CURRICULUM VITE

- I was worked as a '6G TIG & ARC WELDER in (JGG) HYUNDAI, DAISHAN PLANT CONTRACTION Co. LTD.Basra Refinery Project IRAQ 14/12/2022 to 23/12/2024

POST APPLICATION FOR	:	"6G TIG & ARC WELDER" CS.SS.DSS.SDSS.
NAME	:	CHUNCHUN PRAJAPATI
FATHER NAME	:	ASHARAF PRAJAPATI
DATE OF BIRTH	:	05/01/1992
PLACE OF BIRTH	:	LATWA MURLIDHAR, U.P.
PRESENT ADDRESS	:	158, NH 28, MURLIDHAR, KUSHINAGAR, UTTAR PRADESH
CONTECT No. 7985412761	:	Mo. +91 9794612761, 9653005390,
E-MAIL ID	:	pchunchun9794@gmail.com
GENDER	:	MALE
MARITAL	:	MARRIED
NATIONALITY	:	INDIAN
LANGUAGE KNOWN	:	HINDI, ENGLISH
EDUCATIONIONAL QUALIFICATION	:	10th + 12th PASSED IN 2008

PASSPORT DETAILS:

PASSPORT No.	PLACE OF ISSUE	DATE OF ISSUE	DATE OF EXPIRY
S8017226	LUCKNOW	05/11/2018	04/11/2028

WORK EXPERIENCE: GULF IN 5 YEARS + INDIA 11 YEARS

- I was worked as a '6G TIG & ARC WELDER in Essar Contraction & Engineering Pvt. Ltd.IPCL Hazira Surat. Gujarat. Frome 03-11-2010 to 26-12-2011.
- I was worked as a '6G TIG & ARC WELDER in Lersen & Toubro Pvt. Ltd. RPL Jamnagar, Gujarat 19-03-2012 to 22-08-2013
- I was worked as a '6G TIG & ARC WELDER in Petron Enginneering Contraction Ltd. Panipat. Hariyana. 15-09-2013 to 12-05-2015

- I was worked as a '6G TIG & ARC WELDER in U B Enginneering Ltd. NTPC Hazira Surat. Gujarat. 08-06-2015 to 28-12-2017
- I was worked as a '6G TIG & ARC WELDER in WINTECH HDGSK JV Karbala Refinery Project IRAQ 13-02-2019 to 25-11-2019
- I was worked as a '6G TIG & ARC WELDER in DONG IL Industry Co., Ltd. HYUNDAI HDGSK JV Karbala Refinery Project IRAQ 13-02-2019 to 05-07-2020
- I was worked as a '6G TIG & ARC WELDER in (JGG) HYUNDAI, DAISHAN PLANT CONTRACTION Co. LTD.Basra Refinery Project IRAQ 14-12-2022 to 23-12-2024

DECALARATION:

I hereby declare that all the information given are true and correct to the best of my knowledge and belief

PLACE : KUSHINAGAR

DATE :

Yours Faithfully

CHUNCHUN PRAJAPATI





भारत गणराज्य REPUBLIC OF INDIA

टाईप / Type: P
राष्ट्र कोड / Country Code: IND
पासपोर्ट नं / Passport No.: S8017226

उपनाम / Surname: PRAJAPATI

दिया गया नाम / Given Name(s): CHUNCHUN

राष्ट्रीयता / Nationality: भारतीय / INDIAN
लिंग / Sex: M
जन्मतिथि / Date of Birth: 05/01/1992

जन्म स्थान / Place of Birth: KUSHINAGAR, UTTAR PRADESH

चुनचुन प्रजापति

जारी करने का स्थान / Place of Issue: LUCKNOW

जारी करने की तिथि / Date of Issue: 05/11/2018
समाप्ति की तिथि / Date of Expiry: 04/11/2028

P<INDPRAJAPATI<<CHUNCHUN<<<<<<<<<<<<<<<<<<<<<<
S8017226<2IND9201051M2811040<<<<<<<<<<<<<<<0

OBSERVATION / ملاحظات

18.02.2019

MISCELLANEOUS SERVICE / خدمات متفرقة

S8017226

पिता / कानूनी अभिभावक का नाम / Name of Father / Legal Guardian

ASHARFI PRAJAPTI

माता का नाम / Name of Mother

MUNNI DEVI

पति या पत्नी का नाम / Name of Spouse

पता / Address

158,VILL LATWA MURLIDHAR,POST SALEMGARH

PS TARAYA SUJAN,KUSHI NAGAR

PIN:274409,UTTAR PRADESH,INDIA

पुराने पासपोर्ट का नं. और इसके जारी होने की तिथि एवं स्थान / Old Passport No. with Date and Place of Issue

L3116228 02/07/2013 LUCKNOW

फाईल नं. / File No.

LK1072788758818 - OLD PASSPORT REPORTED LOST

DAESHIN PLANT CONSTRUCTION CO., LTD.

735, Yeosusandan-ro, Yeosu-si Jeollanam-do, KOREA 59614

Cert No: DSH-FCC-445

Certificate of Employment

Date:23-Dec-2024

This is to certify that **Mr. CHUNCHUN PRAJAPATI, Passport No. S8017226, INDIAN** has been working with Daeshin Plant Construction Co., Ltd. as "**PIPING WELDER"** for Basrah Refinery Upgrading Project (Iraq) in FCC Project from 14-Dec-2022 to 23-Dec-2024.

