAVSARI
MUMBAI OFFICE : 12, KANSARA CHAWL, 118, KALBADEVI ROAD, MUMBAI - 400 002. TELEFAX : 3758707

Sr. No. 036746

GOVERNMENT OF GUJARAT
DIRECTORATE OF EMPLOYMENT AND TRAINING
VOCATIONAL EXAMINATION BOARD
KUTIR UDYOG COURSES

STATE TRADE CERTIFICATE

SHRI PATEL MINESHBHAI DHIRUBHAI

having completed the course of training in the Trade of WELDING

and passed the prescribed trade test held in AUGUST One Thousand Nine Hundred and Ninety EIGHT is awarded this

STATE TRADE CERTIFICATE.

Training at TRAINING CUM PRODUCTION CENTRE, NAVSARI

Period of Training : From AUGUST-97 To JULY - 98

Date of Birth 06/11/77 *Sixth November, Seventy Seven*

Character : Good

Seat No. : 76503006

Secretary
State Council for Vocational Training and
Vocational Examination Board
Gujarat State

Date : 09-09-1998

Signature of holder : Patel Mineshbhai

Sarcal Engineering Co.

PLOT NO. 114 PHASE-III, G.I.D.C VAPI GUJARAT – 396 115



WELDER IDENTITY CARD

Name : MINESH D. PATEL

Welder ID # : WL-45

Date of Test : 26-06-2023

Work Site : G.I.D.C VAPI

Sarcal Engineering Co.

PLOT NO. 114 PHASE-III, G.I.D.C VAPI GUJARAT – 396 115



WELDER IDENTITY CARD

Name : MINESH D. PATEL

Welder ID # : WL-45

Date of Test : 20-06-2023

Work Site : G.I.D.C VAPI

WEDER QUALIFICATION RECORD

WPS No	:	SE/WPS/WQT-Rev-01
Base Metal	:	ASTM 312TP316L (P8)
Process	:	GTAW
Position	:	6G
Consumable	:	ER-316L, ER-308L
Pipe (OD)	:	2" & ABOVE (80 SCH)
Thickness	:	5.8mm to 12.5mm & ABOVE
Current polarity	:	DCEN

WEDER QUALIFICATION RECORD

WPS No	:	SE/WPS/WQT-Rev-01
Base Metal	:	SA 106 GR B (P1 to P11)
Process	:	GTAW+SMAW
Position	:	6G
Consumable	:	ER-70S2, E-7018
Pipe (OD)	:	6" & ABOVE (120 SCH)
Thickness	:	5.8mm to 12.5mm & ABOVE
Current polarity	:	DCEN / DCEP

BAHWAN ENGINEERING CONMANY

OMAN LNG L.L.C

BEC

WELDER IDENTITY CARD



WELDER'S NAME	MINESHBHAI DIRUBHAI PATEL
WELDER NO	BEC-OLNG-WEL-17
Civil ID	117122899
Employee No.	300096
ROOT	GTAW / OTHER PASSES. SMAW
BEC	
NAME	SANJUREDDY
SIGNATURE	
QUALIFICATION LIMIT	
PROCESS	GTAW+SMAW(CS)

PROGRESSION	UPHILL
WPS NO	WPS-BEC-CS-01
POSITION	ALL
Base metal P- or S-Number to P- or S-Number	P-No.1 - P-No.1 5F , P-No.34 and P-No.41 through P-No. 49
Filler metal or electrode classification(s) (info. only)	SFA 5.18 / 5.1 ER70S 6+E7018
F.NO.	All F NO. 6/F NO.1.2.3.4 With backing
SIZE(OD)	Min OD 2 7/8 inch to unlimited
THK. (MM)	GTAW UP TO 8mm (max) and SMAW 18.98mm (max)
DATE OF QUALIFICATION	10/10/21

KAMOTO

REDIS CONSTRUCTION (PTY)LTD
KCC PROJECT
WELDER IDENTIFICATION CARD

REDIS

Form Red-31

NAME :MINESHBHAI DHIRUBHAI PATEL



WELDER STAMP NO : W-429

PROCESS : GTAW/SMAW

DATE OF ISSUE : 02.05.2018

MATERIAL: CS(A106 Gr.B)/SS(316L)/SA2101 LDX

ISSUED BY : C.P.PATEL, QA/QC INSPECTOR

Approved By: K.Mangalanathan,QA/QC Manager.

KAMOTO

RADIAL CONSTRUCTION
KCC SAP PROJECT
WELDER IDENTIFICATION CARD

RADIAL CONSTRUCTION
Form Red-31

NAME : MINESHBHAI DHIRUBHAI PATEL



BADGE NO : TR-10096

WELDER STAMP NO : W - 429

PROCESS : GTAW /SMAW

M,TYP: CS(A106 Gr.B)- 6"-Pipe /
SS(316L) -2"-Pipe / SA 2101 LDX-Plate & Pipe

DATE OF ISSUE : 3.04.2019

ISSUED BY: C.P.PATEL QA/QC INSP.

Approved By : K.M.NATHAN,QA/QC Manager.

COMPETENCY CARD

Patel MD
G5976878
Welder
CW 8346
Tested By



KAMOTO

REDIS CONSTRUCTION (PTY)LTD
PROJECT
IDENTIFICATION CARD
KCC
WELDER

REDIS

Form Red-31



NAME : MINESHBHAI D.PATEL
WELDER STAMP N0 : W-429
PROCESS : GTAW / SMAW
DATE OF ISSUE : 02.02.2017
MATERIAL: CS(A106 GR.B)/SS (316L)/SA 2101 LDX
ISSUED BY : V.NIYAZUDEEN, QA/QC INSP
Approved By: K.Mangalanathan,QA/QC Manager.

TENKE FUNGURUME Mining

RAPID CONSTRUCTION (PTY)LTD
AP2 PROJECT
WELDER IDENTIFICATION CARD

RAPID CONSTRUCTION



NAME :MANISH DHIRU PATEL
WELDER STAMP N0 : RTW- 15
PROCESS : GTAW / SMAW
POSITION : 6G
DATE OF ISSUE : 23.11.2015
MATERIAL: CS(A106 Gr.B) / SS 316L
THICKNESS RANGE : SS 2 7/8" & CS 1"
ISSUED BY : B.L.KUSHAWAHA , QA/QC INSP
Approved By : DEES BALRAM,QA/QC Manager

REDIS CONSTRUCTION AFRICA (PTY) LTD
KCC PROJECT
WELDER
IDENTIFICATION CARD

REDIS

Form Red-31



NAME : MINESHBAI DHIRUBHAI PATEL
WELDER STAMP N0 : W : 429
PROCESS : GTAW / SMAW
M,TYP:CS(A106 Gr.B)/SAF2205/SS304L
DATE OF ISSUE : 14.04.2015
ISSUED BY : A.C SEKAR QA/QC INSP.
Approved By :K.M.NATHAN QA/QC Manager.

REDIS CONSTRUCTION (PTY)LTD
KCC PROJECT
WELDER IDENTIFICATION CARD

REDIS

Form Red-31



NAME : MINESHBHAI.D.PATEL
WELDER STAMP N0 : 429
PROCESS : GTAW / SMAW
DATE OF ISSUE : 04.06.2014
MATERIAL: CS(A106 Gr.B) / SS 304L
ISSUED B : V.NIYAZUDEEN, QA/QC INSP
Approved By: K.M.NATHAN,QA/QC Manager.

