RESUME



POST APPLIED FOR	:	TIG,ARC,ARGON WELDER
NAME	:	NARENDRA PRASAD
D.O.B	:	02/10/1975
GENDER	:	MALE
NATIONALITY	:	INDIAN
QUALIFICATIONS	:	9th pass
FATHER'S NAME	:	RAMBRICHA PRASAD
MOTHER NAME	:	ANARI DEVI
MARITIAL STATUS	:	MARRIED
LANGUAGES KNOWN	:	HINDI,BHOJPURI,ENGLISH
PRESENT ADDRESS	:	RNO.201 SILVER PARK NEAR SAI MANDIR RING ROAD DADRA NAGAR HAVELI SILVASSA (396-230) INDIA
PERMANENT ADDRESS	:	GRAM SIKTA KUSHINAGAR UTTAR PRADESH PADRAUNA(274-304)
PH.NO	:	6358246125 7600107715
EMAIL	:	narendra635prasad@gmail.com

PASSPORT DETAILS

PASSPORT NO.	PLACE OF ISSUE	DATE OF ISSUE	DATE OF EXPIRY
W 1958828	LUCKNOW	12/08/2022	11/08/2032

WELDING EXPERIENCE : 15 YEARS

1. **VERTEX ENGINEERING (GUJARAT – INDIA)** : **25/05/1998 - 03/11/1998**
2. **U.B ENGINEERING (GUJARAT – INDIA)** : **17/11/1998 – 04/04/1999**
3. **SAIPEM ENGINEERING (GUJARAT – INDIA)** : **17/05/1999 – 30/06/2000**
4. **PUNJ LLOYD LTD (MAHARASHTRA-INDIA)** : **19/07/2000 – 08/05/2001**
5. **BECHTEL POWER PRIOJECT (MAHARASHTRA-INDIA)** : **20/06/2001 – 25/01/2002**
6. **LARSEN & TOUBRO LTD (SURAT HAZIRA GUJ-INDIA)** : **20/06/2002 – 25/01/2003**
7. **NPCC (NATIONAL PETROLEUM CONST. COMP. (ABU DHABI UAE)** : **24/06/2003 - 2/09/2004**
8. **SWISS INTERNATIONAL ENGG. & MARINE CO. LLC (ABU DHABI UAE)** : **10/02/2005 - 29/08/2005**

9.	THERMO L.L.C. (DUBAI UAE)	:	06/12/2005 – 14/02/2007
10.	RELIANCE (JAMNAGAR INDIA)	:	06/03/2007 - 18/04 /2008
11.	RANDHAWA CONSTRUCTION COMP. (SURAT INDIA)	:	06/05/2008 - 23/11/2009
12.	RANA ENGINEERING WORKS (DNH INDIA)	:	02/02/2010 – 28/082014
13.	ALOK INDUSTRIES (DNH INDIA)	:	05/11/2015 – 14/09/2017
14.	HINDUSTAN UNILEVER (DNH INDIA)	:	01/07/2017 – 15/09/2018
15.	ADOR WELDING (DNH INDIA)	:	02/07/2020 - 29/03/2022
16.	RELIANCE (DNH INDIA)	:	01/10/2022

DEAR ,SIR/MADAM THE ABOVE INFORMATION IS TRUE. I HAVE DONE THE FABRICATION WORK AS CONTRACT ALSO. I WAS WELDING FOREMAN IN UAE AND NOW IN INDIA I AM DOING JOB AS WELDING SUPERVISOR IN RELIANCE I CAN DO WELDING,FITTINGS,CUTTINGS XRAY JOBS OF PIPE LINES ,STRUCTURAL FABRICATION WORKS. I AM VERY LUCKY TO WORK IN YOUR COMPANY.

THANK YOU

YOUR REGARDS

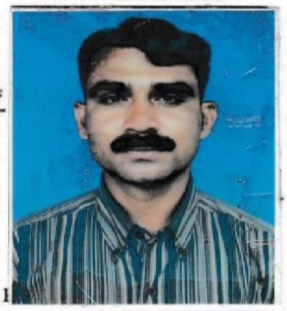
NARENDRA PRASAD

AMERICAN SOCIETY OF MECHANICAL ENGINEERS

BOILER & PRESSURE VESSEL CODE

QW –484 SUGGESTED FORMAT FOR WELDER /WELDING OPERATOR PERFORMANCE QUALIFICATIONS [WPQ]

[SECTION IX QW 301]



Welder's Name: **MR. NARENDRA PRASAD** Clock No. **ALTL/W 224/07***

Welding process(es) used SMAW Type MANUAL

Identification of WPS followed by welder during welding. WPS / 12

Base material (s) welded ASTM - 516 Gr 70 Thickness 20 mm

Manual or Semiautomatic Variables for Each Process (QW-350)	**Actual Values**	**Range Qualified**
Backing (metal, weld metal, welded from both sides, flux ,etc) (QW-402)	NONE	N / A
ASME P.NO. 1 to ASME P No1 (QW)-403)	P1 to P1	P1 Thro P11 &P4x
(20mm) Plate (X) Pipe	20mm Plate	Up to 40mm
Filler metal specification (SFA): 5.1 Classification (QW- 404)		
Filler metal F. No(Root, fill up & capping by E-7018)	F4	F4
Filler material variety for GTAW or PAW	N / A	N / A
Weld deposit thickness for each welding process	20mm	40 mm
Welding position (1G,5G etc) (QW-405)	3G	1G & 3G
Progression (uphill/down hill)	UPHILL	UPHILL
Backing gas for GTAW, PAW or GMAW ,fuel gas for OFW (QW-408)	N / A	N / A
GMAW transfer mode (QW –409)	N / A	N / A
GTAW welding current type/polarity	N / A	N / A
SMAW polarity	D C R P	D C R P

Visual Examination results (QW-302.4) ACCEPTABLE

Radiographic test results (QW-304 and QW-305) ACCEPTABLE Report No. **IR/891/1/2007** Date: **09/09/2007**

(For alternative qualification of groove welds by radiography)

Fillet Weld - Fracture test N / A Length and percent of defects N / A in

Macro test fusion N / A Fillet leg size N / A in X N / A in Concavity /Convexity N / A in

Welding test conducted by **,ANUPTECH TECHNICAL AND TRADE ACCREDITATION INSTITUTE R-84, MIDC, RABALE, NAVI - MUMBAI – 400 701. Tele : 27691214 , Tele fax : 27601594 website www.anuptech.com email . info@anuptech.com**

Mechanical tests conducted by N / A Laboratory test no N / A

We certify that the statement in this record are correct and that the test coupons were prepared, welded and tested in accordance with the requirements of Section IX of the ASME Code .

FOR ANUPTECH
TECHNICAL AND TRADE ACCREDITATION INSTITUTE



G.K. KUTTY.

***To verify the authenticity of this certificate please log on www.anuptech.com**

Anuptech
Technical and Trade Accreditation Institute
R-84, M.I.D.C. Rabale, Navi Mumbai - 400 701, India. Tel. : +91-22-3299 7311, 6516 3581, 2769 1214
Fax : +91-22-2760 1594 Email : info@anuptech.com Website : www.anuptech.com

Trade Test Certificate



Certificate No.: ATTAIN/4333/09/2007*

Date : Wednesday, September 12, 2007

This is to certify that Mr. NARENDRA PRASAD

holder of Passport No. A - 6867700 *has been tested by us in the trade*

of WELDER (SMAW - 3G) 20MM CS *on* 09-Sep-07 *He has passed / failed in the test*

85 (Eighty Five) % GRADE - A***

and his skill and proficiency in the trade is found to be

*To verfiy the authenticity of this certificate please logon to www.anuptech.com

**Evaluation By Radiography as per ASME Section IX

***Please See Overleaf

For Anuptech Technical and Trade Accreditation Institute

Director

NPCC

NATIONAL PETROLEUM CONSTRUCTION COMPANY

WELDER PERFORMANCE QUALIFICATION TEST RECORD



Welder's Name : **N. P. R. B. PRASAD** Badge No.: **26040**

WPS NO. **S 02/95** Rev. : 2

Location : **NPCC MUSSAFAH YARD** Test Date : **06.07.2003**

	ACTUAL VALUES (TEST COUPON)	QUALIFICATION RANGE
Process	SMAW	SMAW
Type	MANUAL	MANUAL
Electrode (Single or Multiple)	SINGLE	SINGLE
Current/ Polarity	DC SP (ROOT) & DC RP (FILL & CAP)	DC SP (ROOT) & DC RP (FILL & CAP)
Position	6GR	ALL
Weld Progression	UPHILL	UPHILL
Backing (YES or NO)	NO	WITH AND WITHOUT
Material/ Spec.	API 5L GR. X 52	ALL GROUP 1 & 2
Base Metal Dia.		
- Groove	8"	4" & ABOVE
- Fillet	N/A	ALL
Base Metal Thickness		
- Groove	14 / 23.01 MM	5 MM TO UNLIMITED
- Fillet	N/A	ALL
Deposited Weld Metal Thickness	14MM	5 MM TO UNLIMITED
Filler Metal		
- Spec. No.	SFA 5.1	SFA 5.1 / 5.5
- Class	E 7016-1 (ROOT) & E 7018-1(F& C)	F4
- F. No.	F4	F4
Gas/ Flux Type	N/A	N/A
Other	ROOT : SAFER PRESTIGE (E 7016-1) F & C : TENACITO Z PLUS(E 7018-1)	F4

TEST RESULTS

Visual Examination results : ACCEPTABLE

Radiographic Test Results : ACCEPTABLE

Destructive Test Results : ACCEPTABLE

Bend Type	Result	Bend Type	Result	Other	Result
4SB	ACCEPTABLE	--	--	--	--

We certify that the statements in this record are correct and that the test welds were prepared, welded and