Daeshin Plant Co., Ltd. is thankful for his professionalism, intuition, diligence as well as his exemplary work as the **PIPING WELDER**. Furthermore, his devotion and energy put into FCC shall be recognized as one of the great contribute factors that helped the company maintain the Project Schedule.

Lastly, M/s. Daeshin Plant Construction Co., Ltd. will wish him the best and success in many years to come.

Yours sincerely,

DAESHIN PLANT CONSTRUCTION CO., LTD. B.E.S.T BASRA REFINERY UPGRADING PROJECT

Kang, Jung Hun

Branch Manager (Iraq)
M/s. Daeshin Plant Construction Co., Ltd.

BASRAH REFINERY UPGRADING PROJECT
WELDER QUALIFICATION RECORD

Contractor Job Code	0-8494-20-0000
Contract No	5360/B/2020
Project Doc. No.	SP-000-16700-2003
Page	1 of 1

Photograpgh



Welder's Name : PRAJAPATI CHUNCHUN 27-Dec-2022 W/N : DSP-031

Welding Process(es) used: GTAW + SMAW Type : MANUAL

Identification of WPS followed by welder durring of test coupon SGS-0101-N01

Base material(s) Welded A 106 Gr.B + A 106 Gr.B Thickness 10.97 mm (6" Sch.80)

Manual or Semi-automatic Variables for Each Process	Actual Values	Range Qualified
Backing(metal, weld metal, welded from both sides, flux, etc.)	GTAW WITHOUT/ SMAW WITH	GTAW WITH & WITHOUT/ SMAW WITH
P-No. 1 to P-No. 1	P-No. 1	P-No. 1
Plate Pipe (enter diameter, if pipe)	6"	2-7/8" and Above
Filler metal specification(SFA) : SFA5.18 & SFA5.1 Classification	ER70S-6 & E7018-1	ER70S-6 & E7018-1
Filler metal F-No.	6 & 4	6 & 4
Consumable insert for GTAW or PAW	N/A	N/A
Weld deposit thickness for each welding process	GTAW 3mm SMAW 7.97 mm	GTAW 6mm SMAW 15.94 mm
Welding position (1G, 5G, etc.)	6G	ALL POSITION
Progression (Uphill / Downhill)	Uphill	Uphill
Backing gas for GTAW, PAW, or GTAW : fuel gas for OFW	N/A	N/A
GMAW tranfer mode	N/A	N/A
Welding current type / polarirty	DCEN & DCEP	DCEN & DCEP

Machine Welding Variables for the process Used	Actual Values	Range Qualified
Direct / remote visual control	N/A	N/A
Automatic voltage control (GTAW)	N/A	N/A
Automatic joint tracking	N/A	N/A
Welding Position (1G, 5G, etc.)	N/A	N/A
Consumable insert	N/A	N/A
Backing (metal, weld metal, welded from both sides, flux, etc.)	N/A	N/A

Guided Bend Test Result (If required)

Type of Guided Bend Test	Side Results	Trans. R & F Results	Long. R & F Results
N/A	N/A	N/A	N/A
N/A	N/A	N/A	N/A
N/A	N/A	N/A	N/A

Radiographic test results Report No : DHN-RT-085 RT Results : ■ Accept ☐ Reject

(For altenative qualification of groove welds by radiography)

Fillet weld - Fracture test _____ Length and percentage of defect _____ mm

Macro test fusion _____ Fillet leg size _____ mm X _____ mm Concavity/convexity _____ mm

Welding Test Conducted by _____

Mechanical Test Conducted b Laboratory Test No.

DAESHIN PLANT	JGC / HDEC	EMPLOYER (If Required)
Name : SUDHIR SINGH	Name : SAI KRISHNA	Name : Chunchun Pogapati
Signature : Singh	Signature :	Signature :
Date : 27-Dec-2022	Date : 27th Dec 2022	Date : 23-12-2025

DAESHIN PLANT CONSTRUCTION CO., LTD. BASRA REFINERY UPGRADING PROJECT B.E.S.T

BASRAH REFINERY UPGRADING PROJECT
WELDER QUALIFICATION RECORD

Contractor Job Code	0-8494-20-0000
Contract No	5360/B/2020
Project Doc. No.	SP-000-16700-2003
Page	1 of 1

Photograpgh



Welder's Name : PRAJAPATI CHUNCHUN 27-Dec-2022 W/N : DSP-031

Welding Process(es) used: GTAW Type : MANUAL

Identification of WPS followed by welder durring of test coupon SGT-0101-N01

Base material(s) Welded A 106 Gr.B + A 106 Gr.B Thickness 5.54 mm (2" Sch.80)

Manual or Semi-automatic Variables for Each Process	Actual Values	Range Qualified
Backing(metal, weld metal, welded from both sides, flux, etc.)	WITHOUT	WITH & WITHOUT
P-No. 1 to P-No. 1	P-No. 1	P-No. 1
Plate Pipe (enter diameter, if pipe)	2"	3/4 and Above
Filler metal specification(SFA) : SFA5.18 Classification	ER70S-6	ER70S-6
Filler metal F-No.	6	6
Consumable insert for GTAW or PAW	N/A	N/A
Weld deposit thickness for each welding process	5.54	11.08
Welding position (1G, 5G, etc.)	6G	ALL POSITION
Progression (Uphill / Downhill)	Uphill	Uphill
Backing gas for GTAW, PAW, or GTAW : fuel gas for OFW	N/A	N/A
GMAW tranfer mode	N/A	N/A
Welding current type / polarirty	DCEN	DCEN