ENKA

İNŞAAT VE SANAYİ A.Ş.



SUMMARY OF WELDER'S QUALIFICATION

Name	MINESHBHAI PATEL
Welder No	115 - PIPE WELDER
Date	10-09-2013

RANGE OF QUALIFICATION		
	GTAW	GTAW+SMAW
Material	CS	
Thickness	-	5-Over mm
Diameter	-	84-Over mm
Position	All Positions	

Inspected By : Irmak Gunay

İbrahim Ortuk QC Engineer

Petromar Lyon

ANGOLA LNG PROJECT

ID N°:IS-144



Welder: MINESH Patel

Signature (PTM): Gopal Krishnan, QCS.

Date: 10-MAY-11

Process	GTAW+SMAW	SMAW	GTAW	GTAW
Backing	No	-	No	-
P N°	GTAW - P1 & P8 GTAW+SMAW - P1	-	P1 & P8	-
Ø / Weld deposit	2.5" to unltd / <5mm GTAW, <9.22mm SMAW	- / -	1" to unltd / <16.02	- / -
F N°	4 and 6	-	6	-
Positions	ALL	-	ALL	-
Progression	up	-	up	-
Validity	15-Oct-11	-	15-Oct-11	-

Petromar Lyon

ANGOLA LNG PROJECT

W369



Welder: Minesh Dhirbai Patel

Process	SMAW	SMAW	SAW	SAW
Backing	yes	-	-	-
P N°	1-11-34-41-49	-	-	-
ø / Weld deposit	Plate / All	-	-	-
F N°	4	-	-	-
Positions	All	-	-	-
Progression	Up	-	-	-
Validity	16-06-2011	-	-	-

EPC FOR ASAB FFD PROJECT - CDS ME&I WORKS

TEKFEN

WELDER / WELDING OPERATOR IDENTIFICATION CARD

Contractor : PIL

Client : ADCO



WELDER NAME : MINESH BHAI PATEL

WELDER NO : T590

CODE : BS EN 287-1

EDITION 2001

	TEKFEN	PIL	ADCO
NAME	: O. KALYONCUOGLU	JOHNS	[illegible]
DATE	: 7/1/12	09.01.2012	11-01-2012
SIGN.	:	[illegible]	[illegible]

REDIS

WELDER IDENTIFICATION CARD

Welder name: Mineshbhai Patel

Stamp No. RW-06



We certify that test cupons were prepared welded, and tested in accordance with ASME Section IX.

TESTED ON: 06.05.2008

Issued By QC Inspector: P.K.SHARMA

Approved by: M. Koekemoer

Designation: QA/QC Manager

REDIS

WELDER IDENTIFICATION CARD

Welder name: Mineshbhai Patel

Stamp No. RW-06



We certify that test cupons were prepared welded, and tested in accordance with ASME Section IX.

TESTED ON: 28.06.2008.

Issued By QC Inspector: P.K.SHARMA

Approved by: M. Koekemoer

Designation: QA/QC Manager

WAGP GAO

WELDER IDENTIFICATION CARD



WEST AFRICA GAS PIPE LINE PROJECT (WAGP)

Welder ID No.	WAGP - 086
Welder Name	Mineshbhai D. Patel
Nationality	Indian
Approved By	Chuck Dalton
Date	8 Oct. 2007

REDIS

WELDER IDENTIFICATION CARD

Welder name: Mineshbhai Patel

Stamp No. RW-06



We certify that test cupons were prepared welded, and tested in accordance with ASME Section IX.

TESTED ON: 04.08.2008

Issued By QC Inspector: P.K.SHARMA

Approved by: M. Koekemoer

Designation: QA/QC Manager

Kuwait National Petroleum Co. (KSC)

Mina Abdulla Refinery

Inspection & Corrosion Divi.

Welder's Certificate

Name : Minesh D. Patel

No. : MAB-2002/W74

Employed By : KCC



Approved By : 06/02/2002

WAGP GAO

WELDER IDENTIFICATION CARD



WEST AFRICA GAS PIPE LINE PROJECT (WAGP)

Welder ID No.	WAGP - 086
Welder Name	Mineshbhai D. Patel
Nationality	Indian
Approved By	Chuck Dalton
Date	23 Oct. 2007

Lyon QC		Contractor		
Signature: Shilajio		Signature:		
Date: 25/11/2010		Date:		
Process	GS-FCAW	GMAW	GTAW	GTAW+SMAW
Backing	-	-	-	-
P N°	-	-	-	-
Ø / Weld deposit	-	-	-	-
F N°	-	-	-	-
Positions	-	-	-	-
Inert Backing	-	-	-	-
Transfer Mode	-	-	-	-
Current / Pol.	-	-	-	-
Validity	-	-	-	-

	QUALIFIED 1	
MATERIAL	CS	
PROCESS	GTAW/SMAW	
BACKING MAT.	WITH &W/O (GTAW).WITH (SMAW)	
SHIELDING GAS	Ar(99.99%)	
BACKING GAS.	N/A	
DIAM. RANGE	≥ 2 7/8" (73 mm)	
THICK. RANGE	6 mm max for GTAW, max to be welded for SMAW	
POSITION	ALL	
COVERED TEK-WPS NO.	001, 002, 027, 029, 030,001T,009T,010T	
EXPIRED DATE	31.07.2017	
CERT. NO	C1016	

Carbon Steel

WPS	: RED/WPS/001	Rev-01
Process	: GTAW+SMAW	
Positions	: 6G	
Base metal	: ASTM A 106 Gr B	
AWS Electrode Code	: ER70S-6 + E 7018-1	
F-No. Range	: F 6	
Backing Yes/No	: No	
Weld Deposit	: AS Welded: 2mm to 3mm	
Pipe Dia-NPS	: 6"and above	
Wall Thickness Range	: Up to 7.82mm	
WPQR NO	: RED/001 Rev 0	

Stainles Steel 316L

WPS	: RED/WPS/002B	Rev-01
Process	: GTAW	
Positions	: 6G	
Base metal	: A312 TP316L	
AWS Electrode Code	: ER- 316L	
F-No. Range	: F 6	
Backing Yes/No	: Yes/ Argon 99.9%	
Weld Deposit	: AS Welded: 3.0mm to 6.0mm	
Pipe Dia-NPS	: 4"and above(ss)	
WPQR NO	: RED/002 Rev 0	

QUALIFICATION RANGE

Date	WPS No.	Pipe Dia.	Thickness	Position	Expiry Date
08 Oct. 2007	WPS- 24.05	2" Dia	Sch 160	6G	08 Oct. 2008

S S Super Root

WPS	: ZA2155131 T15-002A	Rev-01
Process	: GTAW	
Positions	: 6G	
P. NO. Range Qualified	: P 8 to P 8	
Base metal	: A312 TP316L	
AWS Electrode Code	: R 316 LT1-5	
F-No. Range	: F 6	
Backing Yes/No	: No	
Weld Deposit	: AS Welded: 3.0mm to 6.0mm	
Pipe Dia-NPS	: 4"and above(ss)	
WPQR NO	: RED002 Rev 0	