Tested in accordance with : AWS D1.1 ☒ ASME CODE SEC. IX ☐

OTHER (Specify) ☐

APPROVAL

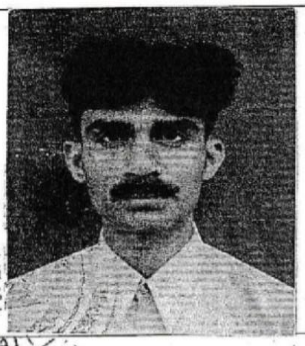
N P C C	CLIENT	CERTIFYING AUTHORITY
SIGN : N.P.C.C. Welding Engineer	SIGN :	SIGN :
DATE: 08.07.2003	DATE:	DATE:

NOTE: FOR RENEWAL DETAILS SEE REVERSE

THERMO L.L.C. DUBAI INTERNATIONAL AIRPORT EXPANSION PHASE II THERMO ثيرمو

Welder Performance Qualifications (WPQ)
ASME Sec IX

Welder's Name	Narender Prasad
Identification no.	W-218
Specification of base metal	ASTM A -106 Gr. B / A -53
Identification of WPS followed	THERMO/WPS/102 Rev- A
Identification of PQR followed	THERMO/PQR/102 Rev. 0



BUREAU - VERITAS - SURVEYORS AT PARIS 1828 DUBAI (23) REGISTRE INTERNATIONAL

Testing Conditions and Qualification limits

Welding Variables (QW-350)	**Actual Values**	**Range Qualified**
Welding process	SMAW	SMAW
Type (manual, semi –auto)	Manual	Manual
Base Metal	P1	P1 through P11, P34, P41 through P47
Base metal thickness	7.11 mm	1.6 to 14.22 mm
Pipe Diameter (O.D.)	6" OD.	≥ 2-7/8" OD.
Backing	Without Backing	With & without Backing
Welding Position	6 G	All
Weld Progression	Uphill	Uphill
Filler metal F- number (s)	F3 and F4	F3 and F4
Filler metal or electrode specification (s) (SFA)	5.1	5.1
Filler metal or electrode AWS Specification	E 6010 & E7018	SFA 5.1
Current	DC	AC or DC
Polarity	RP	Any
Gas Composition	N/A	N/A
GMAW Transfer Mode	N/A	N/A

Results

Non Destructive Testing

Visual examination	Satisfactory	Radiographic examination	Acceptable Report No. – Lone star / NR3997

Destructive Testing

N/A

We certify that the statements in this record are correct and that the test coupons were prepared, welded, and tested in accordance with the requirements of ASME Sec IX of ASME code.

Test Conducted by:

Thermo L.L.C. Dubai

Name: B.S.Malik

Sign : Date : 6/12/05

Test Witnessed & Reviewed by:

Bureau Veritas, Dubai

Name: CHRISTOS CONSTANTINIDIS SURVEYOR TO BUREAU VERITAS

Sign : Date : 07-12-05

BUREAU - VERITAS - SURVEYORS AT PARIS 1828 DUBAI (23) REGISTRE INTERNATIONAL

THERMO L.L.C. DUBAI INTERNATIONAL AIRPORT EXPANSION PHASE II ثيرمو THERMO

Welder Performance Qualifications (WPQ)
ASME Sec IX

Welder's Name	Narender Prasad
Identification no.	W-218
Specification of base metal	ASTM A -106 Gr. B / A -53
Identification of WPS followed	THERMO/WPS/106 Rev- 0
Identification of PQR followed	THERMO/PQR/106 Rev. 0



Testing Conditions and Qualification limits

Welding Variables (QW-350)	Actual Values	Range Qualified
Welding process	SMAW	SMAW
Type (manual, semi –auto)	Manual	Manual
Base Metal	P1	P1 through P11, P34, P41 through P47
Base metal thickness	3.91 mm	As per WPS
Weld metal deposit thickness	3.91 mm	7.82 mm
Pipe Diameter (O.D.)	2" OD.	1" OD to unlimited
Backing	Without Backing	With & without Backing
Welding Position	6 G	All
Weld Progression	Uphill	Uphill
Filler metal F- number (s)	F3 and F4	F3 and F4
Filler metal or electrode specification (s) (SFA)	5.1	5.1
Filler metal or electrode AWS Specification	E 0 & E7018	SFA 5.1
Current	DC	AC or DC
Polarity	RP	Any
Gas Composition	N/A	N/A
GMAW Transfer Mode	N/A	N/A

Results

Non Destructive Testing

Visual examination	Satisfactory	Radiographic examination	Acceptable Report No. – Lone star / NR 5213

Destructive Testing

N/A

We certify that the statements in this record are correct and that the test coupons were prepared, welded, and tested in accordance with the requirements of ASME Sec IX of ASME code.

Test Conducted by: THERMO L.L.C. ثيرمو DIA AX324 P.O. BOX 78557 DUBAI - U.A.E.

Thermo L.L.C. Dubai

Name: B .S Malik

Sign : Date : 29/04/06

Test Witnessed & Reviewed by:

Bureau Veritas Dubai

Name: [illegible]

Sign : Date : 30-4-06

شركة سويس العالمية للهندسة والخدمات البحرية (ذ.م.م.)
SWISS INTERNATIONAL ENGG.& MARINE CO. L.L.C.
(Part of ISO 9001 : 2000 certified Al Swiss Group)
P.O.Box : 1940, Ajman U.A.E. Tel : +971-6-7432992 Fax : +971-6-7432993
E-mail : siemco@emirates.net.ae Website : www.kkjgroup.com

On-shore & off-shore heavy engineering, steel structures, turnkey mechanical fabrication and erection, MEP works, marine and ship repairs, refurbishment of plants, thermal & cryogenic insulation, fireproofing/firestop/dry/wet shortcrete, oilfield contracting and import/export of oilfield supplies.

Welder or Welding Operators Qualification Record

Welders Name	MR. Narendra Prasad	Clock #	-	Stamp #	SIS - 32
Welding process used	SMAW	Type	MANUAL		
Welding procedure followed by welder during welding		WPS # WPS/SIS/01 PQR # PQR/SIS/01			
Base materials welded	ASTM A 53 Gr B	Thickness	8.18mm		

MANUAL VARIABLES FOR EACH PROCESS	ACTUAL VALUES	RANGE QUALIFIED
BACKING	N/A	N/A
MATERIAL SPECIFICATION. ASME P – No	P 1 (Group B)	P 1 (Group B)
PLATE PIPE (✓)	Pipe	Pipe
FILLER METAL SPECIFICATION		
AWS CLASS (SFA – 5.1)	E6010/E7018	E6010/E7018
FILLER METAL NUMBER	3/4	3/4
A NUMBER	1	1
SIZE (DIA)	2.4mmØ, 3.2mmØ	Any
JOINT DESIGN	Single 'V' groove weld	Single 'V' groove weld
WELD DEPOSIT THICKNESS		
GROOVE	8.18 mm	16.36 mm
FILLET	N/A	All fillet sizes & thickness
DIAMETER		
GROOVE	8"	73 mm to Unlimited
FILLET	N/A	N/A
WELDING POSITION	6G	All
WELD PROGRESSION	Up hill	Up hill
TECHNIQUE	String/ Weave	String/ Weave
SHIELDING GAS	NA	NA
CURRENT / POLARITY	DCEP/DCEN	DCEP/DCEN

VISUAL TEST	
Acceptable Yes/No	Yes
GUIDED BEND TEST	
Report	Result
N/A	N/A
TENSILE TEST	
Report	Result
N/A	N/A
RADIOGRAPHY TEST	
Report	Result
LTS/NDT Rpt # 4159	Acceptable

We certify that the statements in this record are correct and that the test coupons were prepared, welded, and tested in accordance with the requirements of **ASME Sec IX.**

Test Witnessed By Mr. Anil Kumar. Lonestar Technical Services **Tested on: 15/02/2005**



	Prepared by	Accepted by
Signature	S N	
Name	Mr. S. Narendran	G. SUBRAMANIAN
Organization	Lonestar Technical Services, Dubai	Swiss International Engineering & Marine Co. LLC

AWS QC 1 S. NARENDRAN 02101301 CWI

Technical Services

FILE REF: NDT-RPT-385-WOT-SWISS-170205

Group Corporate Office
P.O.Box : 6704 Sharjah, U.A.E.
Tel : +971-6-5563123
Fax : +971-6-5564123

Centralised Projects Facilities
P.O.Box : 6704 Sharjah U.A.E
Tel : +971-6-5344800
Fax : +971-6-5344801

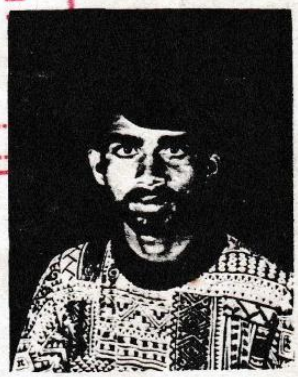
Doha
P.O.Box : 9782, Doha, Qatar
Tel : +974-4315519
Fax : +974-4370491

Dubai
P.O.Box : 27240 Dubai U. A.E
Tel : +971-4-3449787
Fax : +971-4-3447358

Saipem	Welder Qualification Record	N° Sheet: of: Shift: 12-00 00-12 Daily Date: 18.05.99
Form: E.0530A	Job N° / Purchase Order N°:	
Client: Reliance Petroleum Limited	Project: Reliance Refinery Project	
Location: Sikka Base	Activity / Phase: Pipeline(API 1104)	

Saipem UK
Jamnagar Project
QA/QC Dept.
Reviewed ☐
Witnessed
Approved
Rejected
Name: .....
Date: .....