Machine Welding Variables for the process Used	Actual Values	Range Qualified
Direct / remote visual control	N/A	N/A
Automatic voltage control (GTAW)	N/A	N/A
Automatic joint tracking	N/A	N/A
Welding Position (1G, 5G, etc.)	N/A	N/A
Consumable insert	N/A	N/A
Backing (metal, weld metal, welded from both sides, flux, etc.)	N/A	N/A

Guided Bend Test Result (If required)

Type of Guided Bend Test	Side Results	Trans. R & F Results	Long. R & F Results
N/A	N/A	N/A	N/A
N/A	N/A	N/A	N/A
N/A	N/A	N/A	N/A

Radiographic test results Report No : DHN-RT-083 RT Results : ■ Accept ☐ Reject

(For altenative qualification of groove welds by radiography)

Fillet weld - Fracture test _____ Length and percentage of defect _____ mm

Macro test fusion _____ Fillet leg size _____ mm X _____ mm Concavity/convexity _____ mm

Welding Test Conducted b _____

Mechanical Test Conducted b Laboratory Test No.

DAESHIN PLANT	JGC / HDEC	EMPLOYER (If Required)
Name : SUDHIR SINGH	Name : SAI KRISHNA	Name : Chunchun Prajapati
Signature : Singh	Signature :	Signature :
Date : 27-Dec-22	Date : 27th Dec 2022	Date : 23-12-2025

DAESHIN PLANT CONSTRUCTION CO., LTD. B.E.S.T. BASRAH REFINERY UPGRADING PROJECT

BASRAH UPGRADING	**BASRAH REFINERY UPGRADING PROJECT** **WELDER QUALIFICATION RECORD**	Contractor Job Code 0-8494-20-0000 Contract No 5360/B/2020 Project Doc. No. SP-000-16700-2003 Page 1 of 1

Photograpgh



Welder's Name : CHUNCHUN PRAJAPATI 26-Sep-2023 W/N : DSP-031

Welding Process(es) used: GTAW Type : MANUAL

Identification of WPS followed by welder durring of test coupon SGT-0808-N01

Base material(s) Welded A 106 Gr.B + A 106 Gr.B Thickness 5.54 mm (2" Sch.80)

Manual or Semi-automatic Variables for Each Process	Actual Values	Range Qualified
Backing(metal, weld metal, welded from both sides, flux, etc.)	WITHOUT	WITH & WITHOUT
P-No. 8 to P-No. 8	P-No. 8	P-No. 8
Plate Pipe (enter diameter, if pipe)	2"	3/4 and Above
Filler metal specification(SFA) : SFA5.9 Classification	ER308L	ER308L
Filler metal F-No.	6	6
Consumable insert for GTAW or PAW	N/A	N/A
Weld deposit thickness for each welding process	5.54	11.08
Welding position (1G, 5G, etc.)	6G	ALL POSITION
Progression (Uphill / Downhill)	Uphill	Uphill
Backing gas for GTAW, PAW, or GTAW : fuel gas for OFW	YES	YES
GMAW tranfer mode	N/A	N/A
Welding current type / polarirty	DCEN	DCEN

Machine Welding Variables for the process Used	Actual Values	Range Qualified
Direct / remote visual control	N/A	N/A
Automatic voltage control (GTAW)	N/A	N/A
Automatic joint tracking	N/A	N/A
Welding Position (1G, 5G, etc.)	N/A	N/A
Consumable insert	N/A	N/A
Backing (metal, weld metal, welded from both sides, flux, etc.)	N/A	N/A

Guided Bend Test Result (If required)

Type of Guided Bend Test	Side Results	Trans. R & F Results	Long. R & F Results
N/A	N/A	N/A	N/A
N/A	N/A	N/A	N/A
N/A	N/A	N/A	N/A

Radiographic test results Report No : WQT-DHN-RT-0124 RT Results : ■ Accept ☐ Reject

(For altenative qualification of groove welds by radiography)

Fillet weld - Fracture test _____ Length and percentage of defect _____ mm

Macro test fusion _____ Fillet leg size _____ mm X _____ mm Concavity/convexity _____ mm

Welding Test Conducted b _____

Mechanical Test Conducted b Laboratory Test No.

DAESHIN PLANT	JGC / HDEC	EMPLOYER (If Required)
Name : SUDHIR SINGH	Name : SAI KRISHNA	Name : Chunchun Prajapati
Signature :	Signature :	Signature :
Date : 26/Sep/2023	Date : 26 Sept 2023	Date : 23-12-2025

DAESHIN PLANT CONSTRUCTION CO., LTD. BASRAH REFINERY UPGRADING PROJECT

BASRAH UPGRADING

BASRAH REFINERY UPGRADING PROJECT

WELDER IDENTIFICATION



NAME :	CHUNCHUN PRAJAPATI		
Badge No :	N/A	WELDER No:	DSP-031
Subcontractor :	DAESHIN PLANT Construction Co.,Ltd.		
ISSUE BY :			

Welder Performance Qualification in accordance with ASME IX

PROCESS	GTAW	GTAW + SMAW
MATERIAL	P-No. 1	P-No. 1
DIAMETER	3/4" and Above	2-7/8" and Above
THICKNESS	11.08 mm	GTAW : 6 mm, SMAW : 15.94
POSITION	ALL POSITION	ALL POSITION
Remarks		