Welder Qualified for Welding on

Pipe size:	6" & above	Plate:	ALL
Thickness	UP TO 7.8mm	Position:	6G
Material:	ASTMA 106 Gr B	Class :-	
Electrode:	ER 70S6 / E 7018	Date of Test:	06/02/2002
Technique	GTAW + SMAW	By:	MALE
Job :	CB / 1053	Valid Until:	06-08-2002

Note :

1. This card is clearance for the mentioned limits only may be revoked on the job. if, in the opinion of the Inspection Engineer, Weld quality is not satishfactory.
2. Class will be as per details in the procedure (IC-23)

QUALIFICATION RANGE

Date	WPS No.	Pipe Dia.	Thickness	Position	Expiry Date
23 Oct. 2008	WPS- 21.12	6" Dia	Sch 120	6G	23 Oct. 2008

OMAN LNG L.L.C

WELDER PERFORMANCE QUALIFICATION



Welder's name	MINESHBHAI DIRUBHAI PATEL	Employee No.	300096
CIVIL ID	117122899	Welder Code No.	BEC-OLNG-WEL-17
		Test Description	
Identification of WPS followed	WPS-BEC-CS-01	☒ Test coupon	☐ Production Weld
Specification of base metal (s)	A 106 Gr. B	Thickness	13.49mm

Testing Conditions and Qualification Limits

Welding Variables (QW-350)	Actual Values	Range Values
Welding process(es)	GTAW /SMAW	GTAW /SMAW
Type (ie; manual, semi-auto) used	MANUAL	MANUAL
Backing (metal, weld metal, double-welded, etc.) (QW-402)	GTAW- NA / SMAW - Weldmetal	SMAW-With & GTAW-without backing
☐ Plate ☒ Pipe (enter diameter if pipe or tube)	4 inch (sch 160)	Min OD 2 7/8 inch to unlimited
Base metal P- or S-Number to P- or S-Number (QW-403)	P NO. 1 GR. 1 TO P NO. GR.1	P-No.1 - P-No.1 5F , P-No.34 and P-No.41 through P-No . 49
Filler metal or electrode specification(s) (SFA) (info. only)(QW-404)	SFA 5.18 / 5.1	SFA 5.18 / 5.1
Filler metal or electrode classification(s) (info. only)	ER 70S-6 / E 7018	SFA 5.18 / 5.1
Filler metal F-Number(s)	F NO. 6 /F NO.4	All F NO. 6/F NO.1,2,3,4 With backing
Consumable insert (GTAW or PAW)	NA	NA
Filler type (solid/metal or flux cored/powder) (GTAW or PAW)	SOLID	SOLID
Deposit thickness for each process		
Process 1: GTAW 3 layers minimum ☐ Yes ☒ No	4mm	Up to 8 mm max
Process 2: SMAW 3 layers minimum ☒ Yes ☐ No	9.49 mm	Up to18.98 mm max
Position qualified (2G, 6G, 3F, etc.) (QW-405)	6G	ALL POSITION
Vertical progression (uphill or downhill)	UPHILL	Uphill
Type of fuel gas (OFW) (QW-408)	NA	NA
Inert gas backing (GTAW, PAW, GMAW)	NA	NA
Transfer mode (spray/globular or pulse to short circuit-GMAW)	-	None
GTAW current type/polarity (AC, DCEP, DCEN)	DC / EN for GTAW & EP for SMAW	DC / EN for GTAW & EP for SMAW

RESULTS

ACCEPTABLE

Visual examination of Completed Weld (QW-302.4)

☐ Bend test; ☐ Transverse root and face (QW-462.3(a); ☐ Longitudinal root and face (QW-462.3(b); ☐ Side (QW-462.2);

Pipe bend specimen, corrosion-resistant overlay (QW-462.5 (c); ☐ Plate bend specimen, corrosion-resistant overlay (QW-462.5 (d)

☐ Macro test for fusion (QW-462.5(b) ; ☐ Macro test for fusion (QW-462.5(b) ;

Type	Result	Type	Result	Type	Result
ROOT BEND	NA	ROOT BEND	NA	MACRO SECTION	NA
	NA	IMPACT TEST	NA	OTHERS	NA

Alternative radiographic examination results (QW-191) Acceptable RT Report No. RT- 04 DATED: 10-10-2021

We certify that the statements in this record are correct and that the test coupons were prepared, welded, and tested in accordance with the requirements of ASME Sec. IX and ASME Boiler and Pressure Vessel Code.

Organisation	Bahwan Engineering co.	Witnessed / Reviewed	
Name	SANJREDDY	Name	J(Pepe) MARASIGAN
Signature	[signature]	Signature	[signature]
Designation	QA /QC	Designation	EN 1/11
Date	10/10/2021	Date	10 OCT 2021

TR- 10096 /W- 429

AMERICAN SOCIETY OF MECHANICAL ENGINEERS

BOILER & PRESSURE VESSEL CODE

QW –484 SUGGESTED FORMAT FOR WELDER /WELDING OPERATOR PERFORMANCE QUALIFICATIONS [WPQ]
[SECTION IX QW 301]



PHOTOGRAPH OF WELDER

Welder's Name: **MR. MINESHBHAI DHIRUBHAI PATEL**

Clock No: **ALTL/W58/01/2014***

Welding Process (es) used: **GTAW + SMAW** Type: **MANUAL**

Identification of WPS followed by welder during welding: **P8H-001**

Base material (s) welded: **SA-312 TP 304** Thickness: **10.97 mm**

Manual or Semiautomatic Variables for Each Process (QW-350)	Actual Values	Range Qualified
Backing (metal, weld metal, welded from both sides, flux, etc) (QW-402)	NONE	N / A
ASME P. No. 8 to ASME P. No. 8 (QW)-403)	P8	P1 Thro P11 & P4x
(X) Plate (6") Pipe	6" Sch. 80	2 7/8" and above
Filler metal specification (SFA): 5.9 Classification (QW- 404)		
Filler metal F. No (ER-308H for root+hotpass & E-308-16L for fillup&capping)	F4 & F6	F1 to F4 & F6
Filler material variety for GTAW, PAW (QW-404)	N / A	N / A
Consumable insert for GTAW OR PAW	N / A	N / A
Weld deposit thickness for each welding process:	10.97 mm	21.94 mm
Welding position (1G, 5G etc) (QW-405)	6G	All
Progression (uphill/down hill)	HILL	UPHILL
Backing gas for GTAW, PAW or GMAW, fuel g		N / A
GMAW transfer mode (QW –409)		N / A
GTAW Current type/Polarity	P	DCSP
SMAW Current type/Polarity	P	DCRP

Visual Examination results (QW-302.4) ACCEPTA

Radiographic test results (QW-304 and QW-305) AC IR/12917/1/2014 Date: 18/01/2014

(For alternative qualification of groove welds by radiography)

Fillet Weld - Fracture test N / A Length and percent of defects N / A in

Macro test fusion N / A Fillet leg size N / A in X N / A in Concavity /Convexity N / A in

Welding test conducted by **ANUPTECH TECHNICAL AND TRADE ACCREDITATION INSTITUTE, R-84, MIDC, RABALE, NAVI MUMBAI – 400 701 Tele: 27691214 fax: 27601594 website: www.anuptech.com email. info@anuptech.com**

Mechanical tests conducted by N / A Laboratory test no N / A

We certify that the statements in this record are correct and that the test coupons were prepared, welded and tested in accordance with the requirements of Section IX of the ASME Code.