WELDER DATA



Welder name	NARENDRA PRASAD
Welder I.D.	343 A
Test time	18.05.99
Welding process	SMAW
Direction	UP-HILL
Position	6G

WELD DATA

Base Material	API 5L X52	O.D.:	16"	W.T.:	8mm
		O.D.:	12.75" ABOVE	W.T.:	4.78mm – 19.05mm
Filler metal (brand/type)	ESAB 6010 & 7018-1	Batch / Heat N°:	82609EAL 6010/82403FBL(7018-1)		
Shielding gas	N.A.				
Flux (brand/type)	N.A.	Lot N°:	N.A.		
Qualification in accordance with W.P.S..	74A/98				
Joint Design	" Single V "				

TEST RESULTS

Saipem UK
Jamnagar Project
QA/QC Dept.
Reviewed ☐
Witnessed ☐
Approved ☐
Rejected ☐
Name: .....
Date: .....

Acceptance criteria Ref.	API 1104
Visual	ACCEPT
N.D.T. Testing : RX :	ACCEPT
UT :	N.A.
Bend test	N.A.
Macro test	N.A.
If this is a retest date of previous test	N.A.

APPROVALS

Saipem: Name: P. N. PATHAK Signature: ..... Date: .....

Client: Name: ..... Signature: ..... Date: .....

~~Others~~ Yes Name: K. N. MISHRA Signature: ..... Date: 30/6/00

DISTRIBUTION

Original: Master dossier
1 Copy: Working dossier
2 Copies: Client

RELIANCE

WELDER QUALIFICATION CERTIFICATE

Welder No. : JW 00231

Welder's Name : NARENDRA PRASAD

Contractor Name : SHILPI ENGINEERING PVT. LTD.

WPS No. : 14118 & 11175

Description : GTAW



RELIANCE JAMNAGAR INSPECTION DIVISION

Material Specification : From A 106 Gr.B To A 106 Gr. B

	Actual Values	Range Qualified
ASME P-No. to ASME P-No.	1 TO 1	1 THROUGH 11
Pipe Diameter (in)	1" SCH.80	1" TO UNLIMITED
Filler Metal F-No.	6	6
Weld Deposit thickness for process (mm) :		
Root Run GTAW	2.5	5
Final Run GTAW	2.5	5
Welding Position	6G	ALL
Welding Progression	Uphill	Both

Visual Examination Results : SATISFACTORY Test Date : 5/04/07

Radiography Test Results : SATISFACTORY Qualification Status : Valid

Certfied by : P.S.RAO Validity Extended by :

Certfied Date : 7/04/07 Date When Extended :

Valid upto Date : 15/07/07 Certified Exnteded

Upto Date :

SIGNATURE OF CERTIFYING AUTHORITY

SHILPI ENGINEERING PVT. LTD. JAMNAGAR

P.S.Rao

(P.S.RAO)

RELIANCE
ENGINEERING ASSOCIATES (P) LIMITED

FIT UP AND WELD VISUAL REPORT

Project: ~~Jamnagar Refinery~~ D·M·D | Plant: Granulation | System: W·R·R.

Name of the Contractor: Randhawa const company

ISO / Line Number: 1001-40-21-673 | Piping Class: 12 | Date:

Service: | Report no: G-17

Equipment Number: WRR | Pre-Heat Temperature: AMBIENT

Equipment Drawing Number: | Inter pass Temperature: N/A

(Fill whichever is applicable)

Sl. no.	Joint number	Type of Joint	Size (NB)	Thickness (mm)	Dimensional & Alignment Check	Fit-up check	WPS number	Welder number	Back chip & NDE Inspection (If applicable)	Final weld visual	Remarks
01	FMJ.1	B/W	12"	8.38			000005	14	N/A		DPT-16/16 Mock due to delete of St I to IV line
02	FMJ.2	"	06	5.5			"	"	"	OK	
03	FMJ.3	"	06	"			"	"	"		
04	FMJ.4	"	06	"			"	"	"		

Note: Correctness of the material shall be ensured prior to Fit-up clearance.

	Contractor Execution	Contractor QC	REAL Execution	REAL QMD
Date	21/05/08	21-05-08	21/05/08	21/05
Name	Raj Kumar	BR MANDAL	S. Ahmad	CM
Signature	R.K. Singh			

RANDHAWA CONSTRUCTION COMPANY

(QW - 301,ASME Section IX)

WELDER PERFORMANCE QUALIFICATION RECORD



Welder Name	NARENDRA PRASAD	Welder No.	65		
WPS Number	0000020	WQT No.	RCC/WQT/84		
Welding Process(es) used	SMAW	Type	MANUAL		
Base Material(s) m welded	A-106 Gr B	Thickness	7.11		
			Actual Values	Range Values	
Backing metal, weld, metal, welded from both sides tec.)(QW-402)			F NO 3 With out backing F NO 4With backing	F NO1,2,3,4 With backing F NO 3 With out backing	
ASME "P" Number_____ to "P" Number_____			P NO 1 to P NO 1	P NO 1 through P NO 11,P NO 34 P NO 41 through NO 49	
( ) Plate ( ) Pipe ( ) Pipe to shape			6 inch NB	27/8' OD and above	
Filler Metal Specification(SFA)_classification			SFA 5.1 E-6010+E-7018		
Filler Metal "F" Number			F no 3+ F no 4	F no 3 With or With out backing F no 4 With backing	
Weld Deposit Thickness for GTAW Process			NA	NA	
Weld Deposit Thickness for SMAW Process			7.11	14.22	
Weld Deposit Thickness for GMAW Process			NA	NA	
Weld Deposit Thickness for FCAW Process			NA	NA	
Weld Deposit Thickness for SAW Process			NA	NA	
welding position(QW-405)			6G POSITION	ALL POSITIONS	
Progression			UP HILL	UP HILL	
Backing Gas for GTAW,PAW,or GMAW (QW-408)			NA	NA	
GMAW Transfer Mode (QW-409)			N.A	NA	
SMAW Welding Current Type/Polarity			DCEP	DCEP	
Visual Examination Result	SATISFACTORY				
Radio Test Result	ACCEPTED	RT Report No.	62	RT Report Dt.	15.2008
Fillet Weld-Fracture Test	NA			Length and Percent of Defect	NIL
Macro Test Fusion	NA	Fillet Leg Size	NA	Concavity / Convexity	
Welding Test Conducted by	Randhawa Construction Company				
Mechanical Test Conducted by	NA			Laboratory Test Number	NA

We certify that the statement in this record are correct and that t he test coupons were prepared welded and tested in accordance with requirements of Section IX of ASME code

RCC QC	H.B GOUDA
Test Witnessed by	MR. KUMAR BHAI PATEL

Randhawa Construction Company Q.C. Department IPCL Dandej

Reliance Engg. Associate Pvt. Ltd. REAL QC KUMARBHAI PATEL

RANDHAWA CONSTRUCTION COMPANY
IPCL-GC

REAL
STAMP WITH SIGNATURE

RANDHAWA CONSTRUCTION COMPANY

(QW - 301,ASME Section IX)

WELDER PERFORMANCE QUALIFICATION RECORD



Welder Name	NARENDAR PRASAD	Welder No.	65		
WPS Number	RRP/RCC/000003	WQT No.	RCC/WQT/100		
Welding Process(es) used	GTAW	Type	MANUAL		
Base Material(s) m welded	A-312TP316L	Thickness	5.54		
			Actual Values	Range Values	
Backing metal, weld, metal, welded from both sides tec.)(QW-402)			F No 6 without Backing	F No 6 with & with out Backing	
ASME "P" Number_____ to "P" Number_____			P NO 8 to P NO 8	P NO 8 TO P NO 8	
( ) Plate ( ) Pipe ( ) Pipe to shape			2" INCH NB	1" OD and Above	
Filler Metal Specification(SFA)_classification			SFA-5.9 ER-316L		
Filler Metal "F" Number			F No 6	F NO 6 With and With outBacking	
Weld Deposit Thickness for GTAW Process			5.54	11.08	
Weld Deposit Thickness for SMAW Process			NA	NA	
Weld Deposit Thickness for GMAW Process			NA	NA	
Weld Deposit Thickness for FCAW Process			NA	NA	
Weld Deposit Thickness for SAW Process			NA	NA	
welding position(QW-405)			6G POSITION	ALL POSITIONS	
Progression			UP HILL	UP HILL	
Backing Gas for GTAW,PAW,or GMAW (QW-408)			With Backing Gas	WITH & WITH OUT BACKING GAS	
GMAW Transfer Mode (QW-409)			N.A	NA	
SMAW Welding Current Type/Polarity			DCEN	DCEN	

Visual Examination Result	SATISFACTORY				
Radio Test Result	ACCEPTED	RT Report No.	155	RT Report Dt.	5.7.2008
Fillet Weld-Fracture Test	NA			Length and Percent of Defects	NSD
Macro Test Fusion	NA	Fillet Leg Size	NA	Concavity / Convexity	NA
Welding Test Conducted by	Randhawa Construction Company				
Mechanical Test Conducted by	NA			Laboratory Test Number	NA

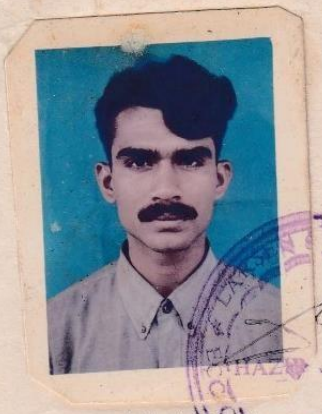
We certify that the statement in this record are correct and that t he test coupons were prepared welded and tested in accordance with requirements of Section IX of ASME code

RCC QC	H. B. GOUDA
Test Witnessed by	MR. KUMAR BHAI PATEL

Reliance Engg. Associate Pvt. Ltd.
REAL QC KBPatel
KUMARBHAI PATEL

RANDHAWA CONSTRUCTION COMPANY
IPCL-GC

REAL
STAMP WITH SIGNATURE



LARSEN & TOUBRO LIMITED

ECC CONTSTRUCTION GROUP

WELDERS PERFORMACE QUALIFICATION TEST

Section IX
Page /1 of 2
Date 25/02/2002

Welder Name MR. NARENDRA PRASAD Check No PTA-71 Stamp No E 857

Using WPS No. 802 Rev. '0'

the above welder is qualified following ranges.