BASRAH UPGRADING

BASRAH REFINERY UPGRADING PROJECT

WELDER IDENTIFICATION



NAME :	CHUNCHUN PRAJAPATI		
Badge No :	N/A	WELDER No:	DSP-031
Subcontractor :	DAESHIN PLANT Construction Co.,Ltd.		
ISSUE BY :			

Welder Performance Qualification in accordance with ASME IX

PROCESS	GTAW	GTAW + SMAW
MATERIAL	P-No. 1 / P-No. 8	P-No. 1
DIAMETER	3/4" and Above	2-7/8" and Above
THICKNESS	11.08 mm	GTAW : 6 mm, SMAW : 15.94
POSITION	ALL POSITION	ALL POSITION
Remarks		

HYUNDAI ENGINEERING & CONSTRUCTION JGC BASRAH UPGRADING



DSP-031 / CHUNCHUN PRAJAPATI

GTAW / GT+SM

6G / PIPE

GTAW (11.08), GT+SM (21.94)

CS / SS (GTAW Only)

WELDER IDENTIFICATION CARD



ID NO. HDGSK-A-1979

NAME CHUNCHUN PRAJAPATI

Qlfd Date 4-Apr-19

This is to certify that the above person is qualified in accordance with the applicable Codes & Standards.

APPROVED BY

HYUNDAI ENG & CONST ★ GS ENG & CONST ★ HYUNDAI ENG ★ SK ENG & CONST
HDGSK JV
QA / QC

Site Quality Control Manager

QUALIFICATION DETAILS

NAME : CHUNCHUN PRAJAPATI ID NO. : HDGSK-A-1979

No.	Welding Process	Type	Base Metal Range P-No.	Dia Inch Min.	Dia Inch Max.	Thickness (mm) Min.	Thickness (mm) Max.	ER70S-3 Spec-No	ER70S-3 F-No.	Position	Date of Qualified
1	GTAW	Manual	P-1-15F,34,41-49	1"	Unlimited	1.5	11.08	5.18	6	All	4-Apr-19
2	GTAW	Manual	P-1,P-8	1"	Unlimited	1.5	11.08	5.9	6	All	4-Apr-19

Note:- Welder Qualified for dissimilar filler Metal 309L.

HYUNDAI ENG & CONST ★ GS ENG & CONST ★ HYUNDAI ENG ★ SK ENG & CONST
HDGSK JV
QA / QC

Thickness in mm & "Dia in inches"

WELDER IDENTIFICATION CARD



ID NO. HDGSK-A-1979

NAME CHUNCHUN PRAJAPATI

Qlfd Date 14-Sep-19

This is to certify that the above person is qualified in accordance with the applicable Codes & Standards.

APPROVED BY

HYUNDAI ENG & CONST ★ GS ENG & CONST ★ HYUNDAI ENG ★ SK ENG & CONST
HDGSK JV
QA / QC

Site Quality Control Manager

QUALIFICATION DETAILS

NAME : CHUNCHUN PRAJAPATI ID NO. : HDGSK-A-1979

No.	Welding Process	Type	Base Metal Range P-No.	Dia Inch Min.	Dia Inch Max.	Thickness (mm) Min.	Thickness (mm) Max.	ER70S-3 Spec-No	ER70S-3 F-No.	Position	Date of Qualified
1	GTAW	Manual	P-1-15F,34,41-49	1"	Unlimited	1.5	11.08	5.18	6	All	4-Apr-19
2	GTAW	Manual	P-1,P-8	1"	Unlimited	1.5	11.08	5.9	6	All	4-Apr-19
3	GTAW	Manual		1"	Unlimited	1.5	5.56	5.9	6	All	14-Sep-19

Note:- Welder Qualified for dissimilar filler Metal 309L.

HYUNDAI ENG & CONST ★ GS ENG & CONST ★ HYUNDAI ENG ★ SK ENG & CONST
HDGSK JV
QA / QC

This Welder Qualified for GTAW on P.NO-8

Thickness in mm & "Dia in inches"

WELDER IDENTIFICATION CARD



ID NO. HDGSK-A-1979

NAME CHUNCHUN PRAJAPATI

Qlfd Date 9-Jun-19

This is to certify that the above person is qualified in accordance with the applicable Codes & Standards.

APPROVED BY

HYUNDAI ENG & CONST ★ GS ENG & CONST ★ HYUNDAI ENG ★ SK ENG & CONST
HDGSK JV
QA / QC

Site Quality Control Manager

QUALIFICATION DETAILS

NAME : CHUNCHUN PRAJAPATI ID NO. : HDGSK-A-1979

No.	Welding Process	Type	Base Metal Range P-No.	Dia Inch Min.	Dia Inch Max.	Thickness (mm) Min.	Thickness (mm) Max.	ER70S-3 Spec-No	ER70S-3 F-No.	Position	Date of Qualified
1	GTAW	Manual	P-1-15F,34,41-49	1"	Unlimited	1.5	11.08	5.18	6	All	4-Apr-19
2	GTAW	Manual	P-1,P-8	1"	Unlimited	1.5	11.08	5.9	6	All	4-Apr-19

Note:- Welder Qualified for dissimilar filler Metal 309L.