FOR ANUPTECH
TECHNICAL AND TRADE ACCREDITATION INSTITUTE,

G. K. KUTTY

***To verify the authenticity of this certificate**
Please logon: www.anuptech.com

TRUE COPY
ATTESTED BY ME

S. M. H. ZAIDI
NOTARY
Government of India
Mumbai & Thane Dist.
15 MAY 2014

AMERICAN SOCIETY OF MECHANICAL ENGINEERS

BOILER & PRESSURE VESSEL CODE

QW –484 SUGGESTED FORMAT FOR WELDER /WELDING OPERATOR PERFORMANCE QUALIFICATIONS [WPQ]

[SECTION IX QW 301]



PHOTOGRAPH OF WELDER

Welder's Name: **Mr. MINESHBHAI DHIRUBHAI PATEL**

Clock No.: **ATTAIN/U2/W-18/2016 ***

Welding Process (es) used: **GTAW + SMAW** Type: **MANUAL**

Identification of WPS followed by welder during welding: **P1050-PP-Q-06-A-004/WPS/03**

Base material (s) welded: **ASTM A- 106 Gr. B** Thickness: **7.11 mm**

Manual or Semiautomatic Variables for Each Process (QW-350)	Actual Values	Range Qualified
Backing (metal, weld metal, welded from both sides, flux, etc) (QW-402)	NONE	N / A
ASME P. No. 1 to ASME P. No 1 (QW)-403)	P1	P1 Thro P11 &P4x
(X) Plate (6") Pipe	6" Sch. 40	2 7/8" and above
Filler metal specification (SFA): 5.18 &5.1 Classification (QW- 404)		
Filler metal F. No (ER-70S2 for root+hotpass and E-7018 for fillup & capping)	F4 & F6	F1 to F4 & F6
Filler material variety for GTAW, PAW (QW-404)	N / A	N / A
Consumable insert for GTAW OR PAW	N / A	N / A
Weld deposit thickness for each welding process	7.11 mm	14.22 mm
Welding position (1G, 5G etc) (QW-405)	6G	All
Progression (uphill/down hill)	UPHILL	UPHILL
Backing gas for GTAW, PAW or GMAW, fuel gas for OFW (QW-408)	N / A	N / A
GMAW transfer mode (QW –409)	N / A	N / A
GTAW Current type/Polarity	DCEN	DCEN
SMAW Current type/Polarity	DCEP	DCEP

Visual Examination results (QW-302.4) ACCEPTABLE

Radiographic test results (QW-304 and QW-305) ACCEPTABLE Report No.: IXAR/AT/RT/27/11/16 Date: 21.11.2016

(For alternative qualification of groove welds by radiography)

Fillet Weld - Fracture test N / A Length and percent of defects N / A in

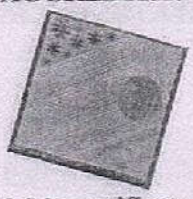
Macro test fusion N / A Fillet leg size N / A in X N / A in Concavity /Convexity N / A in

Welding test conducted by ANUPTECH TECHNICAL AND TRADE ACCREDITATION INSTITUTE. C/38, Krishna Industrial Estate, Opposite BIDC, Vadodara, Gujarat Tel. 0265- 3252850 website: www.anuptech.com email. info@anuptech.com

Mechanical tests conducted by N / A Laboratory test no N / A

We certify that the statements in this record are correct and that the test coupons were prepared, welded and tested in accordance with the requirements of Section IX of the ASME Code.

FOR ANUPTECH
TECHNICAL AND TRADE ACCREDITATION INSTITUTE



G. K. KUTTY

*** To verify the authenticity of this certificate**
Please logon: www.anuptech.com

AMERICAN SOCIETY OF MECHANICAL ENGINEERS

BOILER & PRESSURE VESSEL CODE

QW –484 SUGGESTED FORMAT FOR WELDER /WELDING OPERATOR PERFORMANCE QUALIFICATIONS [WPQ]
[SECTION IX QW 301]

Welder's Name: **Mr. MINESHBHAI DHIRUBHAI PATEL**

Clock No: **ATTAIN/U2/W-18/2016 ***

Welding process (es) used: **GTAW** Type: **MANUAL**

Identification of WPS followed by welder during welding: **TTS/WPS/061/99**

Base material (s) welded: **SS 316 L** Thickness: **5.54 mm**



PHOTOGRAPH OF WELDER

Manual or Semiautomatic Variables for Each Process (QW-350)	Actual Values	Range Qualified
Backing (metal, weld metal, welded from both sides, flux, etc) (QW-402)	NONE	N / A
ASME P No. 8 to ASME P No 8 (QW)-403)	P 8	P 8
(X) Plate (2") Pipe	2" Sch 80	1" dia and above
Filler metal specification (SFA): 5.12 Classification (QW- 404)		
Filler metal F. No (SS316 L root 2.00mm, 2.40mm fill up & capping)	F6	F6
Filler material variety for GTAW or PAW	N / A	N / A
Weld deposit thickness for each welding process	5.54 mm	11.08mm
Welding position (1G, 5G etc) (QW-405)	6G	All
Progression (uphill/down hill)	UPHILL	UPHILL
Backing gas for GTAW, PAW or GMAW, fuel gas for OFW (QW-408)	ARGON	ARGON
GMAW transfer mode (QW –409)	N / A	N / A
GTAW welding current type/polarity	D C E N	D C E N
SMAW polarity	----	----

Visual Examination results (QW-302.4) ACCEPTABLE

Radiographic test results (QW-304 and QW-305) ACCEPTABLE Report No: **IXAR/AT/RT/28/11/16** Date: **21/11/2016**

(For alternative qualification of groove welds by radiography)

Fillet Weld - Fracture test N / A Length and percent of defects N / A in

Macro test fusion N / A Fillet leg size N / A in X N / A in Concavity /Convexity N / A in

Welding test conducted by **ANUPTECH TECHNICAL AND TRADE ACCREDITATION INSTITUTE, C/38, Krishna Industrial Estate, Opposite BIDC, Vadodara, Gujarat Tel. 0265- 3252850 website: www.anuptech.com email. info@anuptech.com**

Mechanical tests conducted by N / A Laboratory test no N / A

We certify that the statements in this record are correct and that the test coupons were prepared, welded and tested in accordance with the requirements of Section IX of the ASME Code .

FOR ANUPTECH
TECHNICAL AND TRADE ACCREDITATION INSTITUTE



G. K. KUTTY

*** To verify the authenticity of this certificate**
Please logon: www.anuptech.com

Anuptech
Technical and Trade Accreditation Institute

Bombay Centers: R-84/R-421, M.I.D.C. Rabale, Navi Mumbai - 400 701, India. Tel.: +91-22-2769 1214, 3299 7311, 2769 1221, Fax: +91-22-27601594 Email: info@anuptech.com website: www.anuptech.com

Baroda Center: C/38, Krishna Industrial Estate, Opposite BIDC, Gorwa, Vadodara, Gujarat - 390 016, Tel: +91-265-3252850, 6455970,

Visakhapatnam Center: 84/12, D-Block, Autonagar, Gajuwaka, Visakhapatnam - 530 026.