Variable	Record Actual Values used in Qualification	Qualification Range
Process	SMAW	SMAW
Process Type	MANUAL	MANUAL
Backing	NA	NA
Material Spec	A 106 GR.B	A 106 - GR-B
Thickness	7.11 mm	1.6 mm To 14.22 mm
Groove	SINGLE 'V'	SINGLE 'V'
Fillet	BUTT WELD	BUTT WELD
Filler Metal -- Spec No.	E 6010+E 7018	E 6010 + E 7018
Class	SFA - 5.1	SFA - 5.1
F – No	3 & 4	3 & 4
Position	6G (6"ϕ)	ALL POSITION
Weld Progression	UPHILL	UPHILL
Gas Type	NA	NA
Shielding	NA	NA
Puring	NA	NA
ELECTRICAL Characteristics		
Current	DC	DC
Polarity	REVERSE	REVERSE

PUNJ LLOYD LTD

QW-484 WELDER / WELDING OPERATOR PERFORMANCE QUALIFICATIONS (WPQ)

(See QW-301, Section IX, ASME Boiler and Pressure Vessel Code)

Project : LNG Storage and Regasification Terminal, Phase - II, Dabhol)

QW-484 DP:QAQC
F21
REV.NO : 0

Welder's Name : NARENDRAPRASAD WQT Number : 857 Stamp No:MW516

Welding Process (es) used : SMAW Type : Manual

WPS followed by welder during welding of test coupon : PLL/LNG/WPS/212 Rev.0

Base Metal Welded P1 TO P1 Thickness 7.11mm

Base Metal Qualified P1 TO P1

Photo



Manual or Semiautomatic Variables for each process (QW-350)	Actual Values	Range Qualified
Backing(Metal, Weld Metal, Welded From Sides, Flux, Etc.)(QW-402)	NO	With or Without Backing
Base Metal Welded ASME P-NO ___1____ TO ASME P-NO ___1___ (QW-403)	P1 TO P1	P-No. 1 through P-No. 11, P-No. 34, P-No. 4X and unassigned metals of similar chemical composition to these metals
Base Metal Qualified ASME P-NO ___1____ TO ASME P-NO ___1___ (QW-403)	------	P1 TO P1
< > Plate <X> Pipe (Enter Diameter, If Pipe) (QW-403)	6"	2-7/8" O.D. and above
Filler metal specification (SFA): _____Clasification (QW-404)	SFA 5.1 E-6010(Root) & E-7018(Fill and Cap)	----
Filler Metal F-No. (QW-404)	F No.3(Root) & F No.4(Fill & Cap)	F No 1 & 2 with Backing F No 3 with or without Backing F No 4 with Backing
Filler Metal Variety For GTAW,SAW(QW-404)	NA	NA
Consumables insert for each welding process (QW-404)	NA	NA
Weld Deposit Thickness for each Welding Process (With Reinforcement) (QW-404)	7.11mm	14.22mm
Welding Positions (1G, 5G etc) (QW-405)	Pipe-Groove: 6G	Groove-Plate and Pipe over 24 in. O.D. - All Groove- Pipe < 24 in, O.D. - All Fillet-Plate and Pipe - All
Progression (Uphill / Downhill) (QW-405)	Uphill	Uphill
Backing Gas for GTAW or GMAW (QW-408)	N/A	N/A
GMAW transfer mode (QW-409)	N/A	N/A
GTAW Welding Current Type/ Polarity (QW-409)	DCEP	DCEP

Visual Examination Results (QW-302.4) Satisfactory

Guided Bend Test: NA Rep No : NA

(For alternative qualification of Groove Welds by Radiography)

Radiography Report No: 349/WQT Date : 21/3/2001

Fillet Weld Fracture Test - NA Length and percent of defects - NA in

Macro Test Fusion - NA Fillet leg size NA in. x in. Concavity / Convexity in.

Welding test conducted by : Seralathan of PLL and Sanjay Khare of KCIL

Mechanical tests conducted by : NA Laboratory test no. - NA

We certify that the statements in this record are correct and that the test coupons were prepared, welded, and tested in accordance with the requirements of Section IX of the ASME Code.

PUNJ LLOYD LIMITED	KCIL	LINGTEC	LRIS DPC
PLL/INSP: 15	SCIL		
Name: Naresh	Name:	Name: H. Chisholm	Name: R. L. Narayanan
Date: 28/03/01	Date:	Date: 19-7-2000	Date: 19/7/2001

WELDER'S PERFORMANCE QUALIFICATION RECORD (QW-484)

WELDER'S NAME : MR. NARENDRA KUMAR	STAMP NO. : GW:160	TS NO. :358
WELDING PROCESS (es) : SMAW	TYPE : MANUAL	WPS NO. 03

VARIABLES	ACTUAL VALUES USED IN QUALIFICATION	RANGE QUALIFIED
JOINTS : (QW-402)		
Backing	Without	With or without
BASE METALS (QW-403)		
Pipe Diameter	2" Ø	1" OD and above
P No.	P 1	P 1 thr' 'P 11 and P 4X
FILLER METALS (QW-404)		
Filler	Not applicable	Not applicable
F No.	3 & 4	3 & 1, 2 & 4
Inserts	Not applicable	Not applicable
't' weld deposit	3.91mm	7.82 mm
POSITION (QW-405)		
Position	6 G	All
Vertical welding	Uphill	Uphill
GAS (QW-408)		
Inert Baking	Not Applicable	Not applicable
ELECTRICAL (QW-409)		
Current Polarity	Reverse	Reverse / straight

RADIOGRAPHIC TEST RESULT

For alternative qualification of Groove welds by Radiography

Radiographic Result : Accepted vide RIR No.ROU/GDC/WPQ/27 Dated : 20/06/98

FILLET WELD TEST RESULTS

Fracture test (Describe the location, nature, and size/any crack/testing of the specimen)

Length and percentage of defects	:	NA
Macro Test Fusion	:	NA
Appearance Fillet Size	:	NA
Convexity	:	NA

TEST CONDUCTED BY : GANNON DUNKERLEY & CO., LIMITED (MED)

LABORATORY TEST NO. : Nil

We certify that the statement in this record are correct on that the test welds were prepared. Welded and tested in accordance with the requirements of Section IX of the ASME Code.

For GANNON DUNKERLEY & CO., LIMITED

Witnessed by :

RELIANCE PETROLEUM LIMITED

S.P. Joshi
for (V. Murali).

Released on 29.9.98

(A.K. SAHOO)
QA/QC Incharge
Date :20/06/98

W-160

WELDER PERFORMANCE QUALIFICATION TEST RECORD WR-1

(GDC)

Welders Name Mr. NARENDRA KUMAR Symbol TS-358

Job Name/No. RELIANCE PROJECT 22960 Test Type Pipe

Welding Process SMAW WPS used GDC-03

Base Material Specification SA 106 Gr B. Thickness 0.432"

Manual or Semiautomatic Variables/Each Process	Actual Values	Range Qualified
Backing (metal, weld metal, etc. [enter yes or no]	NO.	With or Without Back
ASME P-No. P1 to P-NO. P1	P1 to P1	P1 To P1
Plate / Pipe (Enter diameter if pipe)	6" Sch 80	2 7/8" OD and above
Filler Metal Specification E6010 E7018 Classification	SFA 5.1	SFA 5.1 and 5.5
Filler Metal F-No. (Process # 1process #2)	F3 and F4	Root - F3 fill & cap - F1 F2 F3
Consumable Insert (for GTAW) [enter yes or no]	NA	NA
Weld Deposit Thickness - Process #1	0.432"	0.864"
Weld Deposit Thickness - Process #2	NA	NA
Welding Position	6G	All position
Progression (uphill/downhill)	Uphill	Uphill Only
Backing Gas [enter yes or no]	NA	NA
GMAW Transfer mode	NA	NA
GTAW Welding current type/polarity	NA	NA

Machine Welding Variables for the Process Used	Actual Values	Range Qualified
Direct/remote visual control		
Automatic voltage control (AVC) for GTAW		
Automatic joint tracking	NA	NA
Welding position		
Consumable insert		
Backing (metal, weld metal, welded from both sides		

Guided Bend Test Results

P	Position	No.	Specimen	Acc	Rej	Position	No.	Specimen	Acc	Rej
I	Axis of Pipe 5G		Root or Side					Root or Side		
P	Horizontal ☐		Face or Side	NA		Axis of Pipe			NA	
E	Axis of Pipe 5G		Root or Side			Vertical 2G		Face or Side		
	Horizontal ☐		Face or Side			☐				

Radiographic Test Results Acceptable Position 6G Visual Examination : *Acceptable*

Welding test conducted by : *CRAFT TRAINING CENTRE*

Mechanical tests conducted by : *CRAFT TRAINING CENTRE* / NA

Laboratory test no : *Not applicable*

We certify that the statements made in this record are correct and that the test coupons were prepared, welded and tested in accordance with the requirements of ASME Section 9.