HYUNDAI ENG & CONST ★ GS ENG & CONST ★ HYUNDAI ENG ★ SK ENG & CONST
HDGSK JV
QA / QC

This Welder Qualified for GTAW on P.NO-8

Thickness in mm & "Dia in inches"

DONG IL Industry Co., Ltd
(Sinjeong-Dong) #18, Bongwol-ro 14 beon-gil
Nam-Gu, Ulsan, 680-828, Korea.
Tel : +82-52-271-8009~10, 261-6611~3,
Fax : +82-52-267-8148

HYUNDAI ENGINEERING & CONSTRUCTION
HYUNDAI ENGINEERING CO., LTD.
GS E&C
SK E&C
HDGSK JV

Date: 2020-07-05

Employment Certificate

To whom it may Concern:

This is certify that **Mr. CHUNCHUN PRAJAPATI**, Indian Nationality Holder of Passport No: **S8017226** has been working with us **TIG & ARC WELDER** in our Karbala Refinery Project under HDGSK JV (HD, GS, SK) Construction Co., Ltd, in Republic of Iraq.

Employee ID Number	:	**S15IW-0152**
Date of Joining	:	**2019-02-13**
Date of Exit	:	**2020-07-05**

This certification is issued upon the request of the above employee, for Whatever purpose this may serve him best.

For

Authorized Signatory,

JEONG JUNMO
ADMIN MANAGER
IRAQ KARBALA REFINERY PROJECT
DONG IL Industry Co,. Ltd

DONGIL INDUSTRY CO.,LTD. IRAQ KARBALA REFINERY PROJECT

JM

WINTECH
Welding Innovation Technology

35KM SOUTHERN STRATEGIC ROAD
KARBALA CITY, REPUBLIC OF IRAQ

Date: 25 Nov 2019

SERVICE CERTIFICATE

TO WHOM IT MAY CONCERN:

We, HDGSK, here by certify that **Mr. CHUN CHUN PRAJAPATI** an Indian National holder of valid Passport No. **S8017226** has worked at our Karbala Refinery Project as **WELDER** from 13 Feb, 2019 to 25 Nov, 2019.

This certificate is issued to him as per his request for whatever legal purpose it may serve him without any legal obligation from the company's part.

Very truly yours,

AUTO WELDING SYSTEM
WINTECH
WELDING INNOVATION & TECHNOLOGY

Myung Soo, Kim
Site Manager
Karbala Refinery Project
Wintech Co, Ltd.

Attachment #3 Certificate

SCOP

WELDER PERFORMANCE QUALIFICATION RECORD [WPQR]

HDGSK JV



Project/No. : KARBALA REFINERY PROJECT
Welder ID No. : HDGSK-A-1979
Subcontractor : HDGSK-JV(Area-A-PKG#1)
Welder Name : CHUNCHUN PRAJAPATI
Using WPS : HDGSK-WPS-08/01-GT-001
Qualify Date : 4-Apr-19

VARIABLES		ACTUAL VALUES	QUALIFIED RANGE
Welding Process		GTAW	GTAW
Type of Process (Manual/Auto.)		Manual	Manual
Backing		With	With(Backing gas)
Base Material		P-NO.1 To P-NO.1	P-No.1,8,15F, 34, 41-49
Thickness (Groove/Fillet)		5.54 mm	1.5 mm ~ 11.08 mm
Diameter (Groove/Fillet)		2"(DN 50)	1"(25mm) ~ Unlimited
Filler Metal	Spec. No	SFA 5.9	ALL
	Class	ER309L	ALL
	F-No.	6	ALL F-NO. 6
Welding Position		6G	ALL
Weld Progression(Up/Down)		UP HILL	UP HILL
Type of Gas		Ar(99.99%)	Ar(99.99%)
Electrical Characteristics	Current	DC	DC
	Polarity	EN	EN

RADIOGRAPHIC TEST RESULTS (for Alternative Qualification of Groove Welds by Radiography)

Report No. : IONE-QA-A-RT-ANS-WQT-0157 RT Results : ■ Accept ☐ Reject

GUIDED BEND TEST RESULTS

Type & Fig No.	Results	Type & Fig No.	Results
NA	NA	NA	NA

FILET WELD RESULTS

Fracturs Test : NA

Length and Percent of Defects : NA mm, NA %

Macro Test Fusion : NA

Fillet Leg Size : NA mm, NA mm, Convexity NA mm, Concavity NA mm

Test Conducted By : NA Laboratory Test No. : NA

We certify that statements in this record are correct and that the test coupons were prepared, welded and tested in accordance with the requirements of;

■ ASME code Sec. IX ☐ ASW D1.1 ☐ API 1104

Prepared by _____ Date 4-Apr-19

Reviewed by _____ Date 4-Apr-19

Approved by _____ Date 4-Apr-19

HYUNDAI ENG & CONST * GS ENG & CONST * HDGSK JV QA/QC * HYUNDAI ENG & CONST * SK ENG & CONST

Attachment #3 Certificate

SCOP

WELDER PERFORMANCE QUALIFICATION RECORD [WPQR]

HYUNDAI HYUNDAI GS E&C SK E&C
HDGSK JV



Project/No. : KARBALA REFINERY PROJECT
Welder ID No. : HDGSK-A-1979
Subcontractor : HDGSK-JV(Area-A-PKG#1)
Welder Name : CHUNCHUN PARJAPATI
Using WPS : HDGSK-WPS-10H/10H-GT-001
Qualify Date : 14-Sep-19