ISO 9001:2000



Trade Test Certificate

Certificate No.: ATTAIN/BR/10650/11/2016

Date : 21 November 2016

This is to certify that Mr. **MINESHBHAI DHIRUBHAI PATEL**

holder of Passport No. **P0514020** *has been tested by us in the trade*

of **GTAW+SMAW 6G 6" SCH 40 CS** *on* **21-Nov-16**. *He has passed / ~~failed~~ in the test*

and his skill and proficiency in the trade is found to be **80 (Eighty) % GRADE - A *****

***To verify the authenticity of this certificate**
Please logon to www.anuptech.com
**** Evaluation By Radiography**
*****Please See Overleaf**

For Anuptech Technical and Trade Accreditation Institute

Director

Anuptech
Technical and Trade Accreditation Institute

Bombay Centers: R-84/R-421, M.I.D.C. Rabale, Navi Mumbai - 400 701, India. Tel.: +91-22-2769 1214, 3299 7311, 2769 1221, Fax: +91-22-27601594 Email: info@anuptech.com website: www.anuptech.com

Baroda Center: C/38, Krishna Industrial Estate, Opposite BIDC, Gorwa, Vadodara, Gujarat - 390 016, Tel: +91-265-3252850, 6455970,

Visakhapatnam Center: 84/12, D-Block, Autonagar, Gajuwaka, Visakhapatnam - 530 026.

ISO 9001:2000



Trade Test Certificate

Certificate No.: ATTAIN/BR/10645/11/2016

Date : 21 November 2016

This is to certify that Mr. **MINESHBHAI DHIRUBHAI PATEL**

holder of Passport No. **P0514020** *has been tested by us in the trade*

of **GTAW 6G 2" SCH 80 SS** *on* **21-Nov-16**. *He has passed / ~~failed~~ in the test*

and his skill and proficiency in the trade is found to be **80 (Eighty) % GRADE - A *****

***To verify the authenticity of this certificate**
Please logon to www.anuptech.com
**** Evaluation By Radiography**
*****Please See Overleaf**

For Anuptech Technical and Trade Accreditation Institute

Director

TR-10096 /W-429.

AMERICAN SOCIETY OF MECHANICAL ENGINEERS

BOILER & PRESSURE VESSEL CODE

QW –484 SUGGESTED FORMAT FOR WELDER /WELDING OPERATOR PERFORMANCE QUALIFICATIONS [WPQ]

[SECTION IX QW 301]



PHOTOGRAPH OF WELDER

Welder's Name: **Mr. MINESHBHAI DHIRUBHAI PATEL**

Clock No: **ALTL/W58/1/14**

Welding process (es) used: **GTAW** Type: **MANUAL**

WPS followed by welder during welding: **RED/WPS/009**

Base material (s) welded: **ASTM A- 106 Gr B** Thickness: **5.54 mm**

Manual or Semiautomatic Variables for Each Process (QW-350)	Actual Values	Range Qualified
Backing (metal, weld metal, welded from both sides, flux, etc) (QW-402)	NONE	N / A
ASME P.No. 1 to ASME P No. 1 (QW)-403)	P1 to P1	P1 Thro P11 & P4x
(X) Plate (2") Pipe	2" Sch 80	1" dia and above
Filler metal specification (SFA): 5.18 Classification (QW- 404)		
Filler metal F. No(ER-70S2, 2.4mm- root, fill up & capping)	F6	F6
Filler material variety for GTAW or PAW	N / A	N / A
Weld deposit thickness for each welding process	5.54 mm	11.08mm
Welding position (1G, 5G etc) (QW-405)	6G	
Progression (uphill/down hill)	UPHILL	
Backing gas for GTAW, PAW or GMAW, fuel gas for OFW (QW-408)	N / A	
GMAW transfer mode (QW –409)	N / A	
GTAW welding current type/polarity	D C S P	
SMAW polarity	----	

Visual Examination results (QW-302.4) ACCEPTABLE

Radiographic test results (QW-304 and QW-305) ACCEPTABLE Report No: **IR/12918/1/201**

(For alternative qualification of groove welds by radiography)

Fillet Weld - Fracture test N / A Length and percent of defects N / A in

Macro test fusion N / A Fillet leg size N / A in X N / A in Concavity /Convexity N / A in

Welding test conducted by **ANUPTECH TECHNICAL AND TRADE ACCREDITATION INSTITUTE, R-84, MIDC, RABALE, NAVI MUMBAI – 400 701. Fax: 27601594 Tele: 27691214 website: www.anuptech.com email: info@anuptech.com**

Mechanical tests conducted by N / A Laboratory test no N / A

We certify that the statements in this record are correct and that the test coupons were prepared, welded and tested in accordance with the requirements of Section IX of the ASME Code.

FOR ANUPTECH TECHNICAL AND TRADE ACCREDITATION INSTITUTE

G. K. KUTTY

*** To verify the authenticity of this certificate Please logon: www.anuptech.com**



TRUE COPY ATTESTED BY ME

S. M. H. ZAIDI
NOTARY
Government of India
Mumbai & Thane Dist.
15 MAY 2014

JOB & V.P. NO. 25326-602-V33-MTDO-20794-001		
EQUIP NO. N/A		VPTI #50787
☒ (1) Work May Proceed. ☐ (2) Revise & Resubmit. Work May Proceed. Subject to Incorporation of Changes Indicated. ☐ (3) Revise & Resubmit. Work May Not Proceed. ☐ (4) Review Not Required. Work May Proceed.	DATE RECEIVED: 17-NOV-10 IMPORTANT: Permission to proceed does not constitute acceptance or approval of design details, calculations, analyses, test methods or materials developed or selected by the supplier and does not relieve supplier from full compliance with contractual obligations.	DWG. STATUS SIGNED Brian P DATE 06 Dec. 10 BECHTEL

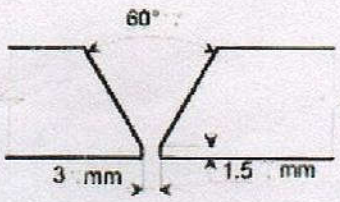
H0-90808 (M) (05/04)

Petromar Lynn	**ANGOLA LNG TANKS CONSTRUCTION PROJECT** **WELDER'S QUALIFICATION RECORD**	**WELDER'S No** **IS 144**

DATE OF TEST: **12/11/2010**	WELDER'S NAME: Minesh Patel
WPS WELDED: **LNG-1**	WQT No : **TC-73**
WPS's QUALIFIED: : **LNG-1**	PASSPORT No: **NR**
WELD No: **TC-73**	

WELDING SPECIFICATION: **ASME IX**

JOINT DESIGN



WELDER'S PHOTOGRAPH:



TEST RESULT

VISUAL INSPECTION: **Accepted**	NICK BREAK TEST: **NR**
AUTO ULTRASONIC / X-RAY **RT-PLNG-WPQT-146**	SIDE BEND TEST: **NR**
MANUAL ULTRASONIC: **NR**	

EXTEND OF QUALIFICATION

WELDING PROCESS: **GTAW**	PROCESS QUALIFIED: **GTAW**
POSITION WELDED: **6G**	POSITION QUALIFIED: **ALL**
MATERIAL WELDED: **CS**	MATERIAL QUALIFIED: **P 1 THRO P11**
PIPE DIAMETER: **2.5 INCH**	DIAMETER QUALIFIED: **1 Inch and above**
WALL THICKNESS: **7.01mm**	THICKNESS QUALIFIED: **upto 14.02mm**
F Number: **F6**	F Number qualified: **F6**

PETROMAR NAME: **Gopal Krishnan** DATE: **13-Nov-2010** SIGN:	**BECHTEL** NAME: LEO KARIM DATE: 4th DEC. 2010 SIGN: Leo Karim.