Date 09-4-98

By

BHATTACHARYA LEVEL II

Released on 29.9.98

WELDER PERFORMANCE QUALIFICATION TEST RECORD WR-1

Welders Name: NARENDRA KUMAR (JTS)
Social Security No: N/A
Job Name/No: RELIANCE JAMNAGAR REFINERY PROJECT 22960
Symbol: TS-.58
Test Type: PLATE
Welding Process: SMAW
WPS used: WPS-002
Base Material Specification: A 36
Thickness: .500 12 mm

Manual or Semiautomatic Variables/Each Process	Actual Values	Range Qualified
Backing (metal, weld metal, etc.) [enter yes or no]	YES	BACKING
ASME P-No P1 to P-No P1	P1 to P1	P1
☐ Plate ☐ Pipe (Enter diameter if pipe)	PLATE	PLATE & PIPE > 24"
Filler Metal Specification E 7018 Classification	5.1 / 7018	5.1 5.5
Filler Metal F-No (Process #1/Process #2)	F4	F4, F1, F2, F3
Consumable Insert (for GTAW) [enter yes or no]	NO	N/A
Weld Deposit Thickness - Process #1	.500 12 mm	1" 24 mm
Weld Deposit Thickness - Process #2	N/A	N/A
Welding Position	2G, 3G, 4G	All Positions
Progression (uphill/downhill)	uphill	uphill
Backing Gas [enter yes or no]	NO	N/A
GMAW Transfer mode	N/A	N/A
GTAW Welding current type/polarity	N/A	

Machine Welding Variables for the Process Used	Actual Values	Range Qualified
Direct/remote visual control		
Automatic voltage control (AVC) for GTAW		
Automatic joint tracking		
Welding position		
Consumable insert		
Backing (metal, weld metal, welded from both sides)		

Guided Bend Test Results

PIPE	Position	No.	Specimen	Acc	Rej	Position	No.	Specimen	Acc	Rej
	Axis of Pipe 5G Horizontal ☐		Root or Side			Axis of Pipe Vertical 2G ☐		Root or Side		
			Face or Side					Face or Side		
	Axis of Pipe 6G Horizontal ☐		Root or Side							
			Face or Side							

PLATE	Position	No.	Specimen	Acc	Rej	Position	No.	Specimen	Acc	Rej
	Flat 1G ☐		Root or Side			Vertical 3G ☐		Root or Side		
			Face or Side					Face or Side		
	Horizontal 2G ☐		Root or Side			Overhead 4G ☐		Root or Side		
			Face or Side					Face or Side		

Visual Examination: Acc ☒ Rej ☐

Fillet Weld Test Results: Fracture Acc ☐ Rej ☐; Macro Acc ☐ Rej ☐

Radiographic Test Results: Acc ☒ Rej ☐ NA ☐ Position 2G, 3G, 4G

Welding test conducted by: JAMNAGAR TRAINING [illegible]

Mechanical tests conducted by: N/A Laboratory test no: N/A

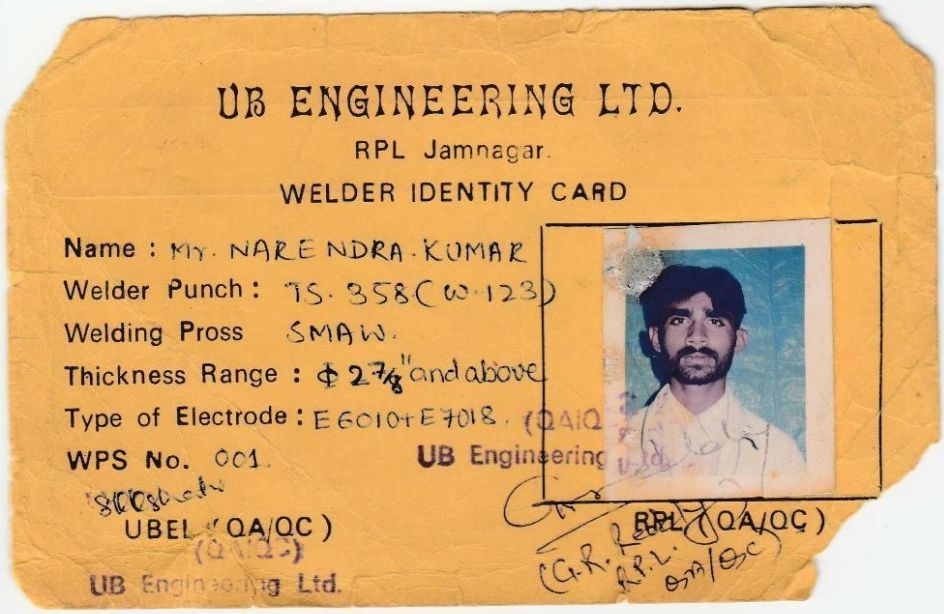
We certify that the statements made in this record are correct and that the test coupons were prepared, welded and tested in accordance with the requirements of ASME Section IX.

Date: 2 NOV 4[illegible]

By: [signature] Manager II
Manual Welding Engineer

ASME QC 1 NEWARK, NEW JERSEY 08020011

WR-1MAW.doc



UB ENGINEERING LTD.

RPL Jamnagar.

WELDER IDENTITY CARD

Name : Mr. NARENDRA KUMAR

Welder Punch : TS. 358 (W.123)

Welding Pross SMAW.

Thickness Range : Φ 2 7/8" and above

Type of Electrode : E6010+E7018. (QA/Q

WPS No. 001.

UB Engineering

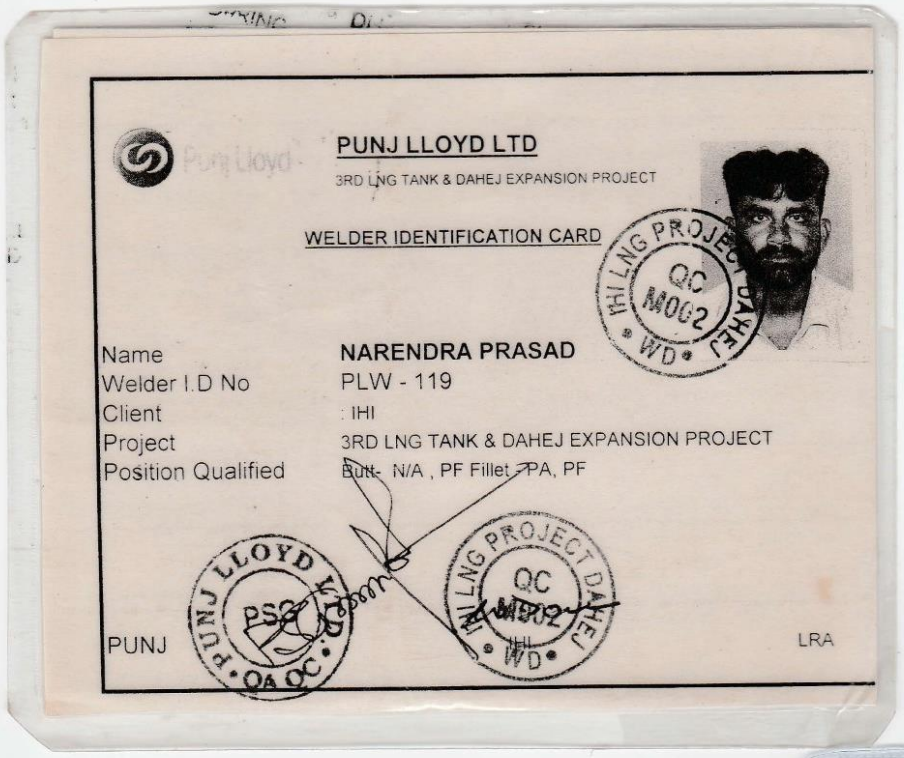
UBEL (QA/QC)

(QA/QC)

UB Engineering Ltd.

RPL (QA/QC)

(G.R. Reddy RPL QA/QC)



PUNJ LLOYD LTD

3RD LNG TANK & DAHEJ EXPANSION PROJECT

WELDER IDENTIFICATION CARD

IHI LNG PROJECT DAHEJ QC M002 WD

Name	NARENDRA PRASAD
Welder I.D No	PLW - 119
Client	: IHI
Project	3RD LNG TANK & DAHEJ EXPANSION PROJECT
Position Qualified	Butt- N/A , PF Fillet - PA, PF

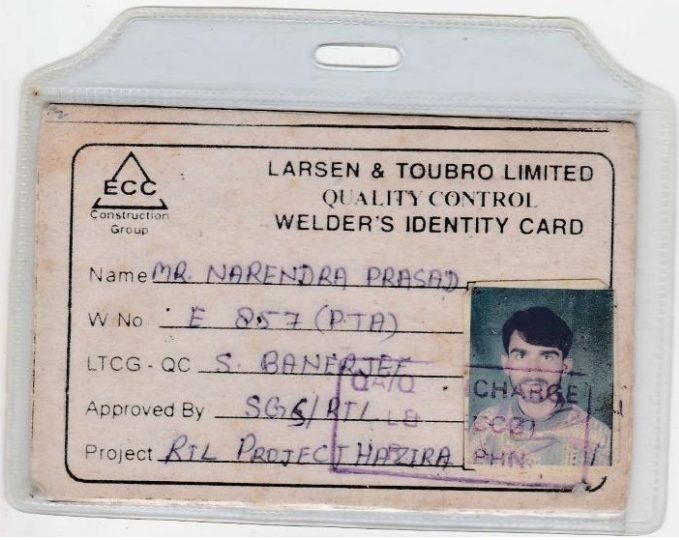
PUNJ LLOYD LTD. PSG QA QC

IHI LNG PROJECT DAHEJ QC M002 WD

PUNJ

IHI

LRA



ECC Construction Group

LARSEN & TOUBRO LIMITED

QUALITY CONTROL

WELDER'S IDENTITY CARD

Name MR. NARENDRA PRASAD

W No E 857 (PTA)

LTCG - QC S. BANERJEE

Approved By SGS/RTL LB

Project RTL PROJECT HAZIRA

QA/Q

CHARGE

CCC

PHN



Hindustan Unilever Ltd. Amli

Sew - 25

ID No: 11382

Contractor Name:

Sai Engineering Works

Employee Name:

Narendra R. Prasad

Address:

SILVASSA

WELDER

Medical Date: 08.Jun.2017 Exp. Date:07.Dec.2017

Safety Indu. Date08.Jun.2017 Due Date:07.Sep.2017

AUTHORISED SIGNATORY

VALIDITY

Material Spec.	Filler Wire or Electrode	Position	Qualification Date	RPL Inspection	Remarks
SA106 Gr. B	E 6010 + E 7018	6G	09.04.'98	Gnreddy (G.R. Reddy) R.P.L. GA/QC	

Material	Thk. Range	Type of Joint	Position Tested	Date of Testing	Signature Punj	Signature IHI	Signature LRA
A - 516 GR- 380	3-12mm	GTAW	6G POSITION	21.06.08			
		6G					
	ONLY OUTSIDE STRUCTURE WELDING						

WPS No	Thickness Range Qualified	Type Of Weld	Electrode Specification	Position	Date of Test	Valid upto	Remark Sign
A-106	1.6 mm	SMAW	E 6010	6G			
GR-B	to 14.72mm		E 7018				
Qualified		2 7/8	4 ϕ & ABOVE				

QA QUALITY CHARGE
R. I. ESPHIN

IDENTITY CARD



AUTHORITY SIGN

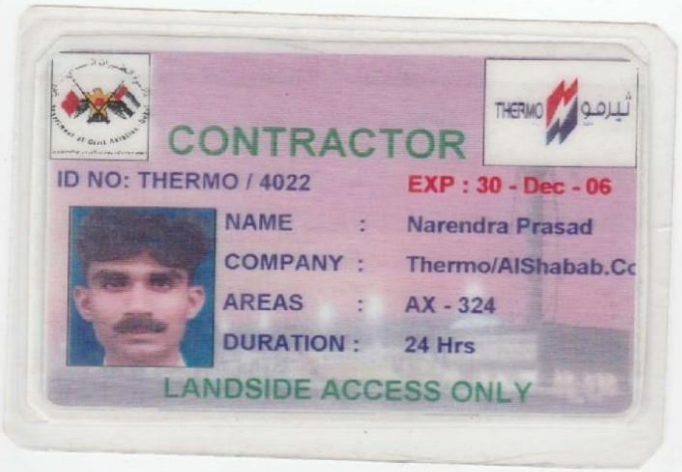
SEW-25

NAME: Narrender

DESIGNATION: welder

OFF. Sai Engineering

ODD.



CONTRACTOR

THERMO ثيرمو

ID NO: THERMO / 4022 EXP : 30 - Dec - 06

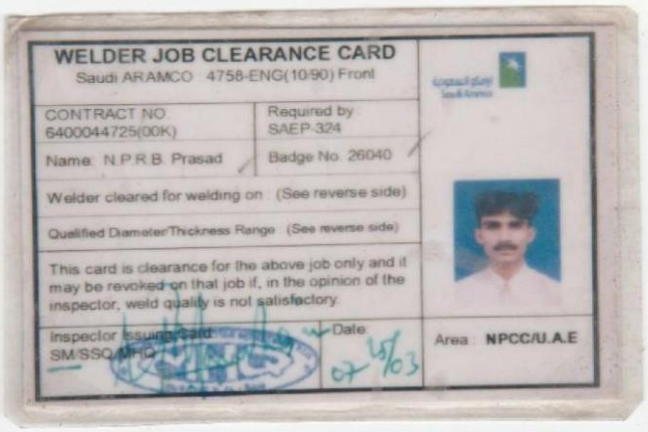
NAME : Narendra Prasad

COMPANY : Thermo/AlShabab.Co

AREAS : AX - 324

DURATION : 24 Hrs

LANDSIDE ACCESS ONLY

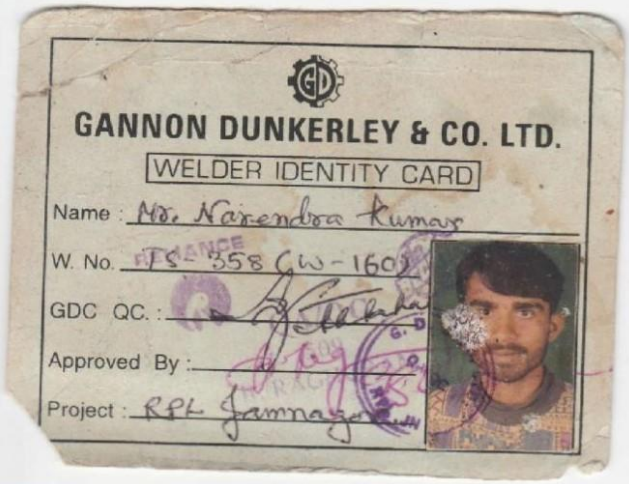


WELDER JOB CLEARANCE CARD

Saudi ARAMCO 4758-ENG(10/90) Front

CONTRACT NO. 6400044725(00K)	Required by SAEP-324
Name: N.P.R.B. Prasad	Badge No. 26040
Welder cleared for welding on: (See reverse side)	
Qualified Diameter/Thickness Range: (See reverse side)	
This card is clearance for the above job only and it may be revoked on that job if, in the opinion of the inspector, weld quality is not satisfactory.	
Inspector Issuing Card: SM/SSQ/MHO	Date: 07/5/03

Area: NPCC/U.A.E



GANNON DUNKERLEY & CO. LTD.

WELDER IDENTITY CARD

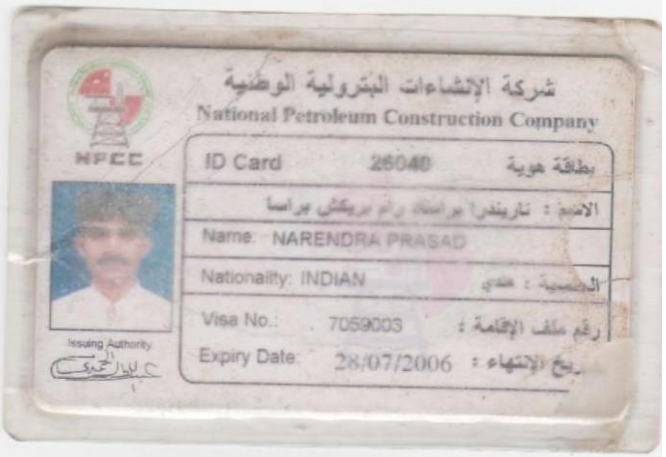
Name : Mr. Narendra Kumar

W. No. [illegible] 358 Gw-1602

GDC QC. :

Approved By :

Project : RPL Jamnagar



شركة الإنشاءات البترولية الوطنية

National Petroleum Construction Company

NPCC

ID Card 26040 بطاقة هوية

الاسم : ناريندرا براساد رام بريكش براسا

Name: NARENDRA PRASAD

Nationality: INDIAN الجنسية : هندي

Visa No.: 7059003 رقم ملف الإقامة :

Expiry Date: 28/07/2006 تاريخ الإنتهاء :

Issuing Authority



I. D. No. 65

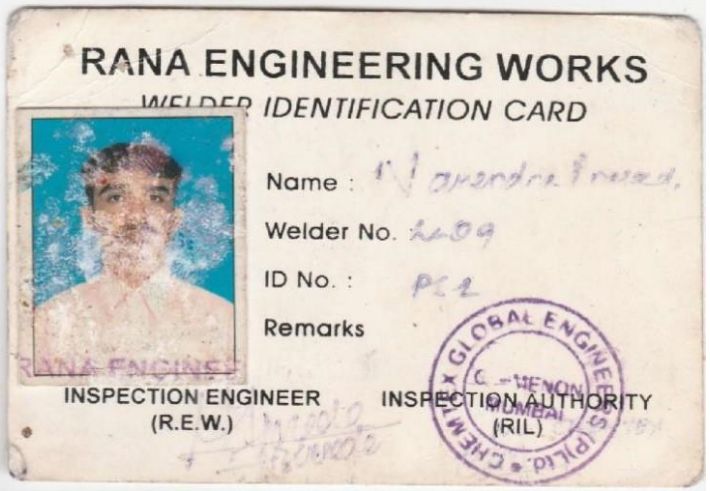
[illegible] sociate Pvt. Ltd.

RE[illegible]

KUMARBHAI PATEL

I. A.

RCC



RANA ENGINEERING WORKS

WELDER IDENTIFICATION CARD

Name : Narendra Prasad.

Welder No. 409

ID No. : PCL

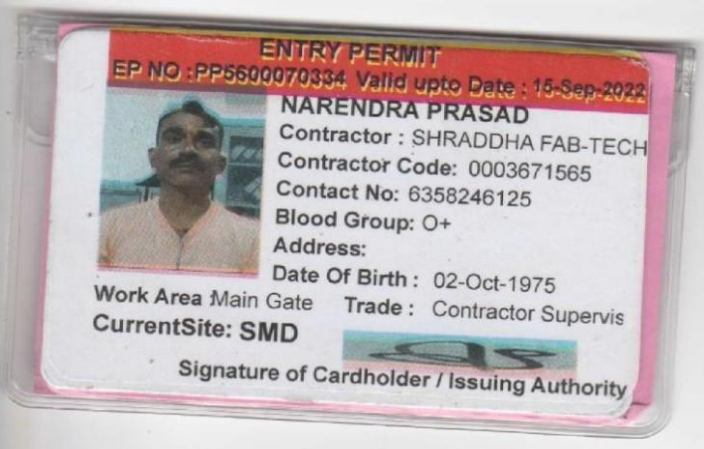
Remarks

RANA ENGINEERING WORKS

INSPECTION ENGINEER (R.E.W.)