VARIABLES		ACTUAL VALUES	QUALIFIED RANGE
Welding Process		GTAW	GTAW
Type of Process (Manual/Auto.)		Manual	Manual
Backing		With	With (Inert gas backing)
Base Material		P-NO-10H	P-NO-4,5,8,10H
Thickness (Groove/Fillet)		2.77 mm	1.5 mm~5.54 mm
Diameter (Groove/Fillet)		2"(DN 60.33)	1"(25.4 mm) ~ Unlimited
Filler Metal	Spec. No	SFA 5.9	ALL
	Class	ER2209	ALL
	F-No.	6	ALL F-NO. 6(with inert gas)
Welding Position		6G	6G
Weld Progression(Up/Down)		UP HILL	UP HILL
Type of Gas		Ar(99.99%)	Ar(99%)
Electrical Characteristics	Current	DC	DC
	Polarity	EN	EN

RADIOGRAPHIC TEST RESULTS (for Alternative Qualification of Groove Welds by Radiography)

Report No. : IONE-QA-A-RT-ANS-WQT-0191 RT Results : ■ Accept ☐ Reject

GUIDED BEND TEST RESULTS

Type & Fig No.	Results	Type & Fig No.	Results
NA	NA	NA	NA

FILET WELD RESULTS

Fracturs Test : NA

Length and Percent of Defects : NA mm, NA %

Macro Test Fusion : NA

Fillet Leg Size NA mm, NA mm, Convexity NA mm, Concavity NA mm

Test Conducted By : NA Laboratory Test No. : NA

We certify that statements in this record are correct and that the test coupons were prepared, welded and tested in accordance with the requirements of;

■ ASME code Sec. IX ☐ ASW D1.1 ☐ API 1104

HYUNDAI ENG & CONST ★ GS ENG & CONST ★ HYUNDAI ENG ★ SK ENG & CONST ★ HDGSK JV QA/QC

Prepared by Md Rizwan Qasim Reviewed by [signature] Approved by

Date 14-Sep-19 Date 16-Sep-2019 Date 16 Sep 2019

ESSAR STEEL

ESSAR CONSTRUCTION & ENGINEERING PVT. LTD.

MOTI KHAVADI JAAM 312/A GUJARAT, INDIA
TEL NO. : 2895 2550, FAX NO.: 2 410 5544
E-Mail : essar_company@gmail.com

26/12/2011.

TO WHOM IT MAY CONCERN

This is to certify that Mr. Chunchun Prajapti has been working with us as a "6G Arc & Argon Welder" with effect from 03-11-2010 to 26-12-2011 Working with us for our construction site IPCL Hazira Surat, Gujarat.

During the period, we found him sincere, efficient and hard working. He left us on his own accord for better future prospects.

We wish him all the success in his future career.

For ESSAR CONST. & ENGG. PVT. LTD.

For ESSAR CONST&.ENGG. PVT. LTD.
IPCL HAZIRA SURAT
GUJARAT

Site In charge

ESSAR CONSTRUCTION & ENGINEERING PVT. LTD.

MOTI KHAVADI JAAM 312/A GUJARAT, INDIA
TEL NO. : 2895 2550, FAX NO.: 2 410 5544
E-Mail : essar_company@gmail.com



Welder Name : CHUNCHUN PRAJAPTI
Welder No. : W/T - 34
WPS No. : 26
Date of Qualification : 03.11.2010
The above Welder is qualified for the following ranges :

For ESSAR CONST&.ENGG. PVT. LTD.
IPCL HAZIRA SURAT
GUJARAT

Variable	Record Actual Values Used in Qualification	Qualification Ranges
1. Process	GTAW/SMAW	GTAW/SMAW
Process Type	Manual	Manual
2. Materials Details	----------	----------
Material Spec.	ASTM A-106- GRB	ASTM A-106- GRB
Thickness	5.54 MM	11.08 MM
Diameter	6"X 80 SCH	6"X 80 SCH
Groove	SINGLE V	SINGLE V
Fillet	N/R	N/R
3. Electrodes/Filler wire details	N/R	N/R
Fillet Metal Spec. No.	ER-70S2, E-7018	ER-70S2, E-7018
Class	02	02
F. No.	N/R	N/R
4. Position	6G TIG ARC	ALL
5. Weld Progression	UPHILL	UPHILL
6. Shielding/Puraing Requirement	N/R	N/R
Gas Type	ARGON	ARGON
Shielding	N/R	N/R
Puraing	N/R	N/R
7. Electrical Characteristics:	N/R	N/R
Current	DC-90 TO 110 AMP	DC-90 TO 110 AMP
Polarity	DCSP	DCSP

Test	
Name of Test	DEPE & X-RAY TEST
Guided Band Test	N/R
Radiography Test	SATISFACTORY
Fracture Test	N/R
Micro Test	N/R
Test Conducted by	EIL
Laboratory Test Report	SATISFACTORY
Date	03.11.2010

For ESSAR CONST&.ENGG. PVT. LTD.
IPCL HAZIRA SURAT
GUJARAT

Signature

Real / Quality
Management Dept

Signature

ECC

LARSEN & TOUBRO LIMITED

POWER & SOURCE

Registered Office :
L & T House,
Ballard Estate,
P.O. Box- 328
Bombay - 400 038.
Telephone : 'CIVICON'

MECHANICAL, ELECTRICAL, ENGINEERS & CONSTRUCTION

REF. NO. L&T/WD/554/13.

DATE 22.08.2013

TO WHOM IT MAY CONCERN

This is to certify that **MR. CHUNCHUN PRAJAPTI**, has been worked in our concern as a **"6G TIG & ARC WELDER"** from **19.03.2012 to 22.08.2013**, at our site **RPL JAMNAGAR, GUJRAT.**

During the period of his service he has compromise on his duties to be him honest, hard working, efficient and very sincere man.

This certificate is being issued to him for whatever purpose it may serve him.

We wish him all success in his future endeavors.

For LARSEN & TOUBRO LIMITED

LARSEN & TOUBRO LTD. ECC DIVISION

SITE IN CHARGE



LARSEN & TOUBRO LIMITED

ECC

QUALITY CONTROL

WELDER'S IDENTITY CARD

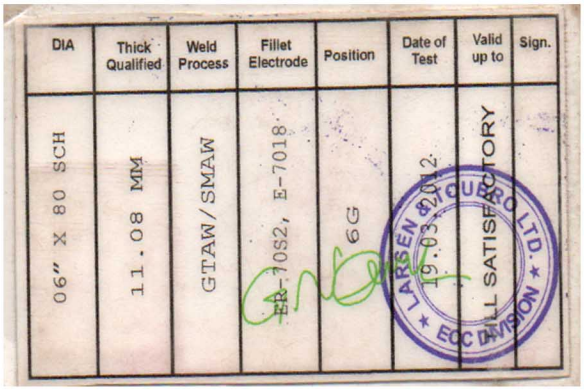
Name : CHUNCHUN PRAJAPATI

W.No. : W/S - 27

Approvedby : SUNIL KUMAR

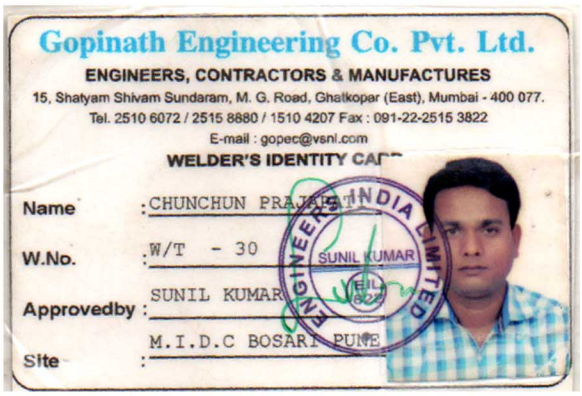
Project : RPL JAMNAGAR, GUJARAT

ENGINEERS INDIA LIMITED — SUNIL KUMAR — EIL 827



DIA	Thick Qualified	Weld Process	Fillet Electrode	Position	Date of Test	Valid up to	Sign.
06" X 80 SCH	11.08 MM	GTAW/SMAW	ER-70S2, E-7018	6G	19.03.2012	TILL SATISFACTORY	

LARSEN & TOUBRO LTD. ★ ECC DIVISION ★



Gopinath Engineering Co. Pvt. Ltd.

ENGINEERS, CONTRACTORS & MANUFACTURES

15, Shatyam Shivam Sundaram, M. G. Road, Ghatkopar (East), Mumbai - 400 077.

Tel. 2510 6072 / 2515 8880 / 1510 4207 Fax : 091-22-2515 3822

E-mail : gopec@vsnl.com

WELDER'S IDENTITY CARD

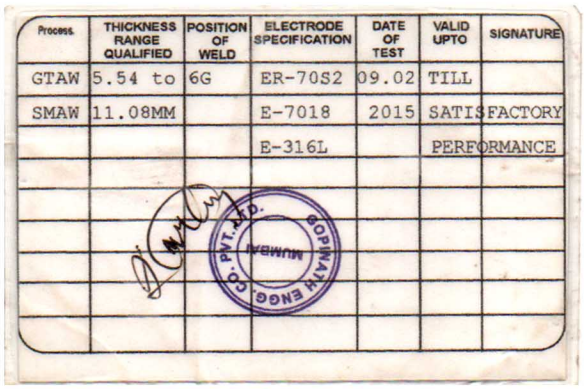
Name : CHUNCHUN PRAJAPATI

W.No. : W/T - 30

Approvedby : SUNIL KUMAR

Site : M.I.D.C BOSARI PUNE

ENGINEERS INDIA LIMITED — SUNIL KUMAR — EIL 827



Process	THICKNESS RANGE QUALIFIED	POSITION OF WELD	ELECTRODE SPECIFICATION	DATE OF TEST	VALID UPTO	SIGNATURE
GTAW	5.54 to	6G	ER-70S2	09.02	TILL	
SMAW	11.08MM		E-7018	2015	SATISFACTORY	
			E-316L		PERFORMANCE	

GOPINATH ENGG. CO. PVT. LTD. MUMBAI



ID No. 050

ELTRON ENGG. CONST. Quality Control

PECL

UB ENGINEERING LIMITED

(Formerly WESTERN INDIA ENTERPRISES LIMITED)
504, "SAHYOG," 56 NEHRU PLACE, NEW DELHI- 110019 INDIA
Tel. : (011) 6450191 ◻ Telex : 142-7221 WIE IN
Fax : (011) 6450191 ◻ Gram : ERUDITE

wie

DIVISION

Date : 08-06-2015

TO WHOM IT MAY CONCERN

This is to certify that Mr. Chunchun Prajapti, has been worked in our concern as a "6G Arc & Argon Welder" from 08-06-2015 to 28-12-2017 continued working with us at our site NTPC Hazira Surat, Gujarat.

During the period of his service he has compromise on his duties to be him honest, hard working, efficient and very sincere man.

This certificate is being issued to him for whatever purpose it may serve him.

We wish him all success in his future endeavors.

For UB ENGINEERING LIMITED

UB ENGINEERING LIMITED NEW DELHI 110019

MANAGER

PETRON ENGINEERING CONSTRUCTION LIMITED
BOMBAY - 400 071.

FORMAT OD - 7.1

REPORT NO. 029
DATE 15-09-2013

QW - 484 SUGGESTED FORMAT FOR MANFUACTURER'S RECORD OF WELDER OR WELDING OPERATOR QUALIFICATION TESTS (WPQ)

See QW - 301, Section IX, ASME Boller and Pressure Code

Shop Site PAMIPATH HARIYANA Contract No. 0122 Customer's Ref. 18
Welder's name CHUNCHUN PRAJAPTI Clock number 127 Stamp no W/T-050
Welding process (es) used GTAW/SMAW
Identification WPS followed by welder during welding of test coupon TT/WPS/02,03
Baec material (s) welded ASTM-A-106-GRB Thickness 5.54 TO 11.08 MM

Manual or Semiautomatic Variables for Each Process (QW-350)	Actual Values	Range Qualified
Backing (metal, weld metal, Welded from both sides, flux etc.) QW-402)	NONE	N/A
ASME P. No. 1 to ASME P. No. 1 (QW-403)	P1 to P1	P1 To P11&P4x
(X) Plate (6") pipe (enter diameter, if pipe)	6" X 80 SCH	6" X 80 SCH
Filler metal specification (SFA) 5.1 Classification (QW-404)	5.54MM	11.08 MM
Filler metal F. No.	ER-70S2,E-7018	ER-70S2, E-7018
Consumble inset fir GTAW or PAW	N/A	N/A
Weld deposit thikness for each welding process.	5.54 MM	11.08 MM
Welding position (1G, 5G, etc) (QW-405)	6G	ALL
Progression (iphill / downhill)	UPHILL	UPHILL
Backing gas for GTAW, Paw or GMAW/ fuel gas for OFW [QW - 406]	N/A	M/A
GMAW transfer mode (QW-409)	ARGON	ARGON
GTAW welding current type / polarity	N/A	N/A
GTAW welding current typu/polarity	DCSP	DCSP

M anual Welding Variables for the Process Used (QQW-360)	Actual Values	Range Qualified
Direct / remote visual control	N/A	N/A
Automatic Voltage control (Gtaw	N/A	N/A
Automatic joint tracking	N/A	N/A
Welding position (1G, 5G, etc.)	6G	ALL
Consumable insert	N/A	N/A
Backing (metal, weld metal, welded from both sides. Flux etc.	N/A	N/A

Gulded Bend Test Results

Gulded Bend Tests Type ( ) QW - 462.2 (Side) Results ( ) QW - 462.3 (a) (Trans. R&F) Type ( ) QW - 462.3 (b) (Long R & Results)

Radiographic test results (QW - 304 and QW - 305) ACCEPTABLE
(For altmative qualification of groove welds by radiography
Fillet weld- Fracture test N/A Length and percent of defects N/A mm
Macro test fusion N/A Fillet leg size N/A mm N/A mm Concavity / convexity N/A mm
Welding test conducted by EIL Laboratory test no. N/A
We the requuirement in this recordare Conect ant the Coupons were prepared Welder & Tested in accpida
With the requrements of Section IX of ASME code

For PETRON ENGG. CONST.

Organizations PERTON ENGG. CO. LTD
By. IDEA

CUSTOMER / INSPECTION AUTHORITY
Date 15-09-2013



PHONE : (022) 5220341-5
TELEX : 1161111 PTRN IN
FAX : (022) 5229749
: (022) 5228353

Petron

Petrotech

SWASTIK CHAMBERS, SION TROMBAY ROAD, P. BOX 7206, CHEMBUR, BOMBAY 400 071.

REF : PECL/0774/2010

DATE : 15-09-2013

SITE : PANIPATH HARIYANA

SERVICE CERTIFICATE

Name	:	**CHUNCHUN PRAJAPTI**
Designation	:	**6G TIG & ARC WELDER**
Period of Service	:	15-09-2013 to 12-05-2015
Reason for termination of service	:	COMPLETION OF WORK
Remarks	:	GOOD

For PETRON ENGINEERING CONSTN LTD.

For PETRON ENGG. CONST.

Rajesh Kumar

RESIDENT MANAGER / ENGINEER

DS-CON-0023

Basra Refinery Project

Work Achievement Award



Is given to

Nationality: Indian
ID. NO.: DASH-0255
Position: PIPING WELDER

CHUNCHUN PRAJAPATI

In recognition of his extraordinary efforts in completing his duties in the best and most complete of ways.

DAESHIN PLANT CO., LTD
SMP PKG2
Republic of Korea

DAESHIN PLANT CONSTRUCTION CO., LTD.
B.E.S.T
BASRA REFINERY UPGRADING PROJECT

23 December 2024

Branch Manager
Kang, Jung Hun

SCOP

WINTECH
Welding Innovation Technology

HYUNDAI HYUNDAI GS E&C SK E&C
HDGSK JV

I.D Number: S15IW-0152

Date: 1st October 2019

Certificate of Appreciation

This Certificate is Presented To

CHUNCHUN PRAJAPATI
(6G, Tig & Arc Welder)

As A Token of Our Appreciation for Stringently Following the Health, Safety and Environment Norms Laid Down by Wintech is at our First Priority.

"Karbala Refinery Project"

Kim Myung Soo
Site Manager
Welding Innovation Technology

AUTO WELDING SYSTEM
WINTECH
WELDING INNOVATION & TECHNOLOGY