AWS
LEO KARIM
SCWI 04060018
QC1 EXP. 6/11/10

JOB & V.P. NO.	25326-601-V33-MTO0-10795-001
EQUIP NO.	N/A VPTL # 30787

(1) Work May Proceed.
(2) Revise & Resubmit. Work May Proceed. Subject to Incorporation of Changes Indicated.
(3) Revise & Resubmit. Work May Not Proceed.
(4) Review Not Required. Work May Proceed.

DATE RECEIVED: 17-NOV-10

IMPORTANT: Permission to proceed does not constitute acceptance or approval of design details, calculations, analyses, test methods or materials developed or selected by the supplier and does not relieve supplier from full compliance with contractual obligations.

DWG. STATUS
SIGNED
DATE 06 DEC. 10
BECHTEL

HD-50808 (M) (05/04)

Petromar Lynn Engineering

ANGOLA LNG TANKS CONSTRUCTION PROJECT

WELDER'S QUALIFICATION RECORD

WELDER'S No
IS 144

DATE OF TEST: 12/11/2010

WELDER'S NAME: Minesh Patel

WPS WELDED: LNG-4

WQT No : TC-73

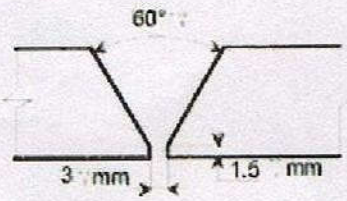
WPS's QUALIFIED: : LNG-4

PASSPORT No: NR

WELD No: TC-73

WELDING SPECIFICATION: ASME IX

JOINT DESIGN



WELDER'S PHOTOGRAPH:



TEST RESULT

VISUAL INSPECTION: Accepted

NICK BREAK TEST: NR

AUTO ULTRASONIC / X-RAY: RT-PLNG-WQT-158

SIDE BEND TEST: NR

MANUAL ULTRASONIC: NR

EXTEND OF QUALIFICATION

WELDING PROCESS: GTAW + SMAW

PROCESS QUALIFIED: GTAW + SMAW

POSITION WELDED: 6G

POSITION QUALIFIED: ALL

MATERIAL WELDED: CS

MATERIAL QUALIFIED: P 1 THRO P11

PIPE DIAMETER: 6 INCH

DIAMETER QUALIFIED: 2 7/8 Inch and above

WALL THICKNESS: 7.11 mm

Base Metal Thickness Qualified: up to 14.22 mm
Deposited Weld metal Qualified:
GTAW – up to 5 mm, SMAW – up to 9.22mm

F Number: F4 - SMAW, F6 - GTAW

F Number qualified: F4 - SMAW, F6 - GTAW

PETROMAR

NAME: Gopal Krishnan
DATE: 13-Nov-2010
SIGN:

BECHTEL

NAME: Leo Karim
DATE: 4th Dec. 2010
SIGN: Leo Karim.

LEO KARIM
SCWI 9406019
QC1 EXP. 3/01/10

RN06

AMERICAN SOCIETY OF MECHANICAL ENGINEERS

BOILER & PRESSURE VESSEL CODE

QW –484 SUGGESTED FORMAT FOR WELDER /WELDING OPERATOR PERFORMANCE QUALIFICATIONS [WPQ]

[SECTION IX QW 301]



PHOTOGRAPH OF WELDER

Welder's Name: MR. MINESHBHAI DHIRUBHAI PATEL

Clock No: ALTL/B/W10/08*

Welding process (es) used: GTAW Type: MANUAL

Identification of WPS followed by welder during welding: RED/WPS/002

Base material (s) welded: SS 316 L Thickness: 3.91 mm

Manual or Semiautomatic Variables for Each Process (QW-350)	Actual Values	Range Qualified
Backing (metal, weld metal, welded from both sides, flux, etc) (QW-402)	NONE	N / A
ASME P NO. 1 to ASME P No 1 (QW)-403)	P 8	P 8
(X) Plate (2 ") Pipe	2" dia	1" dia and Above
Filler metal specification (SFA): 5.18 Classification (QW- 404)		
Filler metal F. No (SS304 L root 2.00mm, 2.40mm fill up & capping)	F6	F6
Filler material variety for GTAW or PAW	N / A	N / A
Weld deposit thickness for each welding process	3.91 mm	7.82mm
Welding position (1G. 5G etc) (QW-405)	6G	All
Progression (uphill/down hill)	UPHILL	UPHILL
Backing gas for GTAW, PAW or GMAW, fuel gas for OFW (QW-408)	Argon 99.99%	Argon 99.99%
GMAW transfer mode (QW –409)	N / A	N / A
GTAW welding current type/polarity	D C S P	D C S P
SMAW polarity	----	----

Visual Examination results (QW-302.4) ACCEPTABLE

Radiographic test results (QW-304 and QW-305) ACCEPTABLE Report No: IXAR/ATTAIN/05/08/27 Date: 06/05/2008

(For alternative qualification of groove welds by radiography)

Fillet Weld - Fracture test N / A Length and percent of defects N / A in

Macro test fusion N / A Fillet leg size N / A in X N / A in Concavity /Convexity N / A n

Welding test conducted by ANUPTECH TECHNICAL AND TRADE ACCREDITATION INSTITUTE, C-38, Krishna Industrial Estate, Opp BIDC, Gorwa, Vadodara Tele: +91 265 3252850 website: www.anuptech.com email:.info@anuptech.com

Mechanical tests conducted by N / A Laboratory test no N / A

We certify that the statements in this record are correct and that the test coupons were prepared, welded and tested in accordance with the requirements of Section IX of the ASME Code .

FOR ANUPTECH
TECHNICAL AND TRADE ACCREDITATION INSTITUTE,

G. K. KUTTY

*To verify the authenticity of this certificate
Please logon: www.anuptech.com

REDIS CONSTRUCTION AFRICA (PTY) LTD
Maruis Koekemoer
Quality Manager
Sign:
Date: 17/01/09

Reviewed with Comments
Welding Eng
GRD Minproc

RT-812

RW06

AMERICAN SOCIETY OF MECHANICAL ENGINEERS

BOILER & PRESSURE VESSEL CODE

QW –484 SUGGESTED FORMAT FOR WELDER /WELDING OPERATOR PERFORMANCE QUALIFICATIONS [WPQ]

[SECTION IX QW 301]



Welder's Name: MR. MINESHBHAI DHIRUBHAI PATEL

Clock No: ALTL/B/W10/08*

Welding process (es) used: GTAW Type: MANUAL

Identification of WPS followed by welder during welding: RCA 001B

Base material (s) welded: ASTM A- 106 Gr B Thickness: 5.54 mm

Manual or Semiautomatic Variables for Each Process (QW-350)	Actual Values	Range Qualified
Backing (metal. weld metal. welded from both sides, flux, etc) (QW-402)	NONE	N / A
ASME P. No. 1 to ASME P No 1 (QW)-403)	P1 to P1	P1 Thro P11 &P4x
(X) Plate (2 ") Pipe	2" dia	1" dia and Above
Filler metal specification (SFA): 5.18 Classification (QW- 404)		
Filler metal F. No(ER-70S2 2.4 root fill up & capping)	F6	F6
Filler material variety for GTAW or PAW	N / A	N / A
Weld deposit thickness for each welding process:	5.54 mm	11.08mm
Welding position (1G. 5G etc) (QW-405)	6G	All
Progression (uphill/down hill)	UPHILL	UPHILL
Backing gas for GTAW. PAW or GMAW. fuel gas for OFW (QW-408)	N / A	N / A
GMAW transfer mode (QW –409)	N / A	N / A
GTAW welding current type/polarity	D C S P	D C S P
SMAW polarity	----	----

Visual Examination results (QW-302.4) ACCEPTABLE

Radiographic test results (QW-304 and QW-305) ACCEPTABLE Report No: IXAR/ATTAIN/05/08/27 Date: 06/05/2008

(For alternative qualification of groove welds by radiography)

Fillet Weld - Fracture test N / A Length and percent of defects N / A in

Macro test fusion N / A Fillet leg size N / A in X N / A in Concavity /Convexity N / A in

Welding test conducted by: ANUPTECH TECHNICAL AND TRADE ACCREDITATION INSTITUTE, C-38, Krishna Industrial Estate, Opp BIDC, Gorwa, Vadodara Tele: +91 265 3252850 website: www.anuptech.com email:.info@anuptech.com

Mechanical tests conducted by N / A Laboratory test no N / A

We certify that the statements in this record are correct and that the test coupons were prepared, welded and tested in accordance with the requirements of Section IX of the ASME Code .

FOR ANUPTECH

TECHNICAL AND TRADE ACCREDITATION INSTITUTE.

G. K. KUTTY

* To verify the authenticity of this certificate please log on www.anuptech.com

REDIS CONSTRUCTION AFRIKA (PTY) LTD Maruis Koekemoer Quality Manager

Sign:

Date: 12/04/09

Reviewed with No Comments

Welding Eng

GRD MINDNOC

REDIS
CONSTRUCTION AFRIKA



Welder Qualification Certificate

Approval Test No:	W.Q.T. M B P	Welders Name:	MANISH BHAI PATEL
Date of Test:	28-06-2008	Welders Stamp No.:	RW -06
		Welders I.D. Number:	RT 812
Code:	ASME IX 2001 Add 2006	Weld Procedure No.:	RED /WPS /002B Rev-00/01

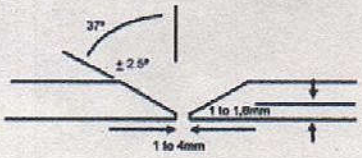
Qualification Details

Materials

Type:	P8 TO P8
Spec/Code:	SA 312 GR TP 316L
Thickness:	3.91 mm
Outside Dia.:	2" Sch, 40

Type of Joint & Position

Type of Joint:	SINGLE V BUTT
Welding Progression:	UPHILL
Position:	6 G



Weld

Process:	Root:	GTAW		
Polarity:	Root:	DC EN	Filler:	N/A
Product Form:	Solid			
Root:	ER 316L			
Filler Metal spece :	A 5.9			
Shielding Gas:	ARGON 99.99% PURE			
Backing Gas:	ARGON 99.9% PURE			
Backing:	Yes-Argon			
Inserts	N/A			

Extent of Approval

Materials: P1 - P11, P34, P41 - P47 & UNASSIGNED METALS OF SIMILAR COMPOSITION TO THESE METALS.

F No. Qualified:	F6
Thickness Deposited:	GTAW 3.91 mm
Thickness Qualified:	3.91mm to 7.82mm
Outside Dia. Qualified:	pipe (1'OD & above) and 8mm up plate
Position:	All Positions Butt & Fillet Welds (Excluding Vertical Down)

TEST STATUS

Reason for Test:

1) Original	*
2) Weld Procedure	
3) No Test Record	
4) Approval Lapsed	
5) Ability Doubted	

RT Report No: RC-433-2008

CERTIFICATION OF TEST

REDIS QA/QC	REDIS	Inspection Authority:	GRD Minproc
Name:	Prem kumar sharma	Name:	Dave Meiler
Signature:		Signature:	
Date:	28/06/08	Date:	28/06/08

REDIS CONSTRUCTION AFRIKA (PTY) LTD
Maruis Koekemoer
Quality Manager
Sign:
Date: 29/08/2008

REDIS CONSTRUCTION AFRIKA (PTY) LTD



Welder Qualification Certificate

Approval Test No:	W.Q.T.- M B P	Welders Name:	MINESHBHAI PATEL
Date of Test:	02-September-2008	Welders Stamp No.:	RW -06
		Welders I.D. Number:	RT-812
Code:	ASME IX 2001 Add 2006	Weld Procedure No.:	RED /WPS /001 Rev-01

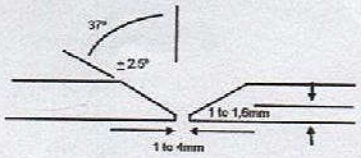
Qualification Details

Materials

Type:	P1 TO P1
Spec/Code:	ASTM A106 GrB
Thickness:	7,11 mm
Outside Dia.:	6" Sch, 40

Type of Joint & Position

Type of Joint:	SINGLE V BUTT
Welding Progression:	UPHILL
Position:	6 G



Weld

Process:	Root:	GTAW	Filler:	SMAW
Polarity:	Root:	DC EN	Filler:	N/A
Product Form:	Solid			
Root:	ER70S-6			
Filler Metal:	E7018-1			
Shielding Gas:	Nil			
Backing inert Gas:	ARGON			
Backing:	WITHOUT BACKING			
Inserts	NONE			

Extent of Approval

Materials: P1 - P11, P34, P41 - P47 & UNASSIGNED METALS OF SIMILAR COMPOSITION TO THESE METALS.

F No. Qualified:	F6 & F4			
Thickness Deposited:	GTAW 3.2mm		SMAW 4.9mm	
Thickness Qualified:	3.6 mm	to	14.22	mm
Outside Dia. Qualified:	2-7/8	to	Unlimited	
Position:	All Positions Butt & Fillet Welds (Excluding Vertical Down)			

TEST STATUS

Reason for Test:

1) Original	*
2) Weld Procedure	
3) No Test Record	
4) Approval Lapsed	
5) Ability Doubted	

RT Report No: RC-033-2008

CERTIFICATION OF TEST

REDIS QA/QC	REDIS	Inspection Authority:	GRD Minproc
Name:	Premkumar Sharma	Name:	Dave Meller
Signature:	P.Shar	Signature:	
Date:	02/09/08	Date:	02/09/08

RCA Quality Manager
Signature:
Date: 03/09/2008

WILLBROS

WELDERS QUALIFICATION TEST CERTIFICATE

WAGP GAO

WELDERS DETAILS :

DEPT.: ONSHORE PIPELINE

NAME : MINISHBHAI D PATEL

ADDRESS : WILLBROS (NIG) LTD
P.O.BOX 649, CHOBA
PORT HARCOURT.



WELDERS I.D.

WAGP-086

TEST DETAILS :

MATERIAL : A106 GR-B

PIPE / PLATE THK & DIA : 6" Dia x Sch 160

TEST POSITION : 6G

PROCEDURE NUMBER : 21.12

WELDING PROCESS: SMAW

DIRECTION OF TRAVEL

ROOT PASS : UP HILL

SECOND PASS : UP HILL

OTHER PASSESS : UP HILL

FILLER WIRES

	TYPE	CLASS	SIZE	AMPS	VOLTS
ROOT PASS	E 7010-P1	AWS 5.5	1/8"	80-84.2	23.5-25
HOT PASS	E 7018-1	AWS 5.1	1/8"	111.3-113.8	22.5-23.4
FILL PASS	E 7018-1	AWS 5.1	1/8"	126.6-134.9	2.8-23
CAP PASS	E 7018-1	AWS 5.1	1/8"	114-118.4	23-23.7

TEST RESULTS

VISUAL : Accepted

RADIOGRAPHIC : Accepted

DESTRUCTIVE TESTS Accepted

CODE / SPECIFICATION : ASME - IX

QUALIFICATION RANGE :

THICKNESS : ALL

PIPE DIAMETER : 2 7/8" to All

POSITION : ALL

DATE OF QUALIFICATION : 23rd OCTOBER 2007

WILLBROS:

SIGNED M. Mathiyazhahan

NAME: M.MATHIYAZHAHAN

DATE : 25 October 2007

CLIENT : WAGP

SIGNED

NAME: CHUCK DALTON

DATE : 26 October 2007

REVALIDATION BY: **DATE:** **SIGN:**

REVALIDATION BY: **DATE:** **SIGN:**

REVALIDATION BY: **DATE:** **SIGN:**

FORM QR-057 (Rev. 4)

WILLBROS

WELDERS QUALIFICATION TEST CERTIFICATE

WAGP GAO

DEPT.: ONSHORE PIPELINE

WELDERS DETAILS :

NAME : MINESHBHAI.D.PATEL

ADDRESS : WILLBROS (NIG) LTD
P.O.BOX 649, CHOBA
PORT HARCOURT.



WELDERS I.D.

WAGP-086

TEST DETAILS :

MATERIAL : A106 GR-B

PIPE / ~~PLATE~~ THK & DIA : 2" Dia x Sch 160

TEST POSITION : 6G

PROCEDURE NUMBER : 24.5

WELDING PROCESS: GTAW

DIRECTION OF TRAVEL

ROOT PASS : UP HILL

SECOND PASS : UP HILL

OTHER PASSESS : UP HILL

FILLER WIRES

	TYPE	CLASS	SIZE	AMPS	VOLTS
ROOT PASS	ER70S6	AWS 5.18	3/32"	90-100	9.2-9.3
HOT PASS	ER70S6	AWS 5.18	3/32"	95.5-116.8	9.6-9.8
FILL PASS	ER70S6	AWS 5.18	3/32"	108.2-120	9.4-10.5
CAP PASS	ER70S6	AWS 5.18	3/32"	97.2-113.4	10.2-10.6

TEST RESULTS

VISUAL : Accepted

RADIOGRAPHIC : Accepted

DESTRUCTIVE TESTS Accepted

CODE / SPECIFICATION : ASME - IX

QUALIFICATION RANGE :

THICKNESS : Upto 17.4mm

PIPE DIAMETER : 1" to All

POSITION : ALL

DATE OF QUALIFICATION : 06 OCTOBER 2007

CLIENT : WAGP

WILLBROS:
SIGNED M. Mathiyazhahan

NAME: M.MATHIYAZHAHAN

DATE : 8-Oct-07

SIGNED

NAME: CHUCK DALTON

DATE : 9-Oct-07

REVALIDATION BY: DATE: SIGN:

REVALIDATION BY: DATE: SIGN:

REVALIDATION BY: DATE: SIGN:

FORM QR-057 (Rev. 4)

CSI AIRPORT, MUMBAI
ARRIVAL
24 DEC 2017
A208
A4 - 208
IMMIGRATION INDIA

CSI AIRPORT, MUMBAI
DEPARTURE
24 APR 2018
D1 - 077
D077
IMMIGRATION INDIA

CSI AIRPORT, MUMBAI
ARRIVAL
13 DEC 2018
A030
A4 - 030
IMMIGRATION INDIA

IMMIGRATION INDIA
D1 - 035
02 APR 2019
DEPARTURE
CSMI AIRPORT, MUMBAI
D035

इस पासपोर्ट में 36 पृष्ठ हैं। This passport contains 36 pages.

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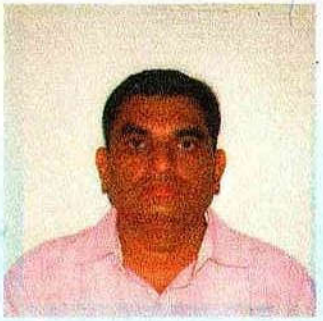
भारत गणराज्य REPUBLIC OF INDIA



टाईप / Type: P
राष्ट्र कोड / Country Code: IND
पासपोर्ट नं. / Passport No.: P0514020

उपनाम / Surname: PATEL

दिया गया नाम / Given Name(s): MINESHBHAI DHIRUBHAI

राष्ट्रीयता / Nationality: भारतीय / INDIAN
लिंग / Sex: M
जन्मतिथि / Date of Birth: 06/11/1977

जन्म स्थान / Place of Birth: HANSAPORE, NAVSARI, GUJARAT

जारी करने का स्थान / Place of Issue: SURAT

M.D. Patel

जारी करने की तिथि / Date of Issue: 27/09/2016
समाप्ति की तिथि / Date of Expiry: 26/09/2026

P<INDPATEL<<MINESHBHAI<DHIRUBHAI<<<<<<<<<<<<
P0514020<3IND7711064M2609267<<<<<<<<<<<<<<8

P0514020

पिता / कानूनी अभिभावक का नाम / Name of Father / Legal Guardian: DHIRUBHAI MANIBHAI PATEL

माता का नाम / Name of Mother: VAJAYABEN DHIRUBHAI PATEL

पति या पत्नी का नाम / Name of Spouse: SONALBEN MINESHBHAI PATEL

पता / Address: DESAI STREET,AT&PO-HANSAPORE
TAL-JALALPORE,NAVSARI
PIN:396445,GUJARAT,INDIA

पुराने पासपोर्ट का नं. और इसके जारी होने की तिथि एवं स्थान / Old Passport No. with Date and Place of Issue: G5976878 07/03/2008 SURAT

फाईल नं. / File No.: SU1070322951616

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विविध सेवा / MISCELLANEOUS SERVICE

टिप्पणी / OBSERVATION