GLOBAL ENGINEERS (I) Pvt. Ltd. • CHEMICAL DIVISION

INSPECTION AUTHORITY (RIL)



ENTRY PERMIT

EP NO :PP56000703334 Valid upto Date : 15-Sep-2022

NARENDRA PRASAD

Contractor : SHRADDHA FAB-TECH

Contractor Code: 0003671565

Contact No: 6358246125

Blood Group: O+

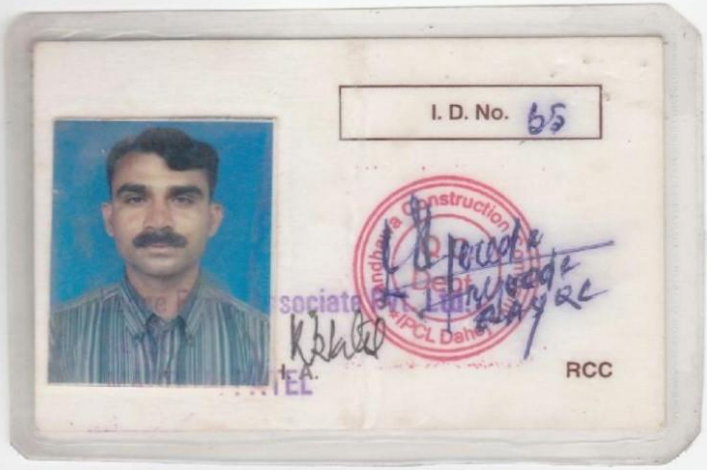
Address:

Date Of Birth : 02-Oct-1975

Work Area Main Gate Trade : Contractor Supervis

CurrentSite: SMD

Signature of Cardholder / Issuing Authority



I. D. No. 65

[illegible] sociate Pvt. Ltd.

[illegible] TEL

I. A.

RCC

SECURITY INSTRUCTION

* This Card is the Sole Property of DCA - EPD
* This ID is NOT TO BE USED with any other car except for the car number given above
* DCA - EPD will not be responsible if this card is lost, stolen or damaged

FOR EMERGENCY CALL :050 - 6455406

Badge No.	26040	NPCC
Name	N.P.R.B. Prasad	

Qualification Range

Code	WPS	Process	Material Range	Diameter Range	Thickness Range mm	Position	Consumable
B	SEE BELOW	SMAW	Group I & II	4" & above	5 to 50 mm	6GR-UP	E7016-1 E7018-1

Legend: A: - API 1104; B - AWS D1.1; C - ASME/ANSI B 31.3; D - AWS D1.2

UP - Uphill; DN - Downhill; RP - Rootpass; HP Hotpass

F/C - Fill & Cap; ALL - Full Butt Weld; APF - All Position Fillet

WPS Nos. S02/74, S02/75, S02/76, S02/77, S02/78, S02/79, S02/80, S02/81 & S02/82
Note: 6GR – Not qualified to weld root pass of single side butt welds.

WP'S No. MATL I II	Thick Qualified	Weld Process	Filler Electrode	Position	Date of Test	Valid up to	Sign.
GDC-03	2 7/8" OD & above	SMAW	E6010/E7018	6G	09.04.98	Full Satisfaction	

Released on 27.9.98

CA/QC 509 B. RAGHURAM

This card is the property of NPCC and must be returned upon visa expiry or end of service. In case of loss please contact NPCC immediately

تعتبر هذه البطاقة ملك للشركة ويجب اعادتها عند انتهاء الإقامة او انتهاء الخدمة. في حالة فقدانها يرجى ابلاغ الشركة فورا على

Tel: 5849000 — هاتف: ٥٥٤٩٠٠٠

P. O. Box 2058 — ص.ب ٢٠٥٨ - ابوظبي

Abu Dhabi - U.A.E. — الامارات العربية المتحدة

Blood Group B+ فصيلة الدم

Randhawa Construction Company

WELDER IDENTITY CARD

Name : Narendra Prasad
Company : Randhawa Construction Company
Dated Tested 5.7.2008 WPS No. 000003
Positions ALL PROCESS GTAW
Pipe Dia 1" OD & above W/THK UP TO 11.08mm
Electrodes ER 316 L RUNS 3
Code Qualified to ASME SECTION - IX
Inspected By REAL

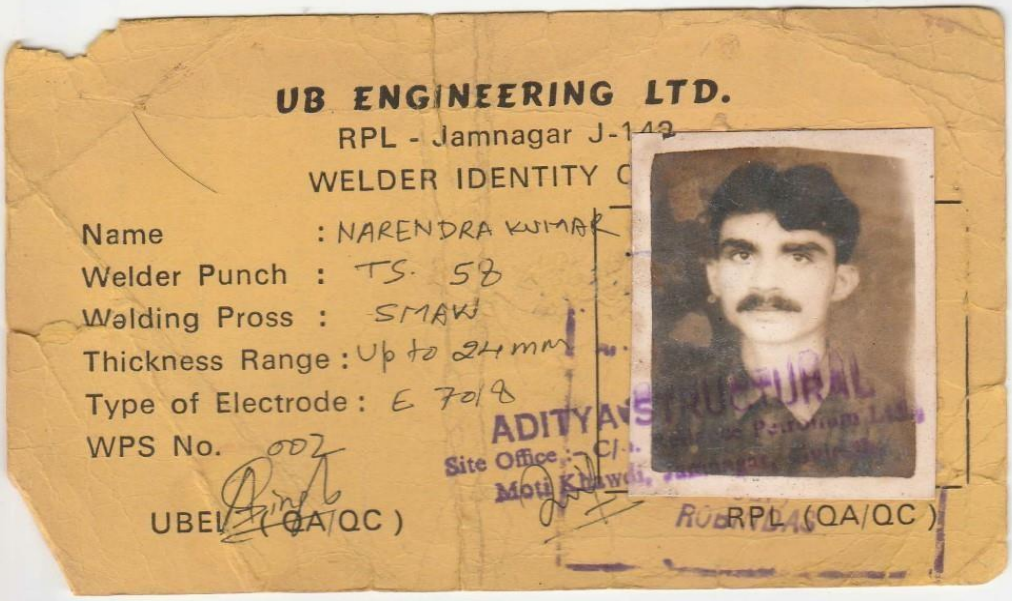
WPS NO.	MATERIAL TYPE	FILLER WIRE/ ELECTRODE TYPE	DIA/THK QUALIFIED	DIA/THK RANGE	POSITION QUALIFIED	DATE OF QUALIFICATION	PROCESS
[illegible]	[illegible]	E6010 E7018	3" 5.49	up to 10.98	[illegible]	[illegible]	[illegible]

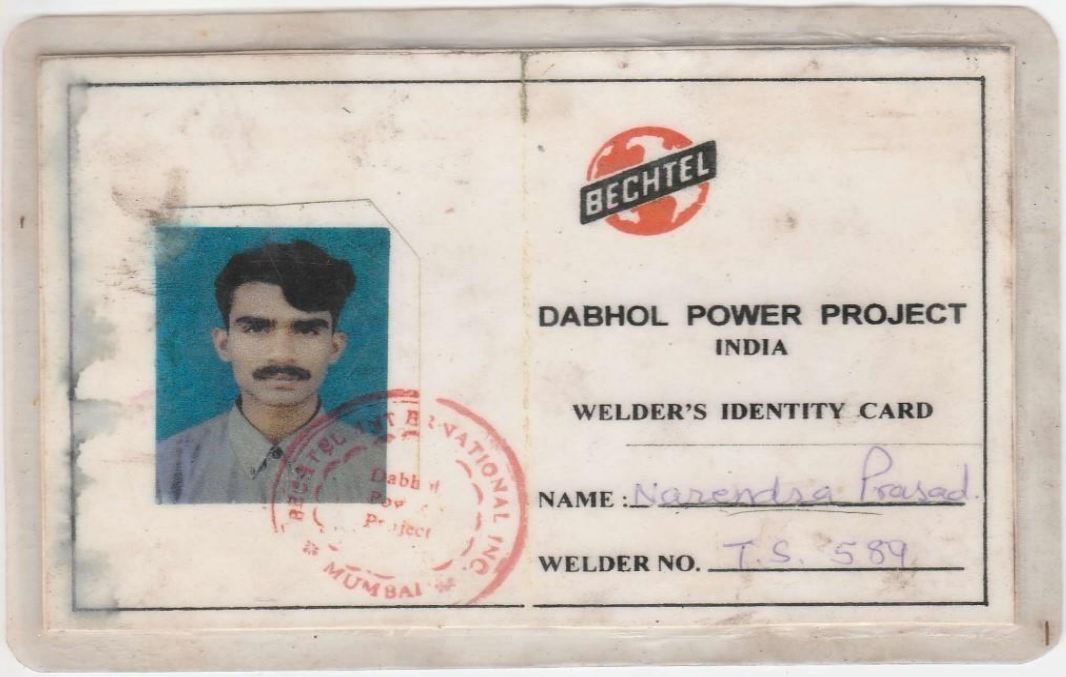
Name: Mr. Narendra prasad
Card No.: N022002
Name of Contractor : SFPL
Designation : Supervisor
Sign of Contractor :

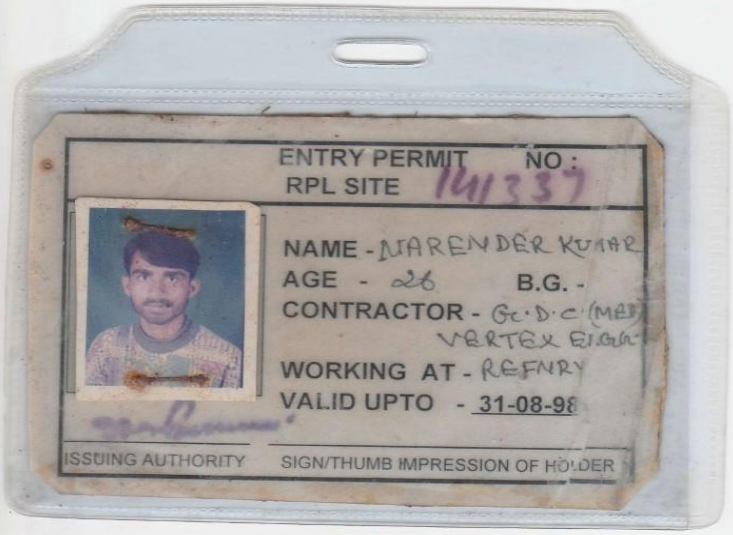
Randhawa Construction Company

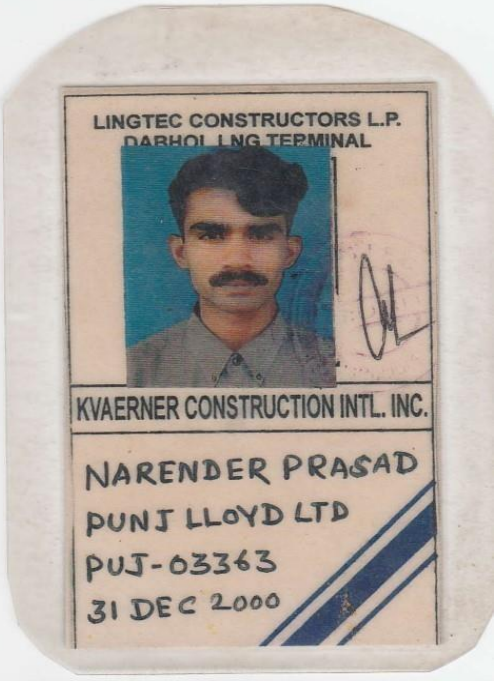
WELDER IDENTITY CARD

Name : NARENDRA PRASAD
Company : Randhawa Construction Company
Dated Tested 6.5.2005 WPS No. 0000020
Positions ALL PROCESS SMAW
Pipe Dia 2 7/8 OD & above W/THK UP TO 14.22mm
Electrodes E6010 + E7018 RUNS 3
Code Qualified to ASME SECTION - IX
Inspected By REAL


UB ENGINEERING LTD.
RPL - Jamnagar J-142
WELDER IDENTITY C
Name : NARENDRA KUMAR
Welder Punch : TS. 58
Welding Pross : SMAW
Thickness Range : Up to 24mm
Type of Electrode : E 7018
WPS No. 002
UBEL (QA/QC)
RPL (QA/QC)
ADITYA STRUCTURAL
Site Office :
Moti Khawdi, Jamnagar


BECHTEL
DABHOL POWER PROJECT
INDIA
WELDER'S IDENTITY CARD
NAME : Narendra Prasad
WELDER NO. T.S. 589
BECHTEL INTERNATIONAL INC.
Dabhol Power Project
MUMBAI


ENTRY PERMIT NO :
RPL SITE 141337
NAME - NARENDER KUMAR
AGE - 26 B.G. -
CONTRACTOR - G.D.C (MED) VERTEX ENGG
WORKING AT - REFNRY
VALID UPTO - 31-08-98
ISSUING AUTHORITY
SIGN/THUMB IMPRESSION OF HOLDER


LINGTEC CONSTRUCTORS L.P.
DABHOL LNG TERMINAL
KVAERNER CONSTRUCTION INTL. INC.
NARENDER PRASAD
PUNJ LLOYD LTD
PUJ-03363
31 DEC 2000

THERMO L.L.C.
Welder Card

Name : Narender Prasad
Welder ID No. : W-218
WPS No. : THERMO/WPS/102 Rev. A
Date of Test : 26 Nov 2005



THERMO LLC AX 324

Test Conducted By: DINESH
THERMO LLC QA/QC ENGINEER

Verified By:
HMRT

This Welder is Qualified for the Following As per ASME Section IX

	Variable	Actual Values	Range Qualified
1	Material	P1	P1
2	Process	SMAW	SMAW
3	Filler Metal	E6010 & E7018	Compatible
4	Position	6G	All Position
5	Progression	Uphill	Uphill
6	Diameter	6''	2 ½" NPS & above
7	Thickness	7.11 mm	1.6 to 14.22 mm

THERMO L.L.C.
Welder Card

Name : Narender Prasad
Welder ID No. : W-218
WPS No. : THERMO/WPS/105 Rev. 0
Date of Test : 21 Dec 2005



THERMO LLC AX 324

Test Conducted By:
THERMO LLC

Verified By:
HMRT

This Welder is Qualified for the Following As per AWS D1.1

	Variable	Actual Values	Range Qualified
1	Material	G - I	G-I
2	Process	SMAW	SMAW
3	Filler Metal	F4 (E7018)	F4, F3, F2, F1
4	Position	4G	1G, 4G
5	Progression	Backhand	Backhand for OH
6	Diameter	Not Applicable	24" NPS & Above
7	Thickness	10 mm	3mm to 20mm

THERMO L.L.C.
Welder Card

Name : Narender Prasad
Welder ID No. : W-218
WPS No. : THERMO/WPS/106 Rev. 0
Date of Test : 22 April 2006



THERMO LLC AX 324

Test Conducted By:
THERMO LLC QA/QC ENGINEER

Verified By:
QUALITY MANAGER
HMRT

This Welder is Qualified for the Following As per ASME Section IX

	Variable	Actual Values	Range Qualified
1	Material	P1	P1
2	Process	SMAW	SMAW
3	Filler Metal	E6010 & E7018	Compatible
4	Position	6G	All Position
5	Progression	Uphill	Uphill
6	Diameter	2''	¾" NPS & above
7	Thickness	3.91 mm	1.6 to 7.82 mm

वीज़ा / VISA

भारत गणराज्य / REPUBLIC OF INDIA

टाईप / Type	कोड / Code	राष्ट्रीयता / Nationality	पासपोर्ट न. / Passport No.
P	IND	भारतीय / INDIAN	W1958828



उपनाम / Surname

दिया गया नाम / Given Name(s)
NARENDRA PRASAD

जन्मतिथि / Date of Birth
02/10/1975

लिंग / Sex
M

जन्म स्थान / Place of Birth
KUSHI NAGAR,UTTAR PRADESH

जारी करने का स्थान / Place of Issue
LUCKNOW

जारी करने की तिथि / Date of Issue
12/08/2022

समाप्ति की तिथि / Date of Expiry
11/08/2032

P<IND<<NARENDRA<PRASAD<<<<<<<<<<<<<<<<<<<<<<
W1958828<1IND7510027M3208117107671177422 2<34

वीज़ा / VISA

EMIGRATION CHECK REQUIRED

W1958828

पिता / कानूनी अभिभावक का नाम / Name of Father / Legal Guardian
RAM BRIKSH PRASAD

माता का नाम / Name of Mother
ANARI DEVI

पति या पत्नी का नाम / Name of Spouse
SUMAN DEVI

पता / Address
VILL & POST-SIKTA

PS-KUBERSTHAN,KUSHI NAGAR

PIN:274303,UTTAR PRADESH,INDIA

पुराने पासपोर्ट का न. और इसके जारी होने की तिथि एवं स्थान / Old Passport No. with Date and Place of Issue
H9700824 20/01/2010 LUCKNOW

फाईल न. / File No.
LK1076711774222 - OLD PASSPORT REPORTED LOST

सत्यमेव जयते

Ministry of Health & Family Welfare
Government of India

Certificate for COVID-19 Vaccination

Issued in India by Ministry of Health & Family Welfare, Govt. of India

Certificate ID 42221421241

Beneficiary Details

Beneficiary Name / લાભાર્થી નું નામ	**Narendra Prasad**
Age / ઉંમર	**47**
Gender / લિંગ	**Male**
ID Verified / આઈ.ડી. ચકાસેલ	**Aadhaar # XXXXXXXX8131**
Unique Health ID (UHID)	**91-4845-4033-0434**
Beneficiary Reference ID	**9582108171966**
Vaccination Status / રસીકરણની સ્થિતિ	**Fully Vaccinated (2 Doses) and a Precaution Dose**

Vaccination Details

Vaccinated By / રસી આપવા વાળા નું નામ	**Vanita S Kom**
Vaccination At / રસીકરણ ની જગ્યા	**DNHPROOF18PLUS SAMARVANI SCHOL, Dadra and Nagar Haveli, Dadra and Nagar Haveli**

Dose Number ડોઝની સંખ્યા	Date of Dose ડોઝની તારીખ	Vaccine Name રસી નું નામ	Batch Number બેચ નંબર	Vaccine Type રસીનો પ્રકાર	Manufacturer ઉત્પાદક
1/2	**04 Apr 2021**	**COVISHIELD**	**4121Z014**	**COVID-19 vaccine, non-replicating viral vector**	**Serum Institute of India Pvt. Ltd.**
2/2	**09 Jul 2021**	**COVISHIELD**	**4121MC012**	**COVID-19 vaccine, non-replicating viral vector**	**Serum Institute of India Pvt. Ltd.**
Precaution dose	**02 Sep 2022**	**COVISHIELD**	**4122Z009M**	**COVID-19 vaccine, non-replicating viral vector**	**Serum Institute of India Pvt. Ltd.**



"દવા પણ, સાવધાની પણ
Together, India will defeat COVID-19"

- વડાપ્રધાન નરેન્દ્ર મોદી

In case of any adverse events, kindly contact the nearest Public Health Center/ Healthcare Worker/District Immunization Officer/State **Helpline No. 1075**

કોઈ પણ અણધાર્યું સ્થિતિના સંજોગોમાં કૃપા કરીને નજીકના જાહેર આરોગ્ય કેન્દ્ર/ આરોગ્ય કર્મચારીઓ / જિલ્લા રસીકરણ અધિકારી/ રાજ્ય હેલ્પલાઈન નં. 1075

COWIN
Winning Over COVID

This certificate can be verified by scanning the QR code at http://verify.cowin.gov